

## CONTENTS

CONTRIBUTORS	xi
PREFACE	xiii
W. KEITH HALL (1918-2001)	xv
GEORGE C.A. SCHUIT (1910-2001)	xix
<b>Hydroformylation of Alkenes : An Industrial View of the Status and Importance</b>	
I. Introduction	1
II. Fundamental Principles	3
III. Reaction Parameters Mechanism, and Kientics	8
IV. Commercial Applications	16
V. New Developments	36
VI. Conclusions and Forecasts	48
References	53
<b>Hydrogen and Synthesis Gas by Steam- and Co<sub>2</sub> Reforming</b>	
I. Synthesis Gas	66
II. The Stream Reforming Process	78
III. Catalysis of Steam Reforming	96
IV. Reaction Mechanisms	119
V. Conclusions	132
References	133
<b>Oxide Solid Solutions As Catalysts</b>	
I. Introduction	142
II. Principles, Preparation and Characterization	147
III. Catalysis	199
IV. Conclusion	288
References	290
<b>Characterization of Oxide Surfaces and Zeolites by Carbon Monoxide as an IR Probe Molecule</b>	
I. Introduction	308
II. Carbon Monoxide as a Probe Molecule	312
III. IR Spectra of Surface Metal Carbonyls	356
IV. Interaction of CO with OH Groups	481
V. Conclusions	489
VI. Acknowledgements	491
References	491
<b>INDEX</b>	513

# Contents

CONTRIBUTORS .....	xi
PREFACE .....	xiii
<b>Magnetic Resonance Imaging of Catalysts and Catalytic Processes</b>	
<i>L. F. Gladden, M. D. Mantle and A. J. Sederman</i>	
I. Introduction .....	2
II. Introduction to MRI Techniques .....	5
A. Principles of MR Measurements .....	5
1. Obtaining an Image .....	5
2. Nuclear Spin Relaxation Times .....	7
3. The <i>k</i> -Space Raster .....	10
B. Measurement of Diffusion, Dispersion, and Flow .....	13
1. Phase-Encoding Methods .....	13
2. Time-of-Flight Methods .....	18
3. Rapid Image Acquisition .....	19
C. Contrast Mechanisms .....	19
1. Obtaining Chemical Information .....	19
2. Relaxation and Transport Contrast .....	22
D. Temperature .....	24
E. Recent Developments .....	24
1. Gas-Phase MR .....	24
2. Fast Data Acquisition .....	25
III. Imaging Individual Catalyst Pellets .....	32
A. Structure-Transport Relationships .....	32
B. Catalyst Preparation .....	34
C. Liquid Redistribution During Reaction .....	35
D. Coke Deposition .....	37
IV. Hydrodynamics in Reactors .....	38
A. Single-Phase Flow .....	39
1. High Spatial Resolution of Fluid Flow in Fixed-Bed Reactors .....	39
2. Imaging Unsteady-State Flows in Fixed-Bed Reactors .....	43
B. Two-Phase Flow in Fixed-Bed Reactors .....	45
1. Holdup and Wetting in Trickle Flow .....	45
2. The Trickle Flow to Pulse Flow Transition .....	50
C. Two-Phase Flow in Ceramic Monoliths .....	52
D. Fluidized Beds .....	57
V. Imaging of Reactions <i>In Situ</i> .....	59
A. Single-Phase Reactions in Fixed Beds .....	60
1. An Esterification Reaction .....	60
2. Probing Selectivity with <sup>13</sup> C Imaging .....	65
B. Two-Phase Flow and Reaction in Fixed Beds .....	68
VI. Future Directions .....	70

Acknowledgment . . . . .	71
References . . . . .	71

## Atomic-Scale Imaging of Supported Metal Nanocluster Catalysts in the Working State

*P. L. Hansen, S. Helveg and A. K. Datye*

I. Introduction . . . . .	77
II. Transmission Electron Microscopy (Limitations of Conventional TEM in the Characterization of Catalysts). . . . .	79
III. Approaches to Characterization of Catalysts in Reactive Atmospheres	80
A. Differentially Pumped TEM Instruments . . . . .	80
B. Thin-Window Cells . . . . .	84
VI. Examples of HRTEM Characterization of Catalysts in Reactive Atmospheres . . . . .	84
A. The Complex Nanostructure of an Ammonia Synthesis Catalyst . . . . .	84
B. Gas-Induced Shape Changes in Cu/ZnO-Containing Methanol Synthesis Catalysts . . . . .	86
C. Atomic-scale Monitoring of Carbon Nanofiber Growth in Steam Reforming Catalysts. . . . .	89
V. Outlook . . . . .	91
Acknowledgments . . . . .	93
References . . . . .	93

## Model Catalyst Surfaces Investigated by Scanning Tunneling Microscopy

*J.V. Lauritsen and F. Besenbacher*

I. Introduction . . . . .	97
II. Scanning Tunneling Microscopy. . . . .	100
A. STM Design Considerations. . . . .	101
B. Theory of the STM . . . . .	102
1. Tersoff-Hamann STM Theory . . . . .	103
2. Simulation of STM Images. . . . .	105
III. New Au/Ni Surface Alloy Catalyst for Steam Reforming. . . . .	106
IV. Designing New Nickel Catalysts by Step Blocking. . . . .	110
V. Investigations of an HDS Model Catalyst with STM. . . . .	113
A. Hydrotreating Catalyst Structure and Reactivity. . . . .	113
B. HDS Model Catalyst . . . . .	115
1. HDS Model Catalyst: MoS <sub>2</sub> Nanoclusters Supported on Au (111) . . . . .	116
2. Preparation of MoS <sub>2</sub> Nanoclusters . . . . .	117
C. Atomic-Scale Structure of MoS <sub>2</sub> Nanoclusters . . . . .	119
1. Fundamental Characterization . . . . .	119
2. Morphology and Edge Structure . . . . .	120
D. The Chemistry of Single-Layer MoS <sub>2</sub> Nanoclusters. . . . .	124
1. Thiophene on Fully Sulfided MoS <sub>2</sub> Nanoclusters . . . . .	124
2. Reactions of Hydrogen-Activated MoS <sub>2</sub> Nanoclusters. . . . .	125
3. Reaction of Thiophene on Hydrogen-Activated MoS <sub>2</sub> Nanoclusters . . . . .	127

4. Energetics and Reaction Pathways: Metallic Edge States as Active Sites . . . . .	129
5. Atomic-Scale Structure of the Cobalt-Promoted Catalyst . . . . .	133
6. Metallic Brim States as Active Sites in Hydrotreating Catalysts . . . . .	135
<b>VI. Toward more Realistic Model Systems and Imaging of Surfaces during Reaction . . . . .</b>	<b>135</b>
A. Time-Resolved STM Investigations . . . . .	135
B. Imaging of Surfaces during Reaction . . . . .	138
C. Atomic Force Microscopy of Insulating Materials . . . . .	141
<b>VII. Synopsis and Perspective . . . . .</b>	<b>141</b>
<b>Acknowledgments . . . . .</b>	<b>142</b>
<b>References . . . . .</b>	<b>143</b>

## **Characterization of Solid Catalysts in the Functioning State by Nuclear Magnetic Resonance Spectroscopy**

*M. Hunger and W. Wang*

I. Introduction . . . . .	150
II. Principles of Solid-State NMR Spectroscopy . . . . .	151
A. Solid-State Interactions of Nuclear Spins . . . . .	151
B. Solid-State NMR Techniques . . . . .	154
C. Techniques for Signal Enhancement and Discrimination in Solid-State NMR Spectroscopy . . . . .	156
D. Solid-State NMR Spectroscopy at Elevated Temperatures . . . . .	158
1. Effect of Temperature on Signal-to-Noise Ratio . . . . .	158
2. Temperature Calibration . . . . .	159
III. Experimental Techniques for MAS NMR Spectroscopy of Working Catalysts . . . . .	160
A. Batch Conditions . . . . .	161
B. Flow Conditions . . . . .	165
C. Limitations and Advantages of Solid-State NMR Spectroscopy for Investigations of Working Catalysts . . . . .	170
1. General Aspects . . . . .	170
2. Comparison of Batch and Flow Techniques . . . . .	171
IV. Study of Transition States of Acid-Catalyzed Reactions . . . . .	172
A. Indirect Experimental Evidence of Reactive Carbenium Ions . . . . .	172
1. Formation of Surface Alkoxy Species with Carbenium-Ion-Like Properties . . . . .	173
2. Evidence for the Existence of Carbenium Ions by Trapping Experiments . . . . .	175
3. Isotope Scrambling . . . . .	177
4. Persistent Carbenium Ions in Zeolites Characterized by NMR Spectroscopy . . . . .	179
B. Keto–Enol Isomerization on Acidic Zeolite HZSM-5 Evidenced by H/D Exchange . . . . .	180
V. Activation of Saturated Hydrocarbons on Solid Catalysts . . . . .	182
A. Catalytic Transformation of Methane into Aromatics Under Non-Oxidative Conditions . . . . .	182
B. Activation and Aromatization of Propane on Solid Acid Catalysts . . . . .	183
VI. Photocatalytic Reactions on Solid Catalysts . . . . .	185
A. Photocatalytic Conversion of Chlorine-Containing Organic Compounds on Titanium Oxide . . . . .	186
B. Photocatalytic Conversion of Oxygenates on Titanium Oxide . . . . .	187

B. Time-Resolved Spectroscopy . . . . .	265
C. Single-Beam Signal Reference . . . . .	266
VII. Combination with Other Techniques . . . . .	268
VIII. Selected Applications . . . . .	271
A. Elucidation of Adsorption Mode and Interaction of Co-adsorbed Species . . . . .	271
B. Investigation of Phase Behavior in Multiphase Heterogeneous Catalytic Reaction . . . . .	274
C. Investigation of Complex Reaction Network Occurring at Catalytic Solid-Liquid Interface . . . . .	275
D. Catalyst Deactivation . . . . .	278
IX. Other Methods for IR Spectroscopy of Catalytic Solid-Liquid Interfaces . . . . .	278
X. Conclusions . . . . .	279
Acknowledgments . . . . .	281
References . . . . .	281
INDEX . . . . .	285

# Contents

CONTRIBUTORS	xi
PREFACE	xiii
<b>Infrared Spectroscopy of Transient Surface Species</b>	
<i>C. Lamberti, E. Groppo, G. Spoto, S. Bordiga and A. Zecchina</i>	
I. Introduction	2
A. Dynamic Aspects in Adsorption and Surface Transformations	4
B. Dynamic Aspects of Oligomerization Reactions Catalyzed by Brønsted Acid Sites	6
C. Dynamic Aspects of Unsaturated Hydrocarbons Oligomerization and Polymerization on Metal-Containing Catalyst	8
II. NO Decomposition in Cu-Exchanged Zeolites	10
A. Preparation of Cu <sup>+</sup> -Exchanged Zeolites Exhibiting a Model Compound Character	10
B. Formation of Intrazeolitic Cuprous Complexes of Well-Defined Stoichiometry	10
1. Cu <sup>+</sup> · N <sub>2</sub> Complexes	11
2. Cu <sup>+</sup> · (CO) <sub>n</sub> Complexes ( <i>n</i> = 1, 2, and 3)	11
3. Cu <sup>+</sup> · (NO) <sub>n</sub> Complexes ( <i>n</i> = 1 and 2)	13
C. Reactivity of Intrazeolitic Cuprous Sites Toward NO as Investigated by Temperature-Resolved IR Spectroscopy	16
III. H <sub>2</sub> Splitting on High-Surface-Area MgO	18
A. Overview of Room Temperature Experiments	19
B. Time-Dependent IR Spectroscopy of Hydrogen Adsorbed at 20 K on High-Surface-Area MgO	20
C. Pressure-Dependent IR Spectroscopy of Hydrogen Adsorbed at 20 K on MgO Microcrystals of Various Surface Areas	21
D. Temperature-Dependent IR Spectroscopy of Hydrogen Adsorbed on High-Surface-Area MgO	23
1. Site-Specific Adsorption Energy for Molecularly Adsorbed Hydrogen Adducts	23
2. Concluding Remarks and Assignment of Hydroxyl and Hydride Species	23
IV. Reactions Catalyzed by Brønsted Acid Sites: The MTO Process and Oligomerization of Unsaturated Hydrocarbons	25
A. The MTO Process	25
1. Mechanism of Methanol-to-Hydrocarbon Catalysis	25
2. Carbocationic Methyl-Substituted Benzenes in Zeolites	26
B. Oligomerization of Acetylenic and Olefinic Hydrocarbons in Zeolite Cavities	29
1. Acetylenic Molecules Formed in HZSM-5 at Room Temperature	29
2. Olefinic Hydrocarbons Formed in Various Protonic Zeolites	33
V. Oligomerization Reactions Catalyzed by Surface Basic Centers: The MgO/CO Case Study	41
A. CO Oligomerization on MgO: <i>Ab initio</i> Calculation for Simple Cluster Models	43
B. CO Oligomerization on MgO: Time- and Pressure-Dependent IR Spectroscopy at 60 K	45
1. Microcrystal Surface Area: A Means for Tuning Surface Reactivity	45
2. CO Oligomerization on High-Surface-Area MgO	47

VI. Polymerization Reactions Catalyzed by Transition Metal Centers: The Cr/SiO <sub>2</sub> Case Study . . . . .	49
A. The Cr/SiO <sub>2</sub> Phillips Catalyst for Ethene Polymerization: Structure of the Active Sites . . . . .	49
1. Preparation of the Cr/SiO <sub>2</sub> Phillips Catalyst . . . . .	49
2. The Structure of the Reduced Cr(II) Species . . . . .	51
B. The Ethene Polymerization Mechanism . . . . .	52
1. Comparison with Other Alkene Polymerization Catalysts: The Mystery of the Polymerization Mechanism in the Phillips Catalyst . . . . .	52
2. The Mechanisms Proposed in the Literature and the "Zoo" of Precursor Species . . . . .	53
C. The Ethene Initiation Mechanism as Investigated by FTIR Spectroscopy . . . . .	56
1. Ethene Polymerization at Room Temperature: Observation of the Growing Polymeric Products. . . . .	56
2. Recent Improvements in the Detection of the Precursor/Intermediate Species. . . . .	60
3. Outlook . . . . .	65
VII. Conclusions . . . . .	67
References . . . . .	67

## The Application of UV Raman Spectroscopy for the Characterization of Catalysts and Catalytic Reactions

*P. C. Stair*

I. Introduction . . . . .	75
II. UV Resonance Raman Spectroscopy . . . . .	77
III. Avoidance of Fluorescence . . . . .	78
IV. Instrumentation for UV Raman Characterization of Working Catalysts: The Fluidized-Bed Reactor. . . . .	81
V. Characterization of Catalysts . . . . .	85
A. Highly Dispersed Supported Vanadium Oxide: The Influence of Resonance Enhancement. . . . .	85
B. Formation and Reaction of Peroxide and Superoxide in Fe <sub>2</sub> /MFI . . . . .	87
VI. Characterization of Adsorbates and Reactions. . . . .	91
A. Resonance Raman Spectroscopy of Adsorbed Benzene . . . . .	91
B. Characterization of Coke Formation and Topology . . . . .	93
VII. Conclusions and Perspective. . . . .	95
Acknowledgments . . . . .	96
References . . . . .	96

## Inelastic Incoherent Neutron Scattering in Catalysis Research

*Peter W. Albers and Stewart F. Parker*

I. Introduction . . . . .	100
II. Technical and Experimental Aspects of the IINS Technique . . . . .	101
III. Examples . . . . .	105
A. Detection of Adsorbed Species and Intermediates on Catalyst Surfaces. . . . .	105
1. Dihydrogen Adsorption. . . . .	105
2. Thiophene Adsorption . . . . .	107

3. Ammonia Adsorption . . . . .	109
4. Synthesis of Amines . . . . .	109
5. Synthesis of Methyl Chloride. . . . .	109
6. Epoxidation of Propene. . . . .	111
7. Non-oxidative Coupling of Methane. . . . .	111
B. Catalyst Poisoning In-Process Over Time . . . . .	112
C. Preferential Adsorption: Identification of Strongly Adsorbed Molecular Species on Pd/C Catalysts in a Process with Liquid-Phase Reactants (Heck Reaction) . . . . .	117
D. Catalyst Coking. . . . .	118
E. Fuel Cell Catalysis: Site Occupation by Atomic Hydrogen-Titration of Surface Sites on Supported Nanoparticles of Various Sizes-Detection of Hydrogen Spillover . . . . .	120
F. Hydrogenation/Hydrogasification . . . . .	123
G. Zeolites . . . . .	125
IV. The Future of the IINS Technique . . . . .	127
References . . . . .	129

## Sum Frequency Generation and Polarization-Modulation Infrared Reflection Absorption Spectroscopy of Functioning Model Catalysts from Ultrahigh Vacuum to Ambient Pressure

*Günther Rupprechter*

I. Introduction . . . . .	134
II. Model Catalysts for Investigations of Elementary Steps of Catalytic Reactions. . . . .	140
III. High-Pressure Surface-Sensitive Techniques . . . . .	142
A. Vibrational Sum Frequency Generation Spectroscopy . . . . .	144
1. Basics . . . . .	144
2. IR Gas-Phase Absorption Correction, Sensitivity toward Various Adsorbed Species, and SFG Lineshape . . . . .	146
3. Design of an SFG Spectrometer . . . . .	148
4. SFG-compatible UHV-High-pressure Reaction Cells . . . . .	149
B. Polarization-Modulation IR Reflection Absorption Spectroscopy . . . . .	152
1. Basics . . . . .	152
2. High-pressure Reaction Cells for PM-IRAS and Experimental Design . . . . .	153
C. High-Pressure X-Ray Photoelectron Spectroscopy . . . . .	155
1. Introductory Remarks. . . . .	155
2. High-pressure Reaction Cells for XPS . . . . .	155
D. High-Pressure Scanning Tunneling Microscopy . . . . .	156
E. Environmental Transmission Electron Microscopy . . . . .	157
IV. Spectroscopy of Model Catalysts at Pressures Exceeding Ultrahigh Vacuum . . . . .	158
A. CO Adsorption at Pressures from Ultrahigh Vacuum to 1000 mbar: Introductory Remarks . . . . .	159
B. Gas Purity-Precautions for Experiments at Pressures Exceeding UHV . . . . .	160
C. CO Adsorption and CO-H <sub>2</sub> Interactions on Pd(111) and Pd/Al <sub>2</sub> O <sub>3</sub> . . . . .	162
1. CO Adsorption on Pd(111) and on "Defect-rich" Pd(111) . . . . .	163
2. CO Adsorption on Al <sub>2</sub> O <sub>3</sub> -supported Palladium Nanoparticles . . . . .	171
3. CO Dissociation on Palladium Surfaces . . . . .	185
4. Hydrogen Adsorption, Absorption, and Palladium Hydride Formation on Pd <sub>3</sub> Al <sub>2</sub> O <sub>3</sub> and on Pd(111) . . . . .	188



5. CO/H Interactions on Pd(111) and Pd/Al <sub>2</sub> O <sub>3</sub> under UHV	190
6. CO Hydrogenation on Pd(111) and Pd/Al <sub>2</sub> O <sub>3</sub> at Atmospheric Pressure	198
D. CO Adsorption, Dissociation, and Oxidation on Pt(111) and Platinum Nanoparticles Supported on SiO <sub>2</sub>	202
1. CO Adsorption on Pt(111)	202
2. CO Adsorption on Platinum Nanoparticles Supported by SiO <sub>2</sub>	206
3. CO Dissociation and CO Oxidation on Pt(111)	210
E. CO Adsorption, Dissociation, and Oxidation on Rh(111)	210
1. CO Adsorption and Dissociation on Rh(111)	210
2. CO Oxidation on Rh(111)	215
F. CO Adsorption on Gold, Nickel, Iridium, Iron, and Ruthenium Single Crystals	216
G. Broadband SFG Spectroscopy and Pump-probe Experiments	218
H. Monitoring Molecular Orientation by Polarization-Dependent SFG	218
I. Ethene Adsorption, C <sub>2</sub> H <sub>4</sub> -Hydrogen Coadsorption, and C <sub>2</sub> H <sub>4</sub> Hydrogenation on Pd(111) and Pd/Al <sub>2</sub> O <sub>3</sub>	219
1. Ethene Adsorption and C <sub>2</sub> H <sub>4</sub> -Hydrogen Coadsorption on Pd(111) under UHV	219
2. Ethene Adsorption and C <sub>2</sub> H <sub>4</sub> Hydrogen Coadsorption on Pd/Al <sub>2</sub> O <sub>3</sub> under UHV	222
3. Ethene Hydrogenation on Pd(111) and Pd/Al <sub>2</sub> O <sub>3</sub> at Atmospheric Pressure	225
J. Ethene Adsorption and Hydrogenation on Pt(111); Effect of Coadsorbed CO	228
1. C <sub>2</sub> H <sub>4</sub> Adsorption and Hydrogenation on Pt(111) under UHV and at mbar Pressure	228
2. C <sub>2</sub> H <sub>4</sub> /CO Coadsorption and Hydrogenation on Pt(111) at Pressures Ranging from UHV to 500 mbar	230
K. Methanol Decomposition and Oxidation on Pd(111) and Pd/Al <sub>2</sub> O <sub>3</sub>	232
1. Methanol Decomposition on Pd(111) under UHV and at Elevated Pressures	232
2. Methanol Decomposition on Pd/Al <sub>2</sub> O <sub>3</sub> under UHV and at Elevated Pressures	237
3. Methanol Oxidation on Pd(111) and on Pd/Al <sub>2</sub> O <sub>3</sub> at mbar Pressures	239
V. Outlook and Directions of Future Research	244
VI. Conclusions and Perspective	248
Acknowledgments	249
References	250

## Electron Paramagnetic Resonance: A Powerful Tool for Monitoring Working Catalysts

*Angelika Brückner*

I. Introduction and Scope	266
II. Fundamentals and Methods of EPR Spectroscopy for Characterization of Working Catalysts	267
A. Basic Principles and Approaches for Evaluation of EPR Spectra	267
B. Experimental Equipment for Monitoring Working Catalysts by EPR Spectroscopy	272
1. Measurements at High Temperatures and Atmospheric Pressure	273
2. Measurements at Higher Temperatures and Pressures	274
3. Matrix Isolation Electron Spin Resonance	275
III. Examples	277
A. Following the Formation of Active Catalysts from Precursor Structures	277
1. Influence of Gas Atmosphere on Transformation of VOHPO <sub>4</sub> ·0.5H <sub>2</sub> O	277
2. Monitoring the Formation of MCM-type Catalysts by Spin Probes	281

B. Assessing the Nature of Active TMI during Catalytic Redox Processes . . . . .	284
1. Vanadium-Containing Oxide Catalysts in Selective Oxidation of n-Butane . . . . .	284
2. FeZSM-5 Catalysts in SCR of N <sub>2</sub> O and NO . . . . .	287
C. Detection of Radical Intermediates in Heterogeneous Catalytic Processes . . . . .	292
1. Isolating $\pi$ -Allyl Radicals during Propene Oxidation by MIESR Spectroscopy . . . . .	293
2. Detecting Hydroxyl Radicals in the Microwave-assisted Photocatalytic Decomposition of Hydrocarbons . . . . .	295
D. Simultaneous Application of EPR Spectroscopy with UV-Vis and Raman Spectroscopy . . . . .	298
IV. Benefits, Limitations, and Future Trends in the Application of EPR Spectroscopy in Catalysis. . . . .	303
Acknowledgments. . . . .	305
References . . . . .	305

## Mössbauer Spectroscopy in Heterogeneous Catalysis

*Jean-Marc M. Millet*

I. Introduction . . . . .	310
II. Mössbauer Spectroscopy . . . . .	310
A. Physical Principles and Current Capabilities . . . . .	310
B. Hyperfine Interactions and Mössbauer Parameters . . . . .	313
C. Spectral Analysis and Interpretations . . . . .	317
D. Related Techniques . . . . .	321
1. Emission Mössbauer Spectroscopy (EMS). . . . .	321
2. Conversion Electron Mössbauer Spectroscopy (CEMS) . . . . .	322
III. Applications of Mössbauer Spectroscopy in Heterogeneous Catalysis. . . . .	323
A. Identification of Catalyst Components . . . . .	323
1. Iron-Containing Catalysts . . . . .	323
2. Tin-Containing Catalysts. . . . .	324
3. Gold-Containing Catalysts. . . . .	325
4. Antimony-Containing Catalysts . . . . .	327
5. Catalysts Containing other Elements . . . . .	327
B. Investigations of Catalysts in Reactive Atmospheres and under Working Conditions . . . . .	328
1. Investigations of Functioning Catalysts. . . . .	329
2. Investigations of Quenched Catalysts . . . . .	331
C. Investigation of Chemisorption of Reactants and Molecular Probes . . . . .	332
IV. Perspective . . . . .	333
A. Current Developments and Applications . . . . .	333
1. Mössbauer Spectroscopy of Catalysts under Working Conditions . . . . .	333
2. Mössbauer Spectroscopy of Catalysts below 4.2 K . . . . .	333
3. Technological Advances and Theoretical Evaluation of Mössbauer Parameters . . . . .	333
4. Mössbauer Spectroscopy and High-Throughput Catalyst Characterization. . . . .	335
5. Mössbauer Spectroscopy for Characterization of Membranes and Monoliths . . . . .	335
B. Future Developments and Applications . . . . .	336
1. Nuclear Forward Scattering (NFS) of Synchrotron Radiation. . . . .	337
2. Nuclear Inelastic Scattering (NIS) of Synchrotron Radiation . . . . .	341
V. Conclusions . . . . .	343
References . . . . .	344

## Characterization of Catalysts under Working Conditions with an Oscillating Microbalance Reactor

*D. Chen, E. Bjorgum, K. O. Christensen, A. Holmen and R. Lodeng*

I. Introduction . . . . .	352
II. The Principle of Mass Measurement by TEOM . . . . .	352
III. Description of a TEOM Experimental Set-Up . . . . .	354
IV. Literature Survey of Application of Inertial Microbalance for Investigations of Working Catalysts . . . . .	356
A. Investigations of Adsorption/Diffusion . . . . .	357
B. Investigations of Carbon Formation and Catalyst Deactivation . . . . .	358
C. Air Pollution Investigations . . . . .	359
V. Methanol Conversion into Light Olefins Catalyzed by SAPO-34: A TEOM Investigation . . . . .	360
A. Coke Formation and Deactivation Characterized by Pulse Mass Analysis. . . . .	360
B. Model of Coke Formation . . . . .	363
1. Nature of Coke . . . . .	363
2. Reaction Pathway for Coke Formation . . . . .	365
C. Effect of Coke Deposition on Product Selectivity . . . . .	365
D. Investigation of Adsorption under Catalytic Reaction Conditions . . . . .	368
E. Diffusion and Reaction in SAPO-34 . . . . .	368
VI. Steam Reforming of Natural Gas . . . . .	374
VII. Conclusions . . . . .	378
References . . . . .	379
INDEX . . . . .	383

# CONTENTS

<i>Contributors</i>	ix
<i>Preface</i>	xi
<b>1. Applications of Photoluminescence Spectroscopy to the Investigation of Oxide-Containing Catalysts in the Working State</b>	
Masakazu Anpo, Stanislaw Dzwigaj, and Michel Che	
1. Introduction	3
2. Characterization of Catalytically Active Sites by PL Spectroscopy	4
3. Characterization of Acidic and Basic Sites by Means of Probe Molecules and Photoluminescence Spectroscopy	
4. Photoluminescence Investigations of Photocatalytic Processes Involving Bulk Semiconductor TiO <sub>2</sub> -Containing Photocatalysts	23
5. Effect of Pressure on Photoluminescence Spectra	28
6. Effect of Temperature on Photoluminescence Spectra	32
7. Use of Photoluminescence Spectroscopy in High-Throughput Experiments	34
8. Conclusions and Outlook	35
Acknowledgments	38
References	39
<b>2. Structural Characterization of Operating Catalysts by Raman Spectroscopy</b>	<b>43</b>
Miguel A. Bañares and Gerhard Mestl	
1. Introduction	
2. Advanced Raman Spectroscopy for Characterization of Samples in Reactive Environments	47
3. Raman Scattering	48
4. Raman Investigations of Catalysts Under Controlled Environments	65
5. Perspective and Conclusions	113
Acknowledgments	115
References	115
<b>3. Ultraviolet–Visible–Near Infrared Spectroscopy in Catalysis: Theory, Experiment, Analysis, and Application Under Reaction Conditions</b>	<b>129</b>
Friederike C. Jentoft	
1. Introduction	132
2. Theoretical Background	134
3. Experimental: Optical Accessories for UV–vis–NIR Spectroscopy in Transmission Mode	148

4. Experimental: Optical Accessories for UV–vis–NIR Spectroscopy in Reflection Mode	149
5. Cells for Measurements in Controlled Environments	160
6. Data Acquisition and Analysis	167
7. Examples	176
8. Conclusions	203
Acknowledgments	205
References	205
<b>4. X-Ray Photoelectron Spectroscopy for Investigation of Heterogeneous Catalytic Processes</b>	<b>213</b>
Axel Knop-Gericke, Evgueni Kleiměnov, Michael Havecker, Raoul Blume, Detre Teschner, Spiros Zafeiratos, Robert Schlögl, Valerii I. Bukhtiyarov, Vasily V. Kaichev, Igor P. Prosvirin, Alexander I. Nizovskii, Hendrik Bluhm, Alexei Barinov, Pavel Dudin, and Maya Kiskinova	
1. Introduction	216
2. History of XPS Applied at Substantial Pressures	218
3. Description of XPS Apparatus	221
4. Interaction of CO with Pd(111)	229
5. Dehydrogenation and Oxidation of Methanol on Pd(111)	234
6. Ethene Epoxidation Catalyzed by Silver	240
7. Methanol Oxidation Catalyzed by Copper	247
8. CO Oxidation Catalyzed by Ru(0001)	256
9. Outlook	266
Acknowledgments	267
References	267
<b>5. X-ray Diffraction: A Basic Tool for Characterization of Solid Catalysts in the Working State</b>	<b>273</b>
Robert Schlögl	
1. Introduction	274
2. Objectives of XRD in Catalyst Characterization	275
3. Static Versus Dynamic Analysis	284
4. Observations of Catalysts in Reactive Atmospheres	287
5. Cost of Powder Diffraction Under Catalytic Conditions	288
6. Aim and Scope of Powder Diffraction Experiments	289
7. Scattering Phenomena	289
8. Nanostructures and Diffraction	296
9. Phases in Working Catalysts	303
10. Applications of XRD to Working Catalysts	307
11. Combination of XRD Data with Auxiliary Information	309
12. Instrumentation	310
13. Case Studies	313
14. Summary and Conclusions	330
References	332

<b>6. Characterization of Catalysts in Reactive Atmospheres by X-ray Absorption Spectroscopy</b>	<b>339</b>
Simon R. Bare and Thorsten Ressler	
1. Introduction	342
2. Importance of XAFS Spectroscopy to Catalyst Characterization in Reactive Atmospheres	349
3. Catalytic Reactors that Serve as Cells	369
4. XAFS Spectroscopy of Samples in Reactive Atmospheres Under Static Conditions	404
5. XAFS Spectra Measured Under Dynamic Conditions	428
6. Look to the Future	446
7. Concluding Remarks	456
Acknowledgment	456
References	456
 <i>Index</i>	 467



# CONTENTS

<i>Contributors</i>	vii
<i>Preface</i>	ix
<b>1. Catalytic Methanol Carbonylation</b>	<b>1</b>
Anthony Haynes	
1. Introduction	2
2. Rhodium-Complex-Catalyzed Carbonylation	6
3. Iridium-Complex-Catalyzed Carbonylation	23
4. Computational Investigations	34
5. Alternative Approaches	35
6. Conclusions	38
References	40
<b>2. Microstructured Catalytic Reactors</b>	<b>47</b>
Albert Renken and Liubov Kiwi-Minsker	
1. Introduction	51
2. General Criteria for the Choice and Design of MSRs	54
3. Design of MSRs for Catalytic Reactions with Gas-Phase Reactants	56
4. Design of MSRs for Multiphase Reactions	72
5. Preparation of Catalytically Active Surface Layers in MSRs	83
6. Conclusions	107
References	107
<b>3. A Review of the Phillips Supported Chromium Catalyst and Its Commercial Use for Ethylene Polymerization</b>	<b>123</b>
Max P. McDaniel	
1. Introduction	128
2. Commercial Polyethylene	129
3. Dispersion and Stabilization of Cr(VI)	138
4. Reduced Cr/Silica	154
5. Polymer Formation	165
6. Site Diversity, Influence of the Carrier	177
7. Copolymerization of $\alpha$ -Olefins	207
8. Catalyst Carrier Structure	228

9. Chain Architecture (Long-Chain Branching)	270
10. Melt Elasticity and Catalyst Structure	300
11. Cr/Silica–Titania Catalysts	323
12. Specialized Activation Treatments	349
13. Other Promoters for Cr/Silica	374
14. Chromium Oxide on Alumina	398
15. Chromium Oxide on Aluminophosphates	419
16. Organochromium Catalysts	449
17. Cocatalysts	483
18. <i>In Situ</i> Branching	509
19. Polyethylene Manufacture	535
20. Commercial Activation of Cr/Silica	565
21. Concluding Remarks on the Polyethylene Industry	583
References	584
<i>Index</i>	607
<i>Color Plate Section at the end of the Book</i>	



## CONTENTS

<i>Contributors</i>	vii
<i>Preface</i>	ix
<b>1. Designing Molecular Catalysts with Enhanced Lewis Acidity</b>	<b>1</b>
Swadhin K. Mandal and Herbert W. Roesky	
1. Introduction	3
2. Conceptual Background: Generating a More Lewis Acidic Catalytic Center	5
3. Attachment of the Oxygen Center Around the Active Metal: Development of Molecular Catalysts Based on the $M-O-M^1$ Motif	6
4. Organometallic Fluorides of Group-4 Metals as Efficient Catalysts for Polymerization	52
5. Summary and Conclusions	56
References	58
<b>2. Modern Strategies in Supramolecular Catalysis</b>	<b>63</b>
Pablo Ballester, Anton Vidal-Ferran, and Piet W. N. M. van Leeuwen	
1. Introduction	65
2. Supramolecular Assemblies as Models of Specific Enzyme Functions	68
3. Synthesis Strategies for Supramolecular Catalysts	93
4. Immobilization of Catalysts on Solid Supports Via Supramolecular Interactions	111
5. Conclusions and Outlook	120
References	122
<b>3. Mechanistic Issues in Fischer–Tropsch Catalysis</b>	<b>127</b>
R. A. van Santen, I. M. Ciobîcă, E. van Steen, and M. M. Ghouri	
1. Introduction	130
2. Microkinetics Expressions	136
3. Physical Chemistry of Elementary Surface Reaction Steps	150
4. The Chemistry of the Chain-Growth Reaction Via “ $C_1$ ” Species	168

5. Catalyst Deactivation	172
6. Summary of Discussion of Fischer–Tropsch Mechanism	172
References	184
<b>4. Vanadium Phosphate Materials as Selective Oxidation Catalysts</b>	<b>189</b>
N. F. Dummer, J. K. Bartley, and G. J. Hutchings	
1. Introduction	191
2. Mechanism of <i>n</i> -Butane Oxidation	192
3. Vanadium Phosphate Catalysts	199
4. The Active Catalyst	207
5. <i>In situ</i> and Theoretical Analysis of Vanadium Phosphate Materials	219
6. Influence of Metal Dopants	223
7. Reactor Technology for <i>n</i> -Butane Oxidation	230
8. Wider Application of Vanadium Phosphate Catalysts	233
9. Conclusions and Perspectives	238
References	239
<b>5. Monolithic Catalysts and Reactors: High Precision with Low Energy Consumption</b>	<b>249</b>
Jacob A. Moulijn, Michiel T. Kreutzer, T. Alexander Nijhuis, and Freek Kapteijn	
1. Introduction	251
2. Structured Catalysts and Reactors	253
3. Monoliths	256
4. Decoupling Diffusion Length and Interparticle Length	257
5. Multiphase Operation	261
6. Reactors and Reactor Configurations	267
7. Preparation	273
8. Practical Applications	297
9. Concluding Remarks	318
References	320
<i>Index</i>	329
<i>Color Plate Section at the end of the Book</i>	