

Contents

Foreword	v
Preface	vi
List of Contributors	vii
1. National Standards – Essential Framework for a Company Standards Programme (C. DOUGLAS WOODWARD)	I
<i>The organizations which produce standards · Different types of standard · Historical background · Early savings through standards · The British Standards Institution today · How standards are produced · Range of national standards · The Kite-mark · Work for the consumer · Standards Associates – link between BSI and the shop-floor · How to get information about standards · Applying standards at all levels in the company · Pitfalls to avoid · Simplification and variety reduction · Trends in engineering standards · New approach to design criteria · Standards in new fields · The time factor in preparing standards · The years ahead</i>	
2. International Standards – Key to Smoother Foreign Trade (C. DOUGLAS WOODWARD)	15
<i>Growth of national standards bodies in other countries · Standards as a barrier to world trade · How the barrier operates · International co-operation · The International Electrotechnical Commission and International Organization for Standardization · Some ISO achievements · How British practice is affected by international thinking · Britain goes metric · Special arrangements among Commonwealth countries · Canadian-British approval system · ‘ABC’ (America-Britain-Canada) engineering standardization · Developments in Europe · The EEC-EFTA standards relationship · Approval scheme for electrical equipment · Looking to the future</i>	

3. Putting Standards to Work – Organizing a Company Standards Department (S. T. ROBINSON) 26
The need for company standards · Standards department as an information service · Starting point for company standards · Advantages of the committee system · Establishing the right ‘standards atmosphere’ · Scope for standards work · Standards catalogue to control variety of bought-out items · Classical sequence: ‘catalogue, classify, simplify, standardize’ · Standardization of components · Information retrieval · Coding: myth and reality · Design practice and control of product quality · Design standards in precision work · Proper presentation of company standards · Problems facing the standards man
4. Classification and Coding (J. GOMBINSKI) 45
Classification in general · UDC and Dewey systems · What is expected from classification · The most useful type of code · Role of classification in industry · Proliferation of data · Need for an overall plan · Economics of classification · Should classification be centralized or localized? · Impact of classification · A means to simplification · Two methods of classification · Four fields of application: design, inventory, production planning and data processing
5. Product Standardization (F. E. BUTCHER) 61
One man’s end-product is another’s component · Classic examples of product standardization · Time creates disorder · An electrical analogy · Resistance to introduction of standards · Need for top management support · Importance of consultation with customers · Towards interchangeability · Reduction of unnecessary diversity · Savings through use of preferred numbers · Frontal attack not always the best approach
6. How the Dice are Loaded Against ‘Specials’ (C. T. P. HORNE) 69
First British Standard for electric motors · Introduction of Class ‘E’ insulation · Continental influence affects British thinking · High cost of specials · Main disadvantages of non-standard items · Cost comparison between a standard and special product
7. Standardization in Machine Tools – an ‘Old’ Industry Caters for New Customers (J. H. WINSKILL) 77
Historical background · Other countries ahead of Britain · Problems facing the standardizers · British Standards for machine tools and ancillary equip-

- ment · Relation between company, national, and international standards · Standards to secure interchangeability · Problem of when to standardize · Lack of user interest · Setting up of BSI Programme Committee · What can conveniently be standardized · Spindle nose · Tool slide · Speeds and feeds · Tee-slots · Tapers · Standardizing heights · Question of tolerance · MTTA puts its house in order · The way ahead*
8. Standards in Measurement (G. H. SHARP) 94
Fundamental standards of length · Slip gauges · Wear tolerances · Angular measurement · Flatness, squareness, and parallelism · British Standards for basic measuring instruments · The dial gauge · Standards for precision measuring equipment · Twenty-three published standards · Surface texture · Assessment of roundness errors
9. A Standard Approach to Engineering Drawing Practice (C. H. AGAR) 104
Origins of engineering drawing · Introduction of first and third angle system of projection · The first edition of BS308 · International collaboration · Limits and fits · Machining symbols and indication of surface texture · Representation of gears and splines · Symbols for geometrical tolerancing · Layout of circuit diagrams · Graphs and curves · Development of BS308 and its relation to international practice
- Appendix I Sectional Lists of Standards 117
- Appendix II Membership of the British Standards Institution 118
- Appendix III Membership of the BSI Standards Associates Section 119
- Appendix IV National and International Standards Organizations 121
- Index 127