

Contents

Chapter 1	Introduction	1
1.1	Introduction	1
1.2	Safety Considerations, Life-Cycle Assessment and Green Metrics	3
1.2.1	Environmental, Health and Safety (EHS)	5
1.2.2	Life Cycle Assessment (LCA)	5
1.2.3	Solvents in the Pharmaceutical Industry and Immediate Alternatives to Common Laboratory Solvents	13
1.2.4	Solvents in Analytical Chemistry incl. HPLC	16
1.3	Solvent Properties including Polarity	18
1.4	What Remains to be Done?	24
1.5	Summary	27
	References	28
Chapter 2	Green Solvents – Legislation and Certification	31
2.1	Introduction	31
2.2	Solvent Registration	32
2.2.1	European Union and Switzerland	32
2.2.2	United States and Canada	33
2.2.3	China and Taiwan	34
2.2.4	Japan	35
2.3	Solvent Emission Regulations	36
2.4	Applications Legislation	39
2.4.1	Food and Beverages	39

2.4.2	Pharmaceuticals, Nutraceuticals and Herbal Medicines	41
2.4.3	Cosmetics and Personal Care	44
2.5	Natural or Organic Certification	45
2.6	Summary	47
	References	47
Chapter 3	'Solvent-Free' Chemistry	51
3.1	Introduction	51
3.2	Chemical Examples	53
3.2.1	Inorganic and Materials Synthesis	53
3.2.2	Organic Synthesis	57
3.2.3	Biomass Transformations	72
3.3	Summary and Outlook for the Future	76
	References	77
Chapter 4	Water	82
4.1	Introduction	82
4.1.1	Biphasic Systems	84
4.2	Chemical Examples	87
4.2.1	Extraction	87
4.2.2	Chemical Synthesis	88
4.2.3	Materials Synthesis	102
4.3	Energy-Related Research in Seawater: Biorefineries and Hydrogen Production	106
4.4	High-Temperature, Superheated or Near-Critical Water	108
4.5	Summary and Outlook for the Future	109
	References	110
Chapter 5	Supercritical Fluids	115
5.1	Introduction	115
5.2	Chemical Examples	117
5.2.1	Supercritical and Liquid Carbon Dioxide	117
5.2.2	Supercritical Water and Near-Critical Water	132
5.2.3	Supercritical Alcohols	140
5.3	Summary and Outlook for the Future	141
	References	142

Chapter 6 Renewable Solvents and Other ‘Green’ VOCs	149
6.1 Introduction	149
6.2 Chemical Examples	152
6.2.1 Alcohols including Glycerol	152
6.2.2 Esters	156
6.2.3 2-Methyltetrahydrofuran (2-MeTHF)	161
6.2.4 Carbonates	164
6.2.5 Terpenes and Plant Oils	165
6.2.6 Renewable Alkanes	169
6.2.7 Ionic Liquids and Eutectic Mixtures Prepared from Biofeedstocks	170
6.3 Summary and Outlook for the Future	171
References	171
Chapter 7 Room-Temperature Ionic Liquids and Eutectic Mixtures	175
7.1 Introduction	175
7.2 Biodegradation and Toxicological Studies	180
7.3 Chemical Examples	183
7.3.1 Extractions and Separations using RTILS	183
7.3.2 Electrochemistry in RTILS	186
7.3.3 Synthesis in RTILS	188
7.4 Summary and Outlook for the Future	200
References	201
Chapter 8 Fluorous Solvents and Related Systems	210
8.1 Introduction	210
8.1.1 Overview of Fluorous Approach	210
8.1.2 Fluorous Solvent Polarity Data, Solubility and Miscibility Data	213
8.1.3 Fluorous Catalysts and Reagents	216
8.2 Chemical Examples	218
8.2.1 Fluorous Extractions and Fluorous Analytical Chemistry	218
8.2.2 Fluorous Reactions	220
8.2.3 Fluorous Biphase Catalysis	221
8.2.4 Fluorous Biological Chemistry and Biocatalysis	232
8.2.5 Fluorous Combinatorial Chemistry	233
8.2.6 Fluorous Materials Chemistry	236
8.3 Summary and Outlook for the Future	237
References	238

Chapter 9 Liquid Polymers	242
9.1 Introduction	242
9.1.1 Properties of Aqueous PEG Solutions	242
9.2 Chemical Examples	245
9.2.1 PEG and PPG as Nonvolatile Media	245
9.2.2 Poly(dimethylsiloxane) as a Nonvolatile Reaction Medium	257
9.3 Summary and Outlook for the Future	258
References	259
Chapter 10 Tunable and Switchable Solvent Systems	262
10.1 Introduction	262
10.2 Chemical Examples	263
10.2.1 Gas-Expanded Liquids	263
10.2.2 Solvents of Switchable Polarity	271
10.2.3 Switchable Surfactants	275
10.2.4 Switchable Hydophilicity Solvents and ‘Switchable Water’	277
10.2.5 Solvents of Switchable Volatility	279
10.2.6 Thermomorphic and Related Biphasic Catalysis	280
10.3 Summary and Outlook for the Future	281
References	281
Chapter 11 Industrial Applications of Green Solvents	285
11.1 Introduction	285
11.2 Industrial Examples	286
11.2.1 Selected Applications of Water as a Solvent and Reaction Medium	287
11.2.2 Selected Applications of Carbon Dioxide as a Solvent	290
11.2.3 Selected Applications of Ionic Liquids in Industry	298
11.3 Summary and Outlook	302
References	302
Chapter 12 Education and Outreach	305
12.1 Introduction	305
12.2 Education	307

12.2.1	Laboratory Experiments and Classroom Exercises	309
12.3	Outreach	319
12.4	Summary	321
	References	322
Subject Index		325

Subject Index

References to tables and charts are in **bold** type.

- 1,1,1,2-tetrafluoroethane, 39, **41**, 74
- 1,1-diethoxypropane, **44**
- 1,1-dimethoxymethane, **44**
- 1,2,3-trimethylimidazolium, 177
- 1,2-dichloroethane, 39, **42**
- 1,2-dimethoxyethane, **43**
- 1,2-ethanediamine, **76**
- 1,3,5-triarylbenzenes, 59
- 1,3-butadienes, 59
- 1,3-dimethyl-imidazolium (**Mmim**), 176
- 1,3-dinitrobenzene, 162
- 1,3-propanediol, 74, 150
- 1,4-butanediamine, **76**
- 1,4-diaminocyclohexane, 54, **55**
- 1,4-diazabicyclo[2.2.2]octane (DABCO), 54, **55**, 230, 247
- 1,4-dichlorobutane, 300
- 1,5,7-triazabicyclo[4.4.0]-dec-5-ene (TBD), 66
- 1,5-cyclo-octadiene, 167
- 1,6-hexanediol, 127
- 1,8-diazabicyclo-[5.4.0]-undec-7-ene (DBU), 62, 100, **271**, 272, 274
- 1-allyl-3-methylimidazoliumformate 197
- 1-bromobutane, 313
- 1-butyl-3-methylimidazolium (**Bmim**) biodegradation, 180–1
organic synthesis, 59, **61**
room temperature ionic liquids (RTIL), 175, **177**, 178, **179**
- RTIL electrochemistry, 187
- RTIL extraction, 183–5
- RTIL synthesis, 188–9, 191–2, 196–8
- supercritical carbon dioxide, 129
- 1-ethyl-3-methyl-imidazolium (**Emim**), 175, **177**, 184, 194–5, 198–9
- 1-ethyl-3-methylimidazolium chloroaluminate, 195
- 1-methyl-2-azaadamantane *N*-oxyl (1-Me-AZADO), 94–5
- 1-methylimidazole, 313
- 2,2-dimethoxypropane, **44**
- 2,3-dimethyl-1,3-butadiene, 247
- 2,5-furandicarboxylic acid, 94, 142
- 2-bromo-1-phenylethanone, 310
- 2-butanone, **4**
- 2-chloroethyltrimethylammonium chloride, 184
- 2-ethoxyethanol, **43**
- 2-ethylhexyl lactate, **157**
- 2-hydroxyethylmethacrylate, 75
- 2-methoxyethanol, **43**
- 2-methyl tetrahydrofuran, 22
- 2-methylcyclopropanecarboxylic acid, **164**
- 2-methyltetrahydrofuran (2-MeTHF) cellulose, 163
- copper (Cu), 162–3
- dichloromethane, 162–3
- palladium (Pd), 163

- tetrahydrofuran (THF), 161–4
 volatile organic compounds (VOC), 162
 2-nitrophenyl phenyl ether, 163
 2-pentanone, 3
 2-propanol, 15, 43, 306
 2-propynoic acid, 310
 3-ethoxycarbonylcoumarins, 59
 3-hydroxybutyrolactone, 150
 3-hydroxypropionic acid (3-HPA), 150
 4-benzyl-4-methylmorpholinium, 181
 4-N,N-dimethylaminopyridine (DMAP), 229–30
 4-nitrophenol, 105
 5-hydroxymethylfurfural, 73, 94, 101, 171, 199, 208
 6-chloropurine, 71
 6-hydroxycaplonate, 140
 $\alpha,\alpha,\alpha',\alpha'$ -tetraaryl-1,3-dioxolan-4,5-dimethanol (TADDOL), 68
 α,α,α -trifluorotoluene, 211, 212, 223
 α -chymotrypsin, 232
 abiotic resource depletion potential, 309
 acceptor number (AN), 21
 acesulfamate, 181, 199
 acesulfame, 180
 acetaldehyde, 39
 acetamidinium bicarbonate salt, 277
 acetic acid
 alcohols, 152
 biomass transformations, 74
 environmental health and safety (EHS), 5
 gas-expanded liquids, 268
 laboratory solvents, 15
 life cycle assessment (LCA), 6
 medicines, 43
 RTIL extraction, 183
 solvent polarity, 23
 supercritical carbon dioxide, 130
 supercritical water, 139
 acetone
 biodegradation, 180
 biphasic systems, 82–3
 education and outreach, 319
 emission regulations, 37
 esters, 153, 160
 food and beverage, 39–41
 gas-expanded liquids, 264–6
 life cycle assessment (LCA), 6, 12
 medicines, 43
 organic synthesis, 61, 69
 PEG and PPG, 250
 RTIL synthesis, 188
 solvent polarity, 21–3
 supercritical water, 134, 135
 superheated water, 108–9, 132
 terpenes and plant oils, 166
 acetonitrile
 chemistry solvents, 17
 environmental health and safety (EHS), 5
 fluorous biphasic catalysis, 230
 fluorous extractions, 219
 gas-expanded liquids, 263, 264–5, 266
 laboratory solvents, 15–6
 life cycle assessment (LCA), 6, 9
 medicines, 43
 PEG and PPG, 249, 251
 solvent polarity, 23
 acetophenones, 59, 250, 252
 acidification potential, 309
 acrylic acid, 103
 acrylonitrile, 39, 195, 289–90
Actinobacillus succinogenes, 106
 adhesives, 1, 9, 160
 adipic acid, 287
 Aerosol Solvenet Extraction System (ASES), 266
 aerospace industries, 160
 agrochemical industry, 60, 157
 Air Pollution Control Act, 39
 alcohols
 acetic acid, 152
 cellulose, 140
 diethyl ether, 153

- ethanol, 151–5
ethyl acetate, 155
flavourings, 153–5
hexane, 153
hydrogen peroxide, 155
methanol, 151–2, 154–5
palladium (Pd), 154, 156
propanol, 155
ruthenium (Ru), 154
time of flight (TOF), 154, 156
toluene, 152–3
turnover number (TON), 154, 156
Aldol reaction, 63, 65, 69, 90, 97–8, 124, 135, 229
algae, 72, 151, 158, 182, 199, 292
alimentary (cooking) oil (AO), 246
alkanes, 169
allergic reactions, 2
almond oil, 169
aluminium chloride, 85
aluminophosphate, 286, 287
aluminum (Al), 68, 85, 120, 185, 186, 300
Amberlite, 65
American Chemical Society (ACS), 16, 307–8, 318
American Chemical Society Green Chemistry Institute (ACSGCI), 16
amidine, 275–8
ammonium lactate, 157
ammonium molybdate, 315
ammonium phosphate, 138
amphiphilic-solvent approach, 212
amylose, 197
analytical chemistry
 extractions, 133–4, 142
 fluorous, 218–9, 314
 HPLC, 16–8
 introduction, 1
 PEG and PPG, 246
 solvent applications, 9
analytical method volume intensity (AMVI), 17
anethole, 155
anisole, 43, 193, 250
anti-cancer drugs, 59
anti-freeze, 9
anti-hypertensive drugs, 59
anti-influenza drugs, 199
anti-tuberculosis drugs, 76
antimony (Sb), 186
apricot kernel oil, 169
aprotic solvents, 16, 20, 25–7, 243, 257, 265, 279
aqueous biphasic reactive extraction (ABRE), 254–5
aqueous biphasic systems (ABS), 243, 245–6, 254–5, 258
Archer Daniels Midland (ADM), 157
arene molecules, 54, 105
arenium intermeidates, 180
Argonne National Laboratory, 156
Artemisia afra, 88, 89
Artemisia annua, 18
artemisinin, 17–8
aspartic acid, 150
Aspergillus niger, 74
asphalt, 160
Association internationale sans but lucratif, 45
astaxanthin, 292
Atomic Emission Spectroscopy (AES), 154
atomic force, 52
Australia, 31, 294, 295
azepanium, 178
azole fungicides, 295
β-cyclodextrins, 89, 98
β-D-fructopyranosides, 98
β-diketones, 132, 219, 317
β-lactoglobulin, 120
bagasse, 135, 161, 198
baker's yeast, 156, 193
ball milling, 52–3, 57, 59, 61–3, 74, 77, 101, 287
 see also (HSBM)
barley, 151

- BASE₁**, (*N,N,N'*-tributylpentanamine), 277–8
- BASE₂** (cyclohexyldimethylamine), 278
- batch reactors, 14, 116, 137, 286
- battery, 219, **298**
 see also fuel cells
- Bayer, 288
- Baylis–Hillman reactions, 63, **90**
- benzaldehyde, 59, 62, 67, 164, 227, **250**, 252
- benzene, 2, 16, 39, **42**, 68, 86, 189, 265, **294**
- benzonitrile, 124
- benzylamine, 124, 167
- benzylbenzamide, **274**
- benzylmethylamine, 272
- bergamot, 219
- Biginelli reactions, 59, 249, 311
- BINAP ligand, 223, **224**
- binary encoding system, 236
- bio-oil, 72, 102
- bioaccumulation, 309
- biocatalysis, 1, 69, **98**, 130, 193, 232
- biodegradation
- 1-butyl-3-methylimidazolium (Bmim), 180–1
 - acetone, **180**
 - Diels–Alder reactions, 181
 - imidazolium, 181–2
 - room temperature ionic liquids (RTIL), 175–81
 - toluene, **180**
- biodiesel, 74, 122, 151, 155, 158–61, 184, 194, 285, 317
- bioethanol, 12, 17, 151, 290, 317
- biofeedstocks, **170**
- biomass transformations
- acetic acid, 74
 - cellulose, 72–3
 - copper (Cu), 73
 - microwaves, 72–3
 - palladium (Pd), 74
 - silica, 73
- biomass types, 151
- Biphasic Acid Scavenging utilising Ionic Liquids (BASIL), 299, **301**
- biphasic systems
- acetone, 82–3
 - diethyl ether, 86
 - ethanol, 82, **83**
 - hydrogen peroxide, 86
 - Lewis acids, 85
 - palladium (Pd), 85–6
 - pyridine, 86
 - supercritical carbon dioxide, 84
 - surfactants, 84, 87
 - time of flight (TOF), 85
 - volatile organic compounds (VOC), 84
- bipyridine, 100
- bis(2-ethylhexyl)phthalate, 161
- bis(trifluoromethyl)sulfonyl, 180
- bitumen, 279
- blowing agent, **9**, 220, 296
- boiling curve, 115–6
- borane, 103
- boric acid, 101, 306
- Brazil, 12
- bromobenzaldehyde, **250**
- bromobenzene, 274
- bubbling fluidised bed reactor, 72
- Bundesverband der Industrie und Handelsunternehmen (BDIH), 45
- butanediol, 73, 300
- butanol, **4**, **6**, **43**, 159, 167, 184, 233, 279
- butyl acetate, **6**, **7**, **43**
- butyl levulinate, 152
- butylene carbonate, 165
- butyrate, 194
- cadmium (Cd), 185
- caffeine, 2, 118, 293
- calcium nitrate, 138
- Canada, 31, 33, 37, 46, 279, 307–8
 Canadian Environmental Protection Act (CEPA), 34, 37

- Chemical Management Plan, 34
Federal Agenda on Cleaner Vehicles, Engines and Fuels, 38
List of Toxic Substances, 37
Memorial University of Newfoundland, 307–8
Organic Production Systems Permitted Substance List, 46
Priority Substances List, 34
Queen's University, 308
Risk Management Measures, 34
University of Toronto, 315
Canada Organic Biologique, 46
Canadian Environmental Protection Act (CEPA), 34, 37
Candida antarctica, 74, 98, 194
Cannizzaro reactions, 60
canola oil, 158, 160, 169, 272
capillary electrophoresis (CE), 134
caprate, 194
caprolactam (CPL), 137, 286
Capsicum annuum L., 53, 105
carbamic acid, 118, 237
carbon capture and storage (CCS), 102
carbon dioxide as solvent
chlorinated solvents, 291
copper (Cu), 290
ethanol, 294
ethyl acetate, 293
flavourings, 292, 293
hexane, 294
life cycle assessment (LCA), 296
methanol, 294
carbon monoxide, 103, 179, 195, 288
carbon scrambling, 72
carbon-dioxide-expanded liquids (CXLs), 26, 263–70, 281
carbonates dimethylformamide (DMF), 164–5
microwaves, 165
palladium (Pd), 165
toluene, 164
types, 165
carbonic acid, 99, 130, 276
carboxylic acid, 62, 215, 250
carcinogenic/mutagenic/reprotoxic potential (CMR), 36–7
cellulose 2-methyltetrahydrofuran (2-MeTHF), 163
alcohols, 140
biomass transformations, 72–3
chemical synthesis, 96, 101
fluorous catalysts, 218
future prospects, 171
PEG and PPG, 218
room temperature ionic liquids (RTIL), 177
RTIL extraction, 183
RTIL synthesis, 196–9
supercritical water, 133, 135
switchable polarity, 274
cellulosic biomass, 73, 151, 198–9
cement, 52, 296–7
CerenolTM, 74
ceria, 67
cerium (Ce), 139
cetyl trimethylammonium bromide (CTAB), 276
char formation, 72
Chematur, 291
Chemical Management Plan, 34
Chemical Substance Control Law (CSCL), 35, 36
Chemical Substance Nomination and Notification (CSNN), 35
chemical synthesis
cellulose, 96, 101
copper (Cu), 95
Diels–Alder reactions, 89, 91
diethyl ether, 95
ethyl acetate, 93, 100
hydrogen peroxide, 94, 100
Lewis acids, 93
microwaves, 89, 96, 97
palladium (Pd), 95–6
pyridine, 100
rhodium (Rh), 92, 95, 100
ruthenium (Ru), 93, 95, 100, 102

- silica, 93, 98
 supercritical carbon dioxide, 94, 99
 surfactants, 89
 time of flight (TOF), 94
 turnover number (TON), 95
 volatile organic compounds (VOC), 89, 96
 chemiluminescence, 306
 Chemistry Education Research and Practice, 307
 chemistry solvents
 acetonitrile, 17
 ethanol, 17
 heptane, 16
 hexane, 16
 China, 34–5, 38, 41, 45, 295, 300
 Chemical Substance Nomination and Notification (CSNN), 35
 Global Harmonised System of Classification and Labelling of Chemicals (GHS), 34
 Guidelines for Existing Chemical Substance Nomination, 35
 Inventory of Existing Cosmetics Ingredients China (IECIC), 45
 Measures for the Environmental Administration on New Chemical Substances, 34
 medicinal plants, 246
 Ministry of Environmental Protection, 34
 New Chemical Substance Management, 34
 PetroChina, 300
 Regulations on New Chemical Substances, 34
 China's Ministry of Environmental Protection, 34
 Chinese medicinal plants, 246
 chitin, 75, 135, 196–8
 chitosan
see chitin
 chlorinated solvents
 carbon dioxide as solvent, 291
 fluorous extractions, 218
 food and beverage, 40
 green solvents, 149
 industrial applications, 299–301
 inorganic synthesis, 56
 laboratory solvents, 15–6
 RTIL synthesis, 196
 safety, 2
 terpenes and plant oils, 166
 chlorine
 chlorobenzene, 43, 245
 chlorofluorocarbon (CFC), 37, 130, 295–6, 296
 chloroform, 4, 20, 39, 43, 45, 271
 chlorosilanes, 56
 chromium (Cr), 186, 188, 274, 302
 citral, 126, 251
 citronellal, 99, 126
 citronellyl, 194
 citrus fruit, 166–7, 312
 Claisen–Schmidt condensations, 135
 clay, 73
 see also organoclay
 Clean Air Act, 37
 cloud-point data, 120, 320
 clove bud, 219
 cobalt (Co), 185, 191, 216, 267, 315, 316
 cocoa, 292
 Code of Federal Regulation, 40, 46
 Codex Alimentarius Commission, 46
 coffee, 2, 40, 88, 141, 292, 293–4, 307, 320
 coke formation, 170
 colourings, 153–4
 column chromatography., 59, 64, 68, 91, 100
 computer-aided methods, 3, 5, 18, 27, 70
 conifers, 165
 continuous-flow reactors
 fluorous biphasic catalysis, 230
 organic synthesis, 65, 66
 supercritical carbon dioxide, 124, 127, 130
 supercritical water, 137, 138

- Cool Clean®, 295
copper (Cu)
2-methyltetrahydrofuran (2-MeTHF), 162–3
biomass transformations, 73
carbon dioxide as solvent, 290
chemical synthesis, 95
education and outreach, 312, 314–6, 318
fluorous biphasic catalysis, 228–9
fluorous extractions, 219
future prospects, 141, 281
inorganic synthesis, 54
material synthesis, 103, 106
organic synthesis, 63, 71
PEG and PPG, 249, 252, 255
RTIL electrochemistry, 186
RTIL extraction, 185
supercritical carbon dioxide, 132
switchable volatility, 279
corn, 151, 161, 198
corrosion, 39, 160, 177, 290
Corynebacterium sp., 181
Coskata Inc., 151
Cosmetic Ingredient Review (CIR), 45
COSMetic Organic Standard (COSMOS), 45
Cosmetique Bio (COSEMBIO), 45
cotton, 177, 196
crab, 75
cracking, 12, 195, 196
CRC handbook, 20
critical micelle concentration, 103
crown ethers, 86, 245, 252
cryptands, 86, 252
cumene, 42, 43
cyclo-octene, 315
cyclohexane, 6, 39, 41, 43, 211, 226, 265, 266
cyclohexanone, 6
cyclohexene oxide, 273
cyclohexyldimethylamine (BASE₂), 278
cyclopentene, 167, 225
cyclopentyl methyl ether (CPME), 162
cymene, 74, 167, 250
cytochrome c, 200, 232, 233
D-limonene
 see limonene
Dean–Stark apparatus, 71
decaffeination, 2, 40, 292–4, 307, 320
deep eutectic solvents (DES), 177, 184
degreaser, 9, 157, 166
dehydrator, 9
Denmark, 295
Depressurisation of an Expanded Liquid Organic Solution (DELOS), 266
Desorption Electrospray Ionization Mass Spectrometry (DESI-MS), 18
devulcanisation, 108
dibenzothiophene, 184
dibutyl sulfide, 250
dichloroethane, 39, 40, 42, 61, 165
dichloromethane
 2-methyltetrahydrofuran (2-MeTHF), 162–3
education and outreach, 313, 315
emission regulations, 37, 39–41, 43, 45
esters, 158
gas-expanded liquids, 265
industrial applications, 293, 294
laboratory solvents, 15–6
liquid polymers, 243, 247, 251
organic synthesis, 69
properties, 2–3, 4
 room temperature ionic liquids (RTIL), 178
dicyanamide, 191, 200
dicyanoaurate, 54
Diels–Alder reactions
 biodegradation, 181
 chemical synthesis, 89, 91
 education and outreach, 310

- fluorous biphasic catalysis, 230
 fluorous reactions, 220–1
 gas-expanded liquids, 266
 organic synthesis, 59, 68
 poly(dimethylsiloxane), 246–7, 253
 RTIL synthesis, 189, 191
 supercritical carbon dioxide, 124
 terpenes and plant oils, 169
diethoxyphenylphosphine, 299
diethyl carbonate, 165
diethyl ether
 - alcohols, 153
 - biphasic systems, 86
 - chemical synthesis, 95
 - food and beverage, **39, 41**
 - laboratory solvents, 15
 - life cycle assessment (LCA), **6, 8–9**
 - organic synthesis, 68–9**Difasol process**, 300
differential scanning calorimetry (DSC), 200
dihydropyrimidinones, 59
diisopropylethylamine, 126
Dimersol process, 300
dimethyl carbonate, 156, 165
dimethyl sulfoxide (DMSO), 20, **43**, 69, 194, 279
dimethylacetamide (DMA), 16, **43**
dimethylformamide (DMF)
 - carbonates, 164–5
 - fluorous solvent data, 215
 - gas-expanded liquids, **266**
 - laboratory solvents, 16
 - life cycle assessment (LCA), **6**
 - medicines, **43**
 - PEG and PPG, 249
 - supercritical water, 135
 - switchable polarity, 271
 - switchable volatility, 279**dimethylphenylsilane**, 227
dioxane, 5, **6, 9, 43**, 135, 162, 251, 268
diphenyl ether, 22
dipropylamine, 272
diruthenium complex, 93
dispersant, 9
divanillyl oxalate, 306
donor number (DN), **21**
Dow Chemical Company, 296
Dowex, 65
dry cleaning, 2, 131, 141, 295
dry-jet wet spinning process, 198
DryView™, 286
DryWash™, 295
DuPont™, 73, 130, 141, 150, 287, 295
dyeing, 132, 141
E-factor, 12, 14, 64, 66, 68, 74, 308–9, 316
Eastman Chemical Company, 299
Eco Waste Technologies, USA, **291**
ECOCERT Certification Body, 45
EcoScale rating system, 70
Ecosolvent software tool, 7
edible biomass, 151
education and outreach
 - acetone, 319
 - continuous-flow reactors, 315
 - copper (Cu), 312, 314–6, 318
 - dichloromethane, 313, 315
 - Diels–Alder reactions, 310
 - ethanol, 310–1, 321
 - hexane, 313
 - hydrogen peroxide, 306, 312
 - imidazolium, 313
 - life cycle assessment (LCA), 308–8
 - methanol, 306, 314–5
 - microwaves, 310, 315, 321
 - propanol, 306
 - pyridine, 315
 - supercritical carbon dioxide, 317
 - tetrahydrofuran (THF), 309**Education Materials for Chemists**, 313
electrodeposition, 185–6, 200, 302
electropolishing, 186
Eli Lilly, 163
emission regulations
 - acetone, 37
 - dichloromethane, **37, 39–41, 43, 45**

- ethanol, 37
hexane, 37
methanol, 37
paints, 38
toluene, 37
volatile organic compounds (VOC), 36–6, 198
- Energy Information Administration, USA, 152
- enhanced oil recovery (EOR), 266, 275, 295
- Environmental Assessment Tool for Organic Syntheses (EATOS), 70
- environmental health and safety (EHS), 5, 7–9, 13, 70
- Environmental Permitting, 36–7
- Environmental Protection Agency (EPA), 2, 33, 37, 120, 183, 286, 297
- epilepsy, 289
- essential oils, 88, 89, 123, 154, 165, 183, 219, 294
- esters
- acetone, 153, 160
 - dichloromethane, 158
 - methanol, 158
 - paints, 157, 160
 - toluene, 158–9, 160
- estragole, 155
- ethanol
- alcohols, 151–5
 - biphasic systems, 82, 83
 - carbon dioxide as solvent, 294
 - chemistry solvents, 17
 - cosmetics, 44
 - education and outreach, 310–1, 321
 - emission regulations, 37
 - fluorous biological chemistry, 233
 - food and beverage, 39–40
 - future prospects, 142
 - inorganic synthesis, 53
 - laboratory solvents, 14, 15
- life cycle assessment (LCA), 5, 6, 9, 12
- medicines, 41, 43
- organic certification, 45–7
- organic synthesis, 56, 59, 68
- PEG and PPG, 247, 250
- room temperature ionic liquids (RTIL), 179
- RTIL extraction, 184
- RTIL synthesis, 198–9
- safety, 2, 4
- solvent polarity, 20, 22–3
- supercritical carbon dioxide, 122
- supercritical water, 133, 134, 135, 136
- superheated water, 108
- switchable polarity, 274
- ethyl acetate
- alcohols, 155
 - carbon dioxide as solvent, 293
 - chemical synthesis, 93, 100
 - fluorous biphasic catalysis, 229
 - food and beverage, 39–41
 - inorganic synthesis, 56, 59–60, 64, 69
- laboratory solvents, 15–6
- life cycle assessment (LCA), 6
- medicines, 43
- safety, 2, 4
- solvent polarity, 22
- ethyl benzene, 6
- ethyl ether, 43
- ethyl formate, 43
- ethyl lactate, 2, 4, 157–60
- ethyl levulinate, 152
- ethyl-*t*-butyl ether (ETBE), 184
- ethylene carbonate, 164–5
- ethylene glycol, 4, 43, 95, 169, 186, 242, 251, 253, 310
- ethylene oxide, 39
- eucalyptus, 74, 88
- Eucalyptus oil, 74, 88
- Euphorbia lathyris*, 151
- European Chemicals Agency (ECHA), 32–3

- European Food Standards Agency (EFSA), 40
- European Inventory of Existing Commercial Chemical Substances (EINECS), 32
- European Union COSmetic Organic Standard (COSMOS), 45
- European Union Solvents Emissions Directive, 36
- europium (Eu), 186
- Expert Working Group, 41
- Exxon process, 268, 270
- eye irritation, 2, 167
- Federal Agenda on Cleaner Vehicles, Engines and Fuels, 38
- Finland, Helsinki, 32
- Fischer indole synthesis, 136
- Fischer–Tropsch synthesis, 151, 249
- flavourings
- alcohols, 153–5
 - carbon dioxide as solvent, 292, 293
 - chemical extractions, 88
 - industrial applications, 287
 - organic certification, 45
 - RTIL synthesis, 194
 - supercritical carbon dioxide, 121, 123
 - water as solvent, 290
- flax oil, 158
- flexographic printing, 287
- fluorophilic ponytail (FNAD), 232–3
- fluorophobic effect, 220
- fluoropolymers, 120–1, 122, 130, 295
- fluorous biphasic catalysis
- acetonitrile, 230
 - continuous-flow reactors, 230
 - copper (Cu), 228–9
 - Diels–Alder reactions, 230
 - ethyl acetate, 229
 - Lewis acids, 226, 230
 - methanol, 223, 230
 - pyridine, 228–30
 - rhodium (Rh), 221, 223, 226–8, 231–2
- ruthenium (Ru), 223–5
- silica, 223, 227, 229
- toluene, 221, 224, 230
- turnover number (TON), 221, 230–1
- fluorous biphasic system (FBS), 210–2, 214–5, 223, 230–1, 236
- fluorous extractions
- acetonitrile, 219
 - chlorinated solvents, 218
 - copper (Cu), 219
 - hexane, 218
 - silica, 219
- fluorous flash chromatography, 234
- fluorous reverse phase silica gel (FRPSG), 212, 234–5
- food and beverage
- acetone, 39–41
 - chlorinated solvents, 40
 - diethyl ether, 39, 41
 - ethanol, 39–40
 - ethyl acetate, 39–41
 - hexane, 39, 40, 41
 - methanol, 39–40
- food miles, 12
- formaldehyde, 5, 6, 9, 37, 39
- formamide, 43
- formamidine, 61
- formic acid, 5, 6, 43, 126
- Fourier Transform infrared spectroscopy (FTIR), 116, 194, 200
- fragrance, 88, 123, 166, 194, 287, 290, 292
- France
- Association internationale sans but lucratif, 45
 - Cosmetique Bio (COSEMBIO), 45
 - ECOCERT Certification Body, 45
 - French Petroleum Institute, 300
- Friedel–Crafts reactions, 87, 189, 221, 230
- fructose, 73, 101, 135, 171, 199, 218
- fuel cells, 187, 200, 219, 298
- fullerenes, 56, 57
- fumaric acid, 150

- future prospects
cellulose, 171
copper (Cu), 141, 281
ethanol, 142
heptane, 26, 27
Lewis acids, 302
methanol, 141–2
silica, 237
turnover number (TON), 200
- γ -butyrolactone, 73
 γ -hydroxypentanoate, 158
 γ -valerolactone (GVL), 22, 102, 127, 158
galactosidase, 155, 193
gallic acid, 183
gallium (Ga), 186
Gas Antisolvent (GAS), 266
gas chromatography, 160, 214, 315
gas-expanded liquids (GXL)
acetic acid, 268
acetone, 264–6
acetonitrile, 263, 264–5, 266
dichloromethane, 265
Diels–Alder reactions, 266
dimethylformamide (DMF), 266
hexane, 263
methanol, 265, 267, 270
rhodium (Rh), 270
supercritical carbon dioxide, 263
surfactants, 267
tetrahydrofuran (THF), 265–6, 268
toluene, 265, 266
turnover number (TON), 270
- General Atomics, USA / Korea, 291
General Motors, 151
generally regarded as safe (GRAS), 40
geraniol, 75
germanium (Ge), 186
Germany, 45, 294, 295
Gibbs energy of solution equation, 19, 318
ginger, 135
Ginkgo biloba, 134
- Gladysz's catalyst, 224–5, 229
Glaser reactions, 57
glass transition temperatures, 195, 242
GlaxoSmithKline (GSK), 14, 15
Global Harmonised System of Classification and Labelling of Chemicals (GHS), 34–5
global warming, 37, 108, 220, 309
global warming potential, 309
glutamic acid, 150
glutaric acid, 287
glutathione, 106
glycerin, 41
glycerol carbonate, 74, 156, 157, 165
glyme, 255
gold, 64–5, 67–8, 94, 104–6, 186, 227, 236, 237
graphene oxide, 140
graphite, 67–8
grasses, 151
Green Chemistry, 307
Green Chemistry Award, 296
Green Chemistry Group, 301–2
Green Chemistry Network, 307
Green Chemistry Resource Exchange website, 297
Greener Education Materials for Chemists (GEMS), 307
greenhouse gases, 10, 16, 37, 266, 320
Grignard-type chemistry, 92, 162–3, 188, 189
Grubbs's catalyst, 167, 224–5
guanidine, 274, 276
guanidinium, 253
Guidelines for Existing Chemical Substance Nomination, 35
Gynostemma pentaphyllum, 133
gypenosides, 133
- Haber process, 286
halogens, 12, 20, 136, 149, 152, 157, 165, 176
Handbook of Fluorous Chemistry, 213

- Health & Safety Executive (HSE), 37
 Heck reactions, 63, 156, 274
 hemicellulose, 73, 163, 274
 Henry reaction, 125
 heptadecafluoro-1-decanethiol, 236
 heptadecafluorooctanesulfonic acid, 228
 heptadecafluoroundecylamine, 236
 heptane
 chemistry solvents, 16
 future prospects, 26, 27
 laboratory solvents, 15
 life cycle assessment (LCA), 6, 8–9
 medicines, 43
 PEG and PPG, 254
 safety, 2–3, 4
 hexafluorophosphate (PF_6^-), 129, 175, 178
 hexamethylphosphoramide (HMPA), 279
 hexane
 alcohols, 153
 carbon dioxide as solvent, 294
 chemistry solvents, 16
 education and outreach, 313
 emission regulations, 37
 florous extractions, 218
 florous solvent data, 214
 food and beverage, 39, 40, 41
 gas-expanded liquids, 263
 laboratory solvents, 14–5
 life cycle assessment (LCA), 6, 8–9
 medicines, 43
 organic synthesis, 69
 PEG and PPG, 246, 251
 poly(dimethylsiloxane), 257
 room temperature ionic liquids (RTIL), 178, 179–80
 safety, 2–3, 4
 solvent polarity, 20, 21–2
 supercritical carbon dioxide, 132
 supercritical water, 134
 switchable water, 278
 terpenes and plant oils, 167
 hexylamine, 138
 high-performance liquid chromatography (HPLC), 16–8, 62, 133–4, 215, 219, 234, 236, 267, 298
 high-speed ball mill (HSBM), 59, 60, 63, 69, 70
 Hildebrand's solubility parameter, 20, 83, 154, 159, 162
 hops, 40, 292, 294
 Horner-Wadsworth-Emmons (HWE) reactions, 62
 horse liver alcohol dehydrogenase (HLADH), 232
 human toxicity by ingestion, 309
 human toxicity by inhalation, 309
 humectant, 9
 humulones, 294
 hydrochloric acid, 56, 60, 139, 311
 hydrochlorofluorocarbon (HCFC), 37, 296
 hydrofluorocarbons (HFCs), 37, 287
 hydrogen bond acceptor (HBA), 23
 hydrogen bond donor (HBD), 23, 243, 244
 hydrogen bromide, 100
 hydrogen peroxide
 alcohols, 155
 biphasic systems, 86
 chemical synthesis, 94, 100
 education and outreach, 306, 312
 organic synthesis, 68
 PEG and PPG, 254
 RTIL, 184, 191
 supercritical carbon dioxide, 128
 supercritical water, 137
 hydrometallurgy, 9
 hydronium, 108
 hydrotalcite, 94
 hydroxide, 108, 154, 158, 254, 306
 hydroxyapatite, 137–9
 ibuprofen, 274
 imidazoline, 276
 imidazolium
 biodegradation, 181–2
 education and outreach, 313

- fluorous catalysts, 217–8
organic synthesis, 60
RTIL, 184, 186, 194–6, 199
supercritical carbon dioxide, 130
indium (In), 186
inductively coupled plasma (ICP), 154
industrial applications
chlorinated solvents, 299–301
dichloromethane, 293, 294
flavourings, 287
supercritical carbon dioxide, 297
volatile organic compounds (VOC), 287–8, 296–7
Industrial Green Chemistry, 307
influenza drugs, 199
ink, 2, 106, 160
inorganic synthesis
chlorinated solvents, 56
copper (Cu), 54
ethanol, 53
ethyl acetate, 56, 59–60, 64, 69
methanol, 54
microwaves, 56
pyridine, 54
insecticides, 46, 88
interfacial mechanism, 86, 87
International Nomenclature
Cosmetic Ingredient (INCI), 44–5
inulin, 197
Inventory of Existing Cosmetics
Ingredients
China (IECIC), 45
iodine (I), 56, 252, 319
iodosylbenzene, 315
ionic liquid–aqueous two-phase system (ILATPS), 185
Ireland
Chematur, 291
iridium (Ir), 100, 188, 251, 268
iron (Fe), 56, 107, 185, 186, 188, 219, 249–50, 256, 315–6
isoamyl lactate, 157
isobutyl acetate, 43
isooctane, 44
isophorone diamine, 76
isoprene, 59, 165
isopropanol, 4, 6
isopropyl acetate, 26, 43, 158
isopropyl ether, 44
Istituto per la Certificazione Etica e Ambientale (ICEA), 45
itaconic acid, 150
Italy
Istituto per la Certificazione Etica e Ambientale (ICEA), 45
Jacobsen's catalyst, 191
JandaJel, 66
Japan, 35, 39, 41–2, 44–5, 291
Air Pollution Control Act, 39
Chematur, 291
Chemical Substance Control Law (CSCL), 35, 36
Codex Alimentarius Commission, 46
Ministry of Agriculture, Forestry and Fisheries, 46
Specifications and Standards for Food Additives, 41
SRI International, 291
Japanese Agricultural Standards (JAS), 46
Journal of Chemical Education, 307, 310
juice, 53, 77, 166, 312
Kamlet–Taft parameters, 23–4, 167, 213
kaolinite, 73
kauri–butanol value (KBV), 159
Knoevenagel condensations, 63
Korea
General Atomics, 291
krill, 292
Krytox, 215, 233
L-proline, 91, 193

- L-valine, 193
 laboratory solvents
 acetic acid, 15
 acetonitrile, 15–6
 chlorinated solvents, 15–6
 dichloromethane, 15–6
 diethyl ether, 15
 dimethylformamide (DMF), 16
 ethanol, 14, 15
 ethyl acetate, 15–6
 heptane, 15
 hexane, 14–5
 methanol, 15
 paints, 13
 propanol, 15
 pyridine, 16
 tetrahydrofuran (THF), 14–6
 toluene, 14, 15–6
 lactic acid, 73, 157
 lanthanum (La), 139
 latex, 103–4, 276
 laurel, 134
 Lautenberg, Frank Sen., 33
 lavender, 88
 lemon, 40, 312
 levoglucosenone, 72
 levulinic acid, 73, 102, 127, 152
 Lewis acids
 biphasic systems, 85
 chemical synthesis, 93
 fluorous biphasic catalysis, 226, 230
 future prospects, 302
 organic synthesis, 67
 room temperature ionic liquids
 (RTIL), 180, 189, 191
 solvent polarity, 21
 supercritical carbon dioxide, 124
 Lewis base, 82, 162
 life cycle assessment (LCA)
 acetic acid, 6
 acetone, 6, 12
 acetonitrile, 6, 9, 15
 butanol, 6
 carbon dioxide as solvent, 296
 diethyl ether, 6, 8–9
 dimethylformamide (DMF), 6
 dioxane, 6
 education and outreach, 308–8
 ethanol, 5, 6, 9, 12
 ethyl acetate, 6
 fluorous catalysts, 216
 formaldehyde, 6
 formic acid, 6
 green solvents, 151
 heptane, 6, 8–9
 hexane, 6, 8–9
 methanol, 6, 9
 paints, 6–7
 propanol, 6, 7–8
 room temperature ionic liquids
 (RTIL), 9, 10, 12–3, 177, 198
 surfactants, 10
 tetrahydrofuran (THF), 6, 7, 9, 15
 toluene, 6
 volatile organic compounds
 (VOC), 6–7
 lignocellulose, 149, 163, 164, 196, 198
 lime peel, 134
 limonene, 37, 122, 135, 166–9, 246,
 250, 313, 319–20
 LinkedIn
 Green Chemistry Network, 307
 Industrial Green Chemistry, 307
 linoleic acid, 160, 246
 linseed oil, 75
 lipase, 70, 74, 97–8, 130, 156, 164,
 193–4, 252
 liquor production, 9
 List of Toxic Substances, 37
 lithiations, 162
 lithium (Li), 59
 Los Alamos National Laboratory,
 126, 295
 lubricants, 9, 156, 215, 298
 lupulones, 294
 lycopene, 313
 macroalgae, 72
 magnetic tapes, 158
 maleic anhydride, 75, 310
 malic acid, 142

- manganese (Mn), 93, 126, 185, **186**, 316
Mannich-type reactions, 96, 249, 321
mannose, 73
maple wood, 102
Material Safety Data Sheets (MSDS), **4**, 20, 306
material synthesis
 copper (Cu), 103, 106
 palladium (Pd), 105
 surfactants, 102–4
 time of flight (TOF), 105
Materials Safety Data Sheets (MSDS), **4**, 20
Maximum Residue Levels (MRLs), **39–40**, 41, 287
Measures for the Environmental Administration on New Chemical Substances, 34
medicines
 acetic acid, **43**
 acetone, **43**
 acetonitrile, **43**
 dimethylformamide (DMF), **43**
 ethanol, **41**, **43**
 ethyl acetate, **43**
 heptane, **43**
 hexane, **43**
 methanol, **41**, **43**
 propanol, **43**
 pyridine, **43**
 toluene, **43**
Meerwein–Ponndorf–Verle reactions, **60**
Memorial University of Newfoundland, 307–8
meniscus, 116
menthane, 99
mercury (Hg), 185
metal–organic frameworks (MOFs), **53**, **55**, 66
methanol
 alcohols, 151–2, 154–5
 carbon dioxide as solvent, **294**
 cosmetics, **45**
education and outreach, 306, 314–5
emission regulations, 37
esters, 158
fluorous biphasic catalysis, 223, 230
food and beverage, **39–40**
future prospects, 141–2
gas-expanded liquids, 265, 267, 270
inorganic synthesis, 54
laboratory solvents, 15
life cycle assessment (LCA), **6**, 9
medicines, **41**, **43**
organic synthesis, 60, 68
PEG and PPG, 243, 251
poly(dimethylsiloxane), 257
room temperature ionic liquids (RTIL), **179**, 198
safety, **4**, 5
solvent polarity, **22–3**
supercritical carbon dioxide, 117, 127
supercritical water, 133, **134**
superheated water, 108
methoxynonafluorobutane (HFE), 215, 232–3
methyl 5-hexenoate, 140
methyl acetate, **5**, **6**, **9**, **39**, **41**, **43**, 158
methyl decanoate, 158
methyl ethyl ketone, **6**, 158, 166
methyl methacrylate (MMA), 195, 255
methyl propiolate, 229
methyl soyate, 158–9, **160**
methyl-D-glucopyranoside, 178
methyl-*t*-butyl ether (MTBE), **16**, 184
methylaluminoxane (MAO), 168
methylbutyl ketone, **43**
methylcyclohexane, **43**, 213, 219
methylene chloride, **2**, 149, 152, **159–60**, 166, **167**
methylethyl ketone, **43**
methylimidazolium, **61**, 129, 175, 177, **178–9**, 181, 187, 195, 197
methylisobutyl ketone, **43**
methylisopropyl ketone, **44**

- Meyers' lactamisation, 71
 Micell Technologies, 141, 295
 Michael additions, 66, 68, 90, 93, 169, 192, 247, 249
 microemulsion electrokinetic chromatography (MEEKC), 17
 microwaves
 biomass transformations, 72–3
 carbonates, 165
 chemical synthesis, 89, 96, 97
 education and outreach, 310, 315, 321
 inorganic synthesis, 56
 organic synthesis, 71–3
 PEG and PPG, 246–7, 249, 253, 256
 RTIL synthesis, 191, 194
 supercritical carbon dioxide, 126
 supercritical water, 133, 135, 136
 water extractions, 88
 Ministry of Agriculture, Forestry and Fisheries, 46
 Mitsunobu reactions, 221, 223
 molybdenum (Mo), 107, 188
 mono-perfluoro-octyl, 235
 monoperfluorohexyl, 235
 monosaccharides, 24, 133, 255
 monoterpenes, 166
 montmorillonite, 66, 71
Morinda citrifolia, 134
 Morita–Baylis–Hillman reactions, 230
 mortar, 52, 59, 315
 murrayquinone-A, 92, 93
 mushrooms, 194
 mustard oil, 158
 mutagenic
 see CMR

N,N,N',N'-tetramethyl-1,4-diaminobutane (TMBAB), 278
N,N,N'-tributylpentanamidine (BASE₁), 277–8
N,N-dibutylundecanolamine, 272
N,N-dimethylacetamide
 see (DMA)
N,N-dimethylpyrrolidinium, 177
N-acetyl-L-phenylamine, 232
N-ethylpyridinium, 181
N-methyl-2-pyrrolidone (NMP), 16, 165, 229
N-methyl-morpholine-N-oxide, 198
N-methylpyrrolidone, 42, 43
n-propyl bromide (nPb), 36
 Nalco, 288
 nanochemistry, 1, 298
 nanofiltration, 13, 27, 186
 nanohydroxyapatite, 137–8
 nanorods, 236, 256
 nanotubes, 195, 236
 National Organic Program, 46
 neoteric solvents, 9, 130
 neurodegenerative diseases, 289
 New Chemical Substance Management, 34
 New Zealand, 31
 nicatinamide adenine, 232
 nickel (Ni), 56, 101, 103, 107, 185, 186, 255
 nicotine, 292
 nitric acid, 176
 nitrobenzaldehyde, 60, 98
 nitrogen gas, 13
 nitromethane, 43
 nitrous oxide, 30–41, 139
 nonaflate, 217–8
 norbornene, 167, 195, 226
 Novozyme, 74, 130, 194
 nuclear fuel, 9, 177, 183
 nuclear magnetic resonance (NMR), 168, 180, 312–3, 317
 nylon, 135, 137, 140, 286–7

o-iodoxybenzoic acid (IBX), 221
 oil shale, 274, 279
 oleic acid, 75, 160
 oleoresins, 40, 165
 see also resins
 olives, 313
 omega-3 oils, 292

- one-pot reactions, 60, 61, 235, 249
onion, 108, 134
orange, 122, 183, 246, 312–4, 319–20
orbital shaker, 75
oregano, 134
organic aqueous tunable solvents (OATS), 97, 98, 270, 319
Organic Production Systems
 Permitted Substance List, 46
organic synthesis
 1-butyl-3-methylimidazolium (Bmim), 59, 61
 acetone, 61, 69
 continuous-flow reactors, 65, 66
 copper (Cu), 63, 71
 dichloromethane, 69
 Diels–Alder reactions, 59, 68
 diethyl ether, 68–9
 ethanol, 56, 59, 68
 hexane, 69
 hydrogen peroxide, 68
 imidazolium, 60
 Lewis acids, 67
 methanol, 60, 68
 microwaves, 71–3
 palladium (Pd), 59, 67
 pyridine, 66, 71
 rhodium (Rh), 64
 room temperature ionic liquids (RTIL), 61
 ruthenium (Ru), 68
 supercritical carbon dioxide, 58
 time of flight (TOF), 65
 toluene, 59, 61, 71
organoclay, 67
osmium (Os), 183, 250
oxalic acid, 101–2, 163
Oxone, 62, 221
ozone, 1, 5, 36–7, 130, 159, 309
ozone-depletion potential, 309

p-cymene, 74, 167, 250
p-*tert*-octylphenoxy polyethylene (Triton X-100), 104
p-toluenesulfonate, 274

p-toluenesulfonic acid, 310
p-toluidine, 320
paints
 emission regulations, 38
 esters, 157, 160
 green solvents, 285
laboratory solvents, 13
life cycle assessment (LCA), 6–7
materials synthesis, 102
safety, 1–2
solvent polarity, 18
terpenes and plant oils, 166
water as solvent, 287
palladium (Pd)
 2-methyltetrahydrofuran (2-MeTHF), 163
alcohols, 154, 156
alkanes, 169
biomass transformations, 74
biphasic systems, 85–6
carbonates, 165
chemical synthesis, 95–6
flourous material chemistry, 236
material synthesis, 105
organic synthesis, 59, 67
PEG and PPG, 247, 249, 251–2, 257
RTIL electrochemistry, 186
RTIL extraction, 185
RTIL synthesis, 191, 195
supercritical carbon dioxide, 124, 126, 128
supercritical water, 139
water as solvent, 289
paracyclophanes, 55
partial least squares-discriminant analysis (PLS-DA), 182
particles from gas-saturated solution (PGSS), 266
partition coefficients, 160, 214, 215, 224, 246, 276
Passerini reaction, 89, 90, 250
peanut oil, 41
Pechmann condensation, 310
PEG and PPG

- acetone, **250**
 acetonitrile, 249, **251**
 cellulose, 218
 copper (Cu), 249, 252, **255**
 diethyl ether, 247
 dimethylformamide (DMF), 249
 ethanol, 247, **250**
 heptane, 254
 hexane, 246, **251**
 hydrogen peroxide, 254
 methanol, 243, **251**
 microwaves, 246–7, 249, 253, **256**
 palladium (Pd), 247, 249, 251–2,
 257
 propanol, 243
 pyridine, 249
 rhodium (Rh), 251
 ruthenium (Ru), 249, 251–2
 tetrahydrofuran (THF), 247, **250**
 time of flight (TOF), 251
 toluene, 249–50, 255, **257**
 turnover number (TON), 247, **251**
 penicillin, 185
Penicillium citrinum, **69**
Penicillium expansum, **194**
 pentane, **6**, **15**, **16**, **43**, **69**, **153**, **279**,
 296
 pentanoic acid, 158
 pentanol, **43**
 peppermint, **134**
 perchloroethylene (perc), 2, 131, **295**,
 315
 perfluoro(2-butyltetrahydrofuran),
 225
 perfluoro(methylcyclohexane)
 (PFMC), 211, 213, **214**, **219**,
 232, **233**
 perfluoroalkyl ether, 13
 perfluorocyclohexane, 210, **265**
 perfluorodecaline, **211**, **228**
 perfluorohexane, **211**
 perfluorooctane, **211**
 perfluoropolyether, **211**
 perfluorotributylamine, **211**
 perlyene, 306
 permissible daily exposure (PDE), **42**,
 43
 pervaporation, 27, 157, 186, **246**
 pestle, 52, 59
 PetroChina, 300
 petroleum ether, 44, 59, **64**
 Pfizer, 14–5
 Pharmeuropa, 41
 phase-transfer catalyst (PTC), 86–7,
 93, 95, 245–6, 252–3, 258, 288,
 302
 phenanthroline, 100
 phenylmagnesium bromide, 188
 phosgene, 165, 299–300, **301**
 phosphonium salts, 60, 86, 230
 phosphoric acid, 139
 photochemical reactions, 71–2
 photoresist materials, **9**, **157**
 phthalimide, 135, **136**, 164
 piezoelectric, 116
 pigments, 7, 18, 266, 290, **292**, **296**
 pine wood, 72, 123
 pinene, 135, 166, 168
 piperylene sulfone (PS), 27, 279–80
Pittosporum resiniferum, **151**
 planetary ball mill, 74
 see also (HSBM)
 plasticizer, **9**
 platinum (Pt), 53, 64, 94, 101, 106,
 169, 186, **291**
 poly(cyclopentene) (PCP), 168, **229**
 poly(dimethylsiloxane) (PDMS),
 246–7, 253, 257–8
 poly(ethylene glycol) dimethyl ether
 (DMPEG), **251**
 poly(*p*-phenyleneethynylene), **236**
 polychlorinated biphenyls (PCBs),
 218, **291**
 polycyclopentadiene, 104
 polyethylene glycol, 85–6, **94**
 polyisobutylene, 104
 polylactic acid (PLA), 131
 polymer chemistry, 1, 150, **169**
 polymethylmethacrylate (PMMA),
 131–2, 195, **255**

- polymethylphenylsilane (PMPS), 168, 257–8
- polyoxometalate, 86, 250
- polystyrene, 65–6, 94, 104, 131, 272, 276, 278, 296, 318–9
- polystyrene (PS), 56, 66, 131, 319
- Polyurethane, 75, 76, 157, 220, 288
- potassium permanganate, 86
- precipitation of particles from reverse emulsions (PPRE), 266
- precipitation with compressed anti-solvent (PCA), 266
- Presidential Green Chemistry Challenge Award, 156, 286, 307
- Principles for Reform of Chemicals Management Legislation, 33
- Priority Substances List, 34
- propane, 37, 39–41
- propanediol, 70, 74, 101, 150, 155
- propanol
- alcohols, 155
 - education and outreach, 306
 - fluorous biological chemistry, 232
 - laboratory solvents, 15
 - life cycle assessment (LCA), 6, 7–8
 - medicines, 43
 - PEG and PPG, 243
 - solvent polarity, 23
 - switchable polarity, 272
- properties
- supercritical carbon dioxide, 2, 19, 27
- propionate, 194
- propyl acetate, 43
- propylene carbonate, 165
- propylene oxide, 75, 120, 163, 165, 243, 258
- protic solvents, 20, 24, 25–6, 54, 176, 243
- pyridine
- biphasic systems, 86
 - chemical synthesis, 100
 - education and outreach, 315
 - fluorous biphasic catalysis, 228–30
- fluorous solvent data, 215
- inorganic synthesis, 54
- laboratory solvents, 16
- medicines, 43
- organic synthesis, 66, 71
- PEG and PPG, 249
- solvent polarity, 23
- pyridinium, 22, 54, 60, 85, 181–2, 195
- Pyrococcus horikoshii*, 198
- pyrolysis, 72, 102
- Q3C guidelines, 42
- quantitative structure–activity map (QSAM), 182
- quaternary ammonium, 86, 184
- Queen's University, 308
- quercetin, 108, 183
- quinoxalines, 92
- rapeseed oil, 41, 158
- rapid expansion of supercritical solutions (RESS), 119, 192
- Raytheon Environmental Systems, 295
- Reformatsky reactions, 57, 162
- Registration Evaluation, Authorisation of Chemical Substances (REACH), 31–3, 35
- Regulations on New Chemical Substances, 34
- Reichardt's betaine dye, 21–2, 178, 213
- renewable resources
- volatile organic compounds (VOC), 12–3, 18, 27, 149, 151, 153, 159
- reprotoxic
- see* CMR
- resins, 94, 122, 133, 135, 160, 166, 310
- see also* oleoresins
- resorcinol, 310
- reverse-phase chromatography, 219
- rhodium (Rh)
- chemical synthesis, 92, 95, 100

- fluorous biphasic catalysis, 221, 223, 226–8, 231–2
 gas-expanded liquids, 270
 organic synthesis, 64
 PEG and PPG, 251
 RTIL synthesis, 188, 193
 supercritical carbon dioxide, 129–30
 switchable volatility, 279
 terpenes and plant oils, 165
 water as solvent, 288, **289**
- Rhodococcus rhodochrous* J1, 289
- Rhone–Poulenc process, 92
- rice, 167
- ring-closing metathesis (RCM), 225–6
- ring-opening metathesis polymerisation (ROMP), 167–8, 226, 258
- risk management measures, 34
- room temperature ionic liquids (RTIL)
- 1-butyl-3-methylimidazolium (Bmim), 175, **177**, 178, **179**
 - biodegradation, 175–81
 - biofeedstocks, **170**
 - cellulose, 177
 - dichloromethane, 178
 - ethanol, **179**
 - hexane, 178, **179–80**
 - Lewis acids, 180
 - life cycle assessment (LCA), 9, **10**, 12–3, 177
 - methanol, **179**
 - organic synthesis, 61
 - RTIL applications, **298**
 - RTIL electrochemistry, 186–7
 - RTIL extraction, 183–5
 - RTIL future, 200–1
 - RTIL synthesis, 188–9, **190**, 193–5, 197–8
 - safety, 3
 - solvent polarity, 18–9
 - tetrahydrofuran (THF), 178, **180**
 - toluene, 176, 178
 - RTIL electrochemistry
- 1-butyl-3-methylimidazolium (Bmim), 187
- copper (Cu), **186**
- imidazolium, 186
- palladium (Pd), 186
- RTIL extraction
- 1-butyl-3-methylimidazolium (Bmim), 183–5
 - acetic acid, 183
 - cellulose, 183
 - copper (Cu), 185
 - ethanol, 184
 - hydrogen peroxide, 184
 - imidazolium, 184
 - palladium (Pd), 185
- RTIL synthesis
- 1-butyl-3-methylimidazolium (Bmim), 188–9, 191–2, 196–8
 - acetone, 188
 - cellulose, 196–9
 - chlorinated solvents, 196
 - Diels–Alder reactions, 189, 191
 - ethanol, 198–9
 - flavourings, 194
 - hydrogen peroxide, 191
 - imidazolium, 194–6, 199
 - Lewis acids, 189, 191
 - life cycle assessment (LCA), 198
 - methanol, 198
 - microwaves, 191, 194
 - palladium (Pd), 191, 195
 - rhodium (Rh), 188, 193
 - ruthenium (Ru), 188–9, 195, 200
 - tetrahydrofuran (THF), 188
 - toluene, 192
 - rubber, 108
 - Ruhrchemie–Rhône–Poulenc process, 288, **289**
 - Rush, B.L., 33
 - ruthenium (Ru)
 - alcohols, 154
 - chemical synthesis, 93, 95, 100, 102
 - fluorous biphasic catalysis, 223–5
 - organic synthesis, 68
 - PEG and PPG, 249, 251–2

- poly(dimethylsiloxane), 257
RTIL, 188–9, 195, 200
supercritical carbon dioxide, 126–7, 129
- saccharinate, 181, 200
safety
chlorinated solvents, 2
ethanol, 2, 4
ethyl acetate, 2, 4
heptane, 2–3, 4
hexane, 2–3, 4
methanol, 4, 5
paints, 1–2
room temperature ionic liquids (RTIL), 3
tetrahydrofuran (THF), 3, 4
toluene, 2, 4
- safflower oil, 169
salt effect, 84
salting out effect, 213
savory, 134
scanning electron microscope (SEC), 256
- Schiff bases, 249
Scionix, 302
seawater, 104, 108
seaweed, 72, 151
selenium (Se), 155
semi-volatile organic compounds, 37
setraline, 14
Shell, 150
shellfish, 75
shoe polish, 2
shrimp, 75
silica
biomass transformations, 73
chemical synthesis, 93, 98
fluorous reactions, 212, 216, 219–21, 223, 227, 229, 234, 237
seawater, 104
supercritical carbon dioxide, 132
- silicon, 168, 185
silicone, 120–1, 257
- silver (Ag), 53–5, 61, 104–6, 132, 185–6, 217–8, 236, 255–7
smog, 1, 309
smog-formation potential, 309
sodium bromide, 100
sodium dodecylsulfate (SDS), 103, 276
- sodium methoxide, 70
sodium phenolate, 254
Soil Association, 45–6
solar power, 187
solid-phase microextraction (SPME), 77
- Solkane®, 211, 220
- solution-enhanced dispersion by supercritical fluids (SEDS), 266
- solvent free approaches, 52, 59–60, 69, 77
- solvent polarity
acetic acid, 23
acetone, 21–3
acetonitrile, 23
ethanol, 20, 22–3
ethyl acetate, 22
hexane, 20, 21–2
Lewis acids, 21
methanol, 22–3
paints, 18
propanol, 23
pyridine, 23
- room temperature ionic liquids (RTIL), 18–9
- tetrahydrofuran (THF), 22–3
- toluene, 20–2
- solvent resistant nanofiltration (SRNF), 13
- sonicator, 56, 134
- Sonogashira reactions, 63, 96, 182, 228, 257
- sorbitol, 101, 169
- Sorona, 150
- soybean oil, 2–3, 41, 75, 158, 160, 246, 274, 278

- soybeans, 3, 41, 75, 158, 160, 246, 274, 278
- Specifications and Standards for Food Additives, 41
- spectral polarity index (P_s), 213
- Sphingomonas paucimobilis*, 181
- spices, 40, 292
- spruce wood, 274
- SRI International, Japan, 291
- St. John's wort, 134
- star anise, 199
- Starbon®, 107
- starch, 102, 104–5, 135, 149, 151–2, 255, 319
- starch-derived biomass, 151
- steam distillation, 87–8, 123
- steroids, 87
- stilbene, 274
- Stille reactions, 249
- Strategic Approach to International Chemicals Management (SAICM), 35
- strengths, weaknesses, opportunities, threats (SWOT), 178
- Styrodur®, 296
- subcritical water
- see* superheated water
- succinic acid, 106–7, 150, 287
- sucrose, 73, 98
- sugar-derived biomass, 151
- sugarcane, 46
- sulfamic acid, 74
- sulfolane, 43
- sulfonic acid, 59, 74, 228, 312
- sulfuric acid, 137, 139, 187, 196, 286, 300, 306, 310
- sunflower oil, 158
- supercritical alcohol
- volatile organic compounds (VOC), 141
- supercritical carbon dioxide
- 1-butyl-3-methylimidazolium (Bmim), 129
- acetic acid, 130
- biphasic systems, 84
- chemical synthesis, 94, 99
- continuous-flow reactors, 124, 127, 130
- copper (Cu), 132
- Diels–Alder reactions, 124
- education and outreach, 317
- ethanol, 122
- extraction, 121
- flavourings, 121, 123
- hexane, 132
- hydrogen peroxide, 128
- imidazolium, 130
- industrial applications, 297
- Lewis acids, 124
- methanol, 117, 127
- microwaves, 126
- organic synthesis, 58
- palladium (Pd), 124, 126, 128
- properties, 2, 19, 27
- rhodium (Rh), 129–30
- ruthenium (Ru), 126–7, 129
- silica, 132
- solubility, 84
- surfactants, 120–1, 126, 131
- tetrahydrofuran (THF), 118
- toluene, 126
- volatile organic compounds (VOC), 117
- supercritical carbon dioxide resist removal (SCORR), 297
- supercritical fluid chromatography (SFC), 17, 121–2
- supercritical fluid extraction (SFE), 121–3, 133, 134
- supercritical water
- acetic acid, 139
- acetone, 134, 135
- cellulose, 133, 135
- continuous-flow reactors, 137, 138
- dimethylformamide (DMF), 135
- ethanol, 133, 134, 135, 136
- hexane, 134
- hydrogen peroxide, 137
- methanol, 133, 134
- microwaves, 133, 135, 136

- palladium (Pd), 139
toluene, 139
volatile organic compounds (VOC), 133, **134**, 138
supercritical water oxidation (SCWO), 139–40, 142, 290, **291**
superheated water
acetone, 108–9, 132
ethanol, 108
methanol, 108
time of flight (TOF), 108
toluene, 108
Supertrae, Denmark, 295
Supramics, 297
surfactants
biphasic systems, 84, 87
chemical solvents, 17
chemical synthesis, 89
fluorous biological chemistry, **233**
gas-expanded liquids, 267
life cycle assessment (LCA), 10
material synthesis, 102–4
supercritical carbon dioxide, 120–1, 126, 131
Suzuki reaction, 52, 63, 95, **125**, 156, 247
Suzuki–Miyaura reactions, 85

Sweden Chematur, **291**
Swiss Chemicals Ordinance, 33
switchable hydrophilicity solvents (SHS), 22, 274, 277–9
switchable polarity solvents (SPS), 272–4, 281
switchable surfactants, 87, 275–7
Switzerland, 32–3
syngas, 150, 152
synthesis gas, 150, 152
syringol, 267

Taiwan, 34–5
Chemical Substance Nomination and Notification (CSNN), 35
Guidelines for Existing Chemical Substance Nomination, 35
Talampanol, 289
Tamiflu, 199
tannic acid, 183
tantalum (Ta), **186**
tar sands, 274, 279
tautomers, 23, 317
tea, **40**, 292
TeflonTM, 130, 210, 219, 226–9, 295
telomerisation reaction, 102
TEMPO catalysts, 229
terephthalic acid (TPA), 139
terpenes and plant oils
acetone, 166
chlorinated solvents, 166
Diels–Alder reactions, 169
hexane, 167
paints, 166
rhodium (Rh), 165
toluene, 166–8
volatile organic compounds (VOC), 166
terpinene, **74**, **250**
terpineols, 135
tert-butyl methyl ether, 2
tetra-n-butylammonium tetrafluoroborate, 264
tetrabutylammonium bromide (TBAB), 100, 219, 247
tetrachloroethylene, 39
tetracosane, **274**
tetradecyl(trihexyl)phosphonium chloride, 188
tetraethylene glycol, 169
tetrafluoroalkyldistannoxyanes, 226
tetrafluoroborate (BF₄), 168, 180, 312–3, 317
tetrafluoroethane sulfonic acid, 74
tetrahydrofuran (THF)
2-methyltetrahydrofuran (2-MeTHF), 161–4
education and outreach, 309
fluorous solvent data, 216
gas-expanded liquids, 265–6, 268

- laboratory solvents, 14–6
 life cycle assessment (LCA), 6, 7, 9
 PEG and PPG, 247, 250
 RITL synthesis, 188
 room temperature ionic liquids
 (RTIL), 178, 180
 safety, 3, 4
 solvent polarity, 22–3
 supercritical carbon dioxide, 118
 switchable water, 278
 tetrahydrothiophene, 250
 tetralin, 43
The Journal of Supercritical Fluids, 115
Thematoga maritime, 199
 Thermally Induced Phase Separation
 (TIPS), 296
 thermogravimetric analysis (TGA),
 18, 176
 thermometers, 153
 thiazolium, 181
 thioanisole, 193, 250
 thioethers, 128
 time of flight (TOF)
 alcohols, 154, 156
 biphase systems, 85
 chemical synthesis, 94
 material synthesis, 105
 organic synthesis, 65
 PEG and PPG, 251
 superheated water, 108
 switchable water, 279
 tin (Sn), 121, 186, 226
 Tischenko reactions, 60
 titania, 105
 titanium (Ti), 66–7, 186
 tobacco, 292
 toluene
 alcohols, 152–3
 aqueous PEG solutions, 243
 biodegradation, 180
 carbonates, 164
 emission regulations, 37
 esters, 158–9, 160
 fluorous biphasic catalysis, 221,
 224, 230
 gas-expanded liquids, 265, 266
 laboratory solvents, 14, 15–6
 life cycle assessment (LCA), 6
 medicines, 43
 organic synthesis, 59, 61, 71
 PEG and PPG, 249–50, 255, 257
 room temperature ionic liquids
 (RTIL), 176, 178, 192
 safety, 2, 4
 solvent polarity, 20–2
 supercritical carbon dioxide, 126
 supercritical water, 139
 superheated water, 108
 switchable polarity, 274
 terpenes and plant oils, 166–8
 total reducing sugars (TRS), 198
 Toxic Release Inventory, 2
 Toxic Substance Control Act
 (TSCA), 33
 Trametes versicolor, 194
 trans-1,4-diaminocyclohexane, 54, 55
 transmission electron microscopy
 (TEM), 86, 227, 237, 257
 triacetin, 306
 trichloroacetic acid, 44
 trichloroethane, 40–2, 294
 trichloroethylene, 36, 39, 159
 triethylamine, 59, 63
 triethylphosphonoacetate, 163
 trifluoroacetic acid, 44, 68
 trifluoromethylbenzene, 224
 triglyceride-based biomass, 151
 Trike
 see trichloroethylene
 trimethylammonium chloride, 274
 trimethylcyclohexanone, 297
 trimethylsilyl cyanide, 274
 triphasic reactions, 212, 230
 Triton X-100 (*p*-*tert*-octylphenoxy
 polyethylene), 104
 tropoisomeric biphenylphosphine,
 193
 tryptanthrin, 98
 tungsten (W), 67, 188
 turnover number (TON)

- alcohols, 154, 156
chemical synthesis, 95
fluorous reactions, 221, 230–1
future prospects, 200
gas-expanded liquids (GXL), 270
PEG and PPG, 247, 251
seawater, 108
turpentine, 166
twelve principles of green chemistry,
 1
tyrosinase, 194
- Ullmann's Encyclopedia of Industrial
Chemistry, 52
- ultrasound, 56, 62, 99, **134**, 249
- Union Carbide (UNICARB), 296
- United Kingdom, 36, 45–6, 141, 291,
291, **294**, 295, 307
- Environmental Permitting, 36–7
- Health & Safety Executive (HSE),
 37
- Scionix, 302
- University of York, 307
- United States Department of
Agriculture (USDA), 46
- United States Food and Drug
Administration (FDA), 2, 45,
242
- United States Pharmacopoeia, 41
- University of York, 307
- University of Leicester, 301–2
- University of Newfoundland, 307–8
- University of Nottingham, 297
- University of Oregon, 307
- University of Toronto, 315
- University, Queen's, 308
- uranium (U), 185
- urea, 59, 177, 185, **186**, 192, 315
- US Department Of Energy, 149
- US Environmental Protection
Agency (EPA), 2, 33, 37, 120,
183, 286, 297
- USA, 31, 141, 183, **291**, **294**, 295
- Argonne National Laboratory, 156
- Clean Air Act, 37
- Code of Federal Regulation, 40, 46
- Cosmetic Ingredient Review
(CIR), 45
- Dow Chemical Company, 296
- Eastman Chemical Company, 299
- Eco Waste Technologies, **291**
- Energy Information
Administration, **152**
- General Atomics, **291**
- hop extraction, 294
- International Nomenclature
Cosmetic Ingredient (INCI), 44–
5
- Los Alamos National Laboratory,
126, 295
- Micell Technologies, 141, 295
- National Organic Program, 46
- Presidential Green Chemistry
Challenge Award, 156, 286, 307
- Raytheon Environmental Systems,
295
- Union Carbide (UNICARB), 296
- University of Oregon, 307
- valeric acid, 137
- valeronitrile, 137
- vanadium (V), 86
- vanillin, 267, 306, 320
- vapochromic responses, 54
- varnish, 1, **9**, 166, 319
- vegetable oils, 2, 46, 75, 135, 151, 160,
287
- very volatile organic compounds
(VVOC), **37**
- Vibrio fischeri*, 182
- vinyl chloride, 39
- vinylcyclohexene, **250**
- volatile organic compounds (VOC)
2-methyltetrahydrofuran (2-
MeTHF), **162**
- alternative solvents, **11**
- biphasic systems, 84
- chemical synthesis, 89, 96
- defined, 1–3
- emission regulations, 36–6

- emissions, 198
fluorous approach, 210, 216
industrial applications, 287–8, 296–7
life cycle assessment, 6–7
miscibilities, 180
organic aqueous tunable solvents (OATS), 270
polarities, **179**
renewable resources, 12–3, 18, 27, 149, 151, 153, 159
room temperature ionic liquids (RTIL), 185, **193**
solvent free approaches, 52, 59–60, 69, 77
supercritical alcohol, 141
supercritical carbon dioxide, 117
supercritical water, 133, **134**, 138
terpenes and plant oils, 166
vulcanisation, 108
- Wacker reaction, 165, 191, **250**
Wales
Environmental Permitting, 36–7
Health & Safety Executive (HSE), 37
warfarin, 99
waste water treatment, **9**
water hyacinth, **151**
wax products, 122
- Waxman, Henry, 33
wheat, 122, **151**
Williamson ether synthesis, 252
wind power, 187
Wittig reactions, 57, 87
World Health Organization (WHO), 36, **37**
World Summit for Sustainable Development (WSSD), 35
Wurtz-type synthesis, 168
- X-rays, 56
xenon, 20
Xerox, 141
xylene, **6**, **43**, 139, 166, 195, 255, 268, 287
xylitol, **150**, **169**
- yeast, 156, **193**, 258
yogomi oil, 88
Young's modulus, 75
ytterbium (Yb), 93
yttrium (Y), 139
- zeolite, 73
zinc (Zn), 54, **55**, 185, **186**, 191, 253
zirconium (Zr), 139
zwitterionic solvents, 22, 272
Zygosaccharomyces rouxii, 289, **290**