

Preface	xxvii
Acknowledgments	xxix
Chapter 1 THE CHEMICAL TECHNICIAN	1
<i>The Role of the Chemical Technician</i>	1
<i>Job Task Analysis for Chemical Technicians</i>	2
<i>General Cognitive Skills</i>	2
<i>Chemical Laboratory Operational Skills</i>	3
<i>Laboratory and Personal Safety Skills</i>	4
<i>Housekeeping and Laboratory Maintenance Skills</i>	5
<i>Mathematical and Computational Skills</i>	6
<i>Computer and Microprocessor Skills</i>	6
<i>Communications Skills</i>	6
<i>Professional Organizations for Chemical Technicians</i>	6
<i>Professional References</i>	7
<i>Professional Sources of Information</i>	9
<i>Occupational Safety and Health Administration (OSHA)</i>	12
<i>Material Safety Data Sheets (MSDS)</i>	14
<i>National Fire Protection Association (NFPA)</i>	15
<i>Chemical Hygiene Plan (CHP)</i>	19
<i>The Environmental Protection Agency (EPA)</i>	20
Chapter 2 LABORATORY SAFETY	23
<i>General Laboratory Safety Rules</i>	23
<i>Fire Safety</i>	28
<i>Introduction</i>	28
<i>Fire Terminology</i>	29
<i>Ignition Sources</i>	29
<i>Makeshift Safety Measures</i>	29
<i>Precautions</i>	30
<i>Relative Flammability of Some Organic Compounds</i>	30
<i>National Fire Protection Association Classifications</i>	30
<i>Types of Fire Extinguishers</i>	31
<i>Explosion Safety</i>	35
<i>Introduction</i>	35
<i>Explosive Mixtures</i>	35
<i>Exothermic Reactions and Explosions</i>	36
<i>Dust-Explosion Principles</i>	37

<i>Respiratory Safety</i>	37
<i>Introduction</i>	37
<i>Miscellaneous Laboratory Safety Equipment</i>	39
<i>Toxic Chemicals</i>	39
<i>Introduction</i>	39
<i>Guidelines to Minimize Toxic Exposure</i>	40
<i>NIOSH/OSHA Guide to Chemical Hazards</i>	40
<i>Ventilation</i>	42
<i>Introduction</i>	42
<i>Laboratory Fume Hoods</i>	42
<i>Specialized Fume Hoods</i>	42
<i>Waste Chemical Disposal</i>	43
<i>Introduction</i>	43
<i>Laboratory Practices for Waste Disposal</i>	44
<i>Safety Practices for Chemical Spills in the Laboratory</i>	44
<i>Solid Chemical Spills</i>	44
<i>Acid Solution Spills</i>	45
<i>Alkali Solution Spills</i>	45
<i>Volatile and Flammable Solvent Spills</i>	45
<i>Mercury Spills</i>	46
<i>References</i>	47

Chapter 3 HANDLING CHEMICALS AND SOLUTIONS

49

<i>Introduction</i>	49
<i>General Guidelines</i>	49
<i>Personal Safety</i>	49
<i>Removal of Solid Materials from Glass-stoppered Bottles</i>	50
<i>Method 1</i>	50
<i>Method 2</i>	51
<i>Method 3</i>	51
<i>Pouring Liquids from Bottles</i>	52
<i>Method 1</i>	52
<i>Method 2</i>	53
<i>Pouring Liquids from Beakers or Other Containers</i>	53
<i>Transferring Solutions into Containers from Pipettes or Medicine Droppers</i>	53
<i>Shaking a Test Tube</i>	54
<i>Mixing Solutions in a Test Tube</i>	54
<i>Safe Handling of Liquids</i>	56
<i>Carboys and Large Bottles</i>	56
<i>Drums</i>	57
<i>Use of Pumps for Transferring Liquids</i>	59
<i>Centrifugal Pumps</i>	60
<i>Volume-Displacement Pumps</i>	61
<i>Computer-Controlled Pumps</i>	63

Chapter 4 COMPRESSED GASES IN THE LABORATORY

65

<i>Introduction</i>	65
<i>General Cylinder-Handling Precautions</i>	67

<i>Cylinder Markings</i>	68
<i>Cylinder Sizes</i>	69
<i>What to Do with Leaking Cylinders</i>	72
<i>Inert Gases</i>	72
<i>Acid Gases</i>	72
<i>Alkaline Gases</i>	72
<i>Characteristics of Common Gases</i>	72
<i>Oxygen</i>	72
<i>Nitrogen</i>	72
<i>Helium</i>	73
<i>Hydrogen</i>	73
<i>Compressed Air in the Laboratory</i>	73
<i>Proper Discharge of Cylinder Contents</i>	73
<i>Liquefied Gases</i>	73
<i>Nonliquefied Gases</i>	74
<i>Equipment for Control and Regulation of Gases</i>	74
<i>Gas Regulators: Use and Operation</i>	74
<i>Gauges</i>	79
<i>Manual Flow Controls</i>	79
<i>Safety Devices</i>	79
<i>Flowmeters</i>	81
<i>Gas-Leak Detectors</i>	81
<i>Gas-Washing Bottles</i>	81
<i>Collecting and Measuring Gases</i>	83
<i>Apparatus</i>	83
<i>Drying and Humidifying Gases</i>	83
<i>Types of Gas Dispensers</i>	83
<i>Gas-Diffusing Stones</i>	84
<i>Filter Candle</i>	85
<i>Control of Gases Evolved in a Reaction</i>	85
<i>Precautions</i>	85
<i>Alternative Methods</i>	86
<i>Hydrogen Gas Generators</i>	90
<i>Nitrogen Gas Generators</i>	91
<i>Zero Air Generators</i>	92

Chapter 5 PRESSURE AND VACUUM

93

<i>Introduction</i>	93
<i>Measuring Atmospheric Pressure</i>	93
<i>Mercury Barometer</i>	93
<i>Aneroid Barometer</i>	95
<i>Absolute Pressure and Gauge Pressure</i>	96
<i>Gas Laws</i>	97
<i>Pascal's Law</i>	99
<i>Vacuum</i>	99
<i>Graphic Symbols Used in Vacuum Technology</i>	100
<i>Sources of Vacuum in the Laboratory</i>	100
<i>The Water Aspirator</i>	101
<i>Rules for Using the Aspirator</i>	101

<i>The Mechanical Vacuum Pump</i>	102
<i>The Diffusion Pump</i>	103
<i>Diffusion-Pump Oils</i>	103
<i>Vacuum Pumps: Use, Care, and Maintenance</i>	104
<i>General</i>	104
<i>Pump Oil</i>	104
<i>Filling with Oil</i>	105
<i>Vacuum Connection</i>	106
<i>Locating Leaks and Cracks in Vacuum Systems</i>	107
<i>Drying Towers</i>	107
<i>Electric Connection</i>	108
<i>Motor Substitution</i>	108
<i>Shutdown Procedure</i>	109
<i>Gas Ballast</i>	109
<i>Smoke Eliminators</i>	110
<i>Belt Guards</i>	110
<i>Maintenance</i>	110
<i>Devices to Measure Pressure or Vacuum</i>	115
<i>U-Tube Manometers</i>	115
<i>Gauges</i>	119
<i>Manostats</i>	125
<i>The Cartesian Manostat</i>	125
<i>The Noncartesian Manostat</i>	128
<i>The Lewis Manostat</i>	129
<i>Cryogenic Liquids</i>	129
<i>Cryogenic Handling Precautions</i>	130

Chapter 6 BASIC LABORATORY MATHEMATICS

133

<i>International System of Units (SI)</i>	133
<i>Dimensional Analysis</i>	134
<i>Examples—Multiplication</i>	136
<i>Examples—Division</i>	137
<i>Conversion Factors</i>	138
<i>Significant Figures</i>	138
<i>General Rules</i>	139
<i>Rounding</i>	139
<i>Arithmetic in the U.S. Customary System</i>	140
<i>Adding Measurements</i>	140
<i>Subtracting Measurements</i>	140
<i>Arithmetic of Decimals</i>	141
<i>Adding Decimals</i>	141
<i>Subtracting Decimals</i>	142
<i>Multiplying Decimals</i>	142
<i>Multiplying Decimals by Powers of 10</i>	143
<i>Dividing of Decimals</i>	144
<i>Arithmetic of Fractions</i>	145
<i>Introductory Concepts</i>	145
<i>Equality of Fractions</i>	146

<i>Multiplying Fractions</i>	146
<i>Dividing Fractions</i>	146
<i>Finding the Least Common Denominator for Fractions</i>	147
<i>Adding Fractions with the Same Denominators</i>	147
<i>Adding Fractions with Different Denominators</i>	147
<i>Subtracting Fractions with the Same Denominators</i>	148
<i>Subtracting Fractions with Different Denominators</i>	148
<i>Arithmetic of Percentages</i>	149
<i>Changing Percentages to Decimals</i>	149
<i>Important Equivalents</i>	149
<i>Changing Decimals to Percentages</i>	149
<i>Changing Percentages to Fractions</i>	150
<i>Changing Fractions to Percentages</i>	150
<i>Finding Percentage</i>	150
<i>Percentage Error</i>	151
<i>Logarithms</i>	151
<i>The Quadratic Equation</i>	152
<i>The Scientific Calculator</i>	153
<i>Keyboard Functions</i>	153
<i>Memory Registers</i>	156
<i>Display Features</i>	157
<i>Graphing Calculators</i>	159
<i>Calculator-Based Laboratory Systems</i>	160
<i>References</i>	161

Chapter 7 GOOD LABORATORY PRACTICE

163

<i>Introduction</i>	163
<i>What Is ISO 9000?</i>	163
<i>ISO 9000 Registration and Certification</i>	164
<i>Common Deficiencies at ISO 9000 GLP Audit</i>	165
<i>Performance Verification</i>	166
<i>Chemical Tracking and Inventory</i>	167
<i>What Is Bar Coding?</i>	168
<i>Bar Code Readers</i>	169
<i>The Laboratory Notebook</i>	170
<i>Laboratory Statistics</i>	173
<i>Statistical Terminology</i>	174
<i>Method of Least Squares</i>	177
<i>Quality Control Statistics</i>	177
<i>Rejection of Laboratory Data</i>	178
<i>References</i>	179

Chapter 8 COMPUTERS IN THE CHEMISTRY LABORATORY

181

<i>Introduction</i>	181
<i>Types of Laboratory Computers</i>	181
<i>Computer Terminology</i>	182
<i>Microcomputer System Components</i>	184

<i>Software and Programming Languages</i>	187
<i>Laboratory Information Management Systems</i>	189
<i>Computer Searches</i>	191
<i>Robotics and Laboratory Automation</i>	192
<i>References</i>	194

Chapter 9 MEASURING TEMPERATURE

195

<i>Liquid Thermometers</i>	195
<i>Conversion Between Scales</i>	195
<i>Calibration of Thermometers</i>	197
<i>Stem Correction of Thermometers</i>	197
<i>Types of Liquid Thermometers</i>	200
<i>Reuniting the Mercury Column</i>	201
<i>Bimetallic Expansion Thermometers</i>	202
<i>Liquid-Filled Remote Indicating Thermometers</i>	202
<i>Thermistors</i>	203
<i>Temperature Telemetry with Thermistors</i>	204
<i>Thermocouples</i>	204
<i>Pyrometers</i>	204
<i>Digital Readouts for Temperatures</i>	205
<i>Optical Pyrometers</i>	205
<i>Other Temperature Indicators</i>	206
<i>Labels</i>	206
<i>Laquers</i>	206
<i>Crayons</i>	206
<i>Pellets</i>	206
<i>Liquid Crystals</i>	207

Chapter 10 HEATING AND COOLING

209

<i>General Guidelines</i>	209
<i>How to Handle Hot Labware</i>	209
<i>Tips on Heating and Cooling</i>	209
<i>Gas Burners</i>	210
<i>Heating with Open-Flame Gas Burners</i>	211
<i>Heating Nonflammable Liquids</i>	214
<i>In Test Tubes</i>	214
<i>In Beakers or Flasks</i>	214
<i>Boiling</i>	214
<i>Use of Boiling Stones and Boiling Chips</i>	215
<i>Heating Organic Liquids</i>	216
<i>Flameless Heating Devices</i>	217
<i>Heating Mantles</i>	217
<i>Heating Tapes</i>	220
<i>Electrically Heated Oil Baths</i>	220
<i>Hot Plates</i>	221
<i>Fluidized Baths</i>	222

<i>Immersion Heaters</i>	223
<i>Other Equipment Used for Heating and Drying</i>	224
<i>Muffle Furnaces</i>	224
<i>Hot-Air Blowers</i>	224
<i>Infrared Lamps and Ovens</i>	224
<i>Electrically Heated Ovens</i>	224
<i>Constant-Temperature Baths</i>	226
<i>Apparatus and Purpose</i>	226
<i>Cooling Baths</i>	227
<i>Salt-Ice Mixtures</i>	227
<i>Ice</i>	227
<i>Dry Ice</i>	228
<i>Liquid Nitrogen</i>	228
<i>Refrigerated Coolers</i>	228

Chapter 11 MECHANICAL AGITATION

229

<i>Introduction</i>	229
<i>Motors for Laboratory Mixers</i>	229
<i>Choice of Motor Drive</i>	230
<i>Air-Operated</i>	230
<i>Electric</i>	230
<i>Choice of Stirrer</i>	230
<i>Magnetic Mechanical Agitation</i>	232
<i>Bearing Assemblies</i>	232
<i>Ministirrers</i>	234
<i>Blenders</i>	234
<i>Pilot-Plant Agitation</i>	235
<i>Mixing Efficiently in Tanks</i>	236

Chapter 12 LABORATORY FILTRATION

241

<i>Introduction</i>	241
<i>Filtration Methods</i>	243
<i>Filter Media</i>	243
<i>Paper</i>	243
<i>Membrane Filters</i>	245
<i>Fritted Glassware</i>	245
<i>Filtering Accessories</i>	247
<i>Filter Supports</i>	247
<i>Filter Aids</i>	248
<i>Wash Bottles</i>	248
<i>Filter Pump and Accessories</i>	248
<i>Manipulations Associated with the Filtration Process</i>	249
<i>Decantation</i>	249
<i>Washing</i>	250
<i>Transfer of the Precipitate</i>	250
<i>Gravity Filtration</i>	252

<i>Vacuum Filtration</i>	255
<i>Equipment and Filter Media</i>	257
<i>Large-Scale Vacuum Filtrations</i>	261
<i>Filtration for Gravimetric Analysis</i>	262
<i>Aging and Digestion of Precipitates</i>	262
<i>Filtration and Ignition</i>	263

Chapter 13 RECRYSTALLIZATION

267

<i>Introduction</i>	267
<i>Requirements of the Solvent</i>	267
<i>Solvency</i>	267
<i>Volatility</i>	269
<i>Solvent Pairs</i>	270
<i>Recrystallization of a Solid</i>	270
<i>Selecting the Funnel</i>	270
<i>Heating the Funnel</i>	271
<i>Receiver Selection</i>	272
<i>General Procedure</i>	273
<i>Preventing Crystallization of a Solute During Extraction</i>	274
<i>Decolorization</i>	275
<i>General Procedure</i>	276
<i>Additional Techniques and Hints</i>	276
<i>Batch Decolorization</i>	277
<i>Fractional Crystallization</i>	277
<i>Laboratory Use of Purification by Fractional Crystallization</i>	278
<i>Noncrystallization: "Oiling" of Compounds</i>	279

Chapter 14 THE BALANCE

281

<i>Introduction</i>	281
<i>Measurement</i>	282
<i>Definitions of Terms</i>	282
<i>Errors in Determining Mass</i>	283
<i>Types of Balances</i>	284
<i>Equal-Arm Balances</i>	284
<i>The Triple-Beam Balance</i>	285
<i>The Dial-O-Gram Balance</i>	286
<i>Two-Pan Equal-Arm Chainomatic Balances</i>	287
<i>Unequal-Arm Balance—Substitution</i>	288
<i>Single-Pan Analytical Balance</i>	289
<i>Electronic Balances</i>	292
<i>Other Types of Balances</i>	292
<i>Computerized Balances</i>	293
<i>Choosing the Correct Balance</i>	294
<i>Criteria for Choosing a Balance</i>	294
<i>Model Calculation</i>	295
<i>Accessories</i>	296

Chapter 15 GRAVIMETRIC ANALYSIS

297

- Introduction 297
- Techniques of Representative Sampling 297
 - The Gross Sample 297
 - Basic Sampling Rules 297
- Handling Samples in the Laboratory 301
 - Pretreatment of Samples 301
 - Crushing and Grinding 302
 - Flame Tests for Identification of Elements 304
- Moisture in Samples 304
- Forms of Water in Solids 305
- Effects of Grinding on Moisture Content 307
- Drying Samples 307
- Drying Collected Crystals 308
 - Gravity-Filtered Crystals 308
 - Vacuum-Filtered Crystals 311
 - Drying Crystals in a Centrifuge Tube 311
 - Abderhalden Drying Pistol 311
- Drying Organic Solvents 312
 - Efficiency of Drying Operations 313
 - Classification of Drying Agents 313
 - Determining If Organic Solvent Is "Dry" 314
- Freeze-Drying: Lyophilization 315
 - Advantages of Freeze-Drying 316
 - Freeze-Drying Corrosive Materials 316
- Preparing the Sample for Final Analysis 316
 - Liquid Reagents Used for Dissolving or Decomposing Inorganic Samples 316
 - Decomposition of Samples by Fluxes 318
 - Decomposition of Organic Compounds 319
- Determining Mass of Samples 325
 - Direct Mass Determination 325
 - Mass Determination by Difference 326
 - Gravimetric Calculations 326
- Microdetermination of Carbon and Hydrogen 328
 - Combustion of Organic Material 328
 - Removal of Interfering Substances 328
 - Measurement of Carbon Dioxide and Water 329
 - Microprocedure for Determination of Carbon and Hydrogen in Organic Compounds 330
 - Total Oxidizable Carbon Analyzers 330
- Kjeldahl Analysis 331
 - Computerized Combustion Nitrogen Analyzers 333
 - Dumas Determination of Nitrogen 333
- Determination of Halogens 335
 - Decomposition of Organic Material 335
 - Removal of Interfering Ions 336
 - Other Methods of Determining Halogen 336

<i>Determination of Sulfur</i>	336
<i>Decomposition of Organic Material and Conversion of Sulfur to a Measurable Form</i>	337

Chapter 16 LABORATORY GLASSWARE

339

<i>Introduction</i>	339
<i>Ground-Glass Equipment</i>	340
<i>Joints and Clamps</i>	340
<i>Care of Ground-Glass Surfaces</i>	340
<i>Lubrication</i>	340
<i>Components</i>	343
<i>Assemblies</i>	349
<i>Storage of Glassware</i>	352
<i>In Drawers</i>	352
<i>On Shelves and in Cabinets</i>	352
<i>Preparation for Long-Term Storage</i>	353
<i>Assembly of Ground-Joint Glassware</i>	353
<i>Safety</i>	355
<i>Glassblowing</i>	355
<i>Soft Glassware versus Heat-Resistant Glassware</i>	357
<i>How to Identify Types of Glass</i>	357
<i>Equipment Needed for Glassblowing</i>	358
<i>Preparation of Glass</i>	360
<i>Cutting Glass Tubing</i>	360
<i>Dulling Sharp Glass Edges</i>	360
<i>Common Glassblowing Techniques</i>	363
<i>Handling Stoppers and Stopcocks</i>	365
<i>Loosening Frozen Stoppers and Stopcocks</i>	365
<i>Stopcock-Securing Devices</i>	367

Chapter 17 PLASTIC LAB WARE

369

<i>Introduction</i>	369
<i>Effects of Chemicals on Plastics</i>	369
<i>Interpretation of Chemical Resistance</i>	369
<i>The Chemistry of Plastics</i>	375
<i>The Use and Care of Plastic Labware</i>	377
<i>Cleaning</i>	377
<i>Sterilizing</i>	378
<i>Tubing: Synthetic and Natural</i>	378
<i>Tygon® Tubing</i>	378
<i>Teflon® Tubing</i>	387
<i>Rubber Tubing</i>	387
<i>Neoprene Tubing</i>	390

Chapter 18 LABORATORY TOOLS AND HARDWARE

391

<i>Corks and Rubber Stoppers</i>	391
<i>Inserting Glass Tubing into Stoppers</i>	394

<i>Separating Glass Tubing from Stoppers</i>	394
<i>Separating Glass Tubing from Rubber Tubing</i>	395
<i>Stainless Steel in the Laboratory</i>	395
<i>Deterioration and Corrosion of Stainless Steel</i>	396
<i>Care of Stainless Steel Equipment</i>	396
<i>Tools Used in the Laboratory</i>	397
<i>Materials of Construction</i>	397
<i>Safety Rules for Using Hand Tools</i>	397
<i>Types of Laboratory Tools</i>	398
<i>Tubing Used in the Laboratory</i>	405
<i>Uncoiling Tubing</i>	406
<i>Cutting Tubing</i>	406
<i>Bending Tubing</i>	409
<i>Connecting Copper Tubing</i>	409
<i>Galvanized Pipe Assemblies</i>	414

Chapter 19 DETERMINATION OF PHYSICAL AND OTHER PROPERTIES

417

<i>Density</i>	417
<i>Regularly Shaped Solids</i>	417
<i>Irregularly Shaped Solids</i>	417
<i>Liquids</i>	418
<i>Gases</i>	421
<i>Specific Gravity</i>	422
<i>Pycnometer Method</i>	422
<i>Hydrometer Method</i>	423
<i>Melting Point</i>	424
<i>Capillary-Tube Methods</i>	426
<i>Electric Melting-Point Apparatus</i>	428
<i>Automatic Melting-Point Determination</i>	429
<i>Melting Points of Common Metals</i>	430
<i>Boiling Point</i>	430
<i>Boiling Point Determination During Distillation</i>	430
<i>Test-Tube Method</i>	430
<i>Capillary-Tube Method</i>	430
<i>Electronic Methods</i>	433
<i>Viscosity</i>	433
<i>Newtonian and Non-Newtonian Fluids</i>	434
<i>Viscosity Standards</i>	434
<i>Small-Bore-Tube Method</i>	434
<i>Saybolt Viscometer Method</i>	434
<i>The Falling-Piston-Viscometer Method</i>	435
<i>Rotating-Concentric-Cylinder-Viscometer Method</i>	435
<i>Fixed-Outer-Cylinder-Viscometer Method</i>	435
<i>Falling-Ball-Viscometer Method</i>	436
<i>Ostwald Viscometer Method</i>	437
<i>Method for Determining Kinematic Viscosity</i>	439
<i>Viscosity Units and Conversions</i>	441
<i>Automatic Microviscometer</i>	441

<i>The Computerized Torque Rheometer</i>	441
Surface Tension	444
<i>Capillary-Rise Method</i>	444
<i>Angle-of-Contact Method</i>	445
<i>DuNouy Torsion-Wire Tensiometer Method</i>	446
<i>Fluid Surface Tension Measurement</i>	447
Optical Rotation	448
Polarimetry	448
Polarimeter	450
Using the Polarimeter	451
Automated Polarimeter	453
Refractive Index	454
Specific Refraction	455
Molar Refraction	455
White Light Substituted for Yellow Sodium Light	455
Abbé Refractometer	455
Molecular Weight Determination	458
Vapor-Density Method	458
Boiling-Point-Elevation Method	460
Vapor-Pressure-Equilibrium Method	464
Freezing-Point-Depression Method	465
Automated Osmometry	467
Method for Determining Molecular Weights by Low-Angle-Laser Light-Scattering Photometry	468
Physical Characteristics	470
Optical Microscopy	470
Centrifugation	474
Centrifugal Force	474
Use of Batch-Type Centrifuge	475

Chapter 20 EXTRACTION

479

Introduction	479
Soxhlet Extraction	479
Extraction of a Solute Using Immiscible Solvents	479
Using Extraction Solvent of Higher Density	481
Extraction Procedures in the Laboratory	482
Using Water	482
Using Dilute Aqueous Acid Solution	483
Using Dilute Aqueous Basic Solution	483
Selective Extraction	483
Considerations in the Choice of a Solvent	484
Diethyl Ether	484
Peroxides in Ether	485
Detection of Peroxides in Ethers	485
Removal of Peroxides from Ethers	486
Recovery of the Desired Solute from the Extraction Solvent	487
Emulsions	487
Breaking Emulsions	487
Extraction by Disposable Phase Separators	488

<i>Continuous Liquid-Liquid Extractions</i>	489
<i>Higher-Density-Solvent Extraction</i>	489
<i>Lower-Density-Solvent Extraction</i>	489
<i>Ultrafiltration</i>	490
<i>Kuderna-Danish Sample Concentrator</i>	491
<i>Solid Phase Extraction</i>	492
<i>Automated Solid Phase Extraction Systems</i>	493
<i>Purge-and-Trap Concentrators</i>	495
<i>Introduction</i>	495
<i>Purge-and-Trap Concentrator Components</i>	495
<i>Reference</i>	497

Chapter 21 DISTILLATION AND EVAPORATION

499

<i>Introduction</i>	499
<i>Vapor Pressure</i>	499
<i>Simple Distillation</i>	500
<i>Distillation of Pure Liquids</i>	501
<i>Distillation of a Solution</i>	502
<i>Distillation of a Mixture of Two Liquids</i>	502
<i>Rate of Distillation (No Fractionation)</i>	503
<i>Concentration of Large Volumes of Solutions</i>	503
<i>Azeotropic Distillation</i>	504
<i>Fractional Distillation</i>	506
<i>Heating Fractionating Columns</i>	509
<i>Efficiency of Fractionating Columns</i>	509
<i>Bubble-Cap Fractionating Columns</i>	509
<i>Total-Reflux-Partial-Takeoff Distilling Heads</i>	509
<i>Vacuum Distillation</i>	511
<i>Nomographs</i>	511
<i>General Requirements</i>	512
<i>Assemblies for Simple Vacuum Distillation and Fractionation</i>	515
<i>Modified Distillate Receiver</i>	516
<i>Steam Distillation</i>	517
<i>Steam Distillation with Superheated Steam</i>	521
<i>Refluxing</i>	521
<i>Molecular Stills</i>	522
<i>Evaporation of Liquids</i>	524
<i>Small Volumes</i>	524
<i>Large Volumes</i>	525
<i>Evaporation Under Reduced Pressure</i>	526
<i>Evaporation Under Vacuum</i>	527
<i>Rotary Evaporator</i>	528
<i>Sublimation</i>	529
<i>Atmospheric and Vacuum Sublimation</i>	530
<i>Methods of Sublimation</i>	530

Chapter 22 FUNDAMENTALS OF CHEMISTRY

533

<i>Introduction</i>	533
<i>Physical and Chemical Changes</i>	534

<i>Physical Properties of Substances</i>	534
<i>Evidence of Chemical Change</i>	534
<i>Chemical Symbols and Fundamental Units</i>	535
<i>Mole</i>	536
<i>Avogadro's Number</i>	538
<i>Chemical Bonding</i>	539
<i>Ionic Bonds</i>	540
<i>Covalent Bonds</i>	540
<i>Valence of Ions</i>	540
<i>Radicals</i>	540
<i>Compounds</i>	540
<i>Empirical Formula</i>	540
<i>Molecular Formula</i>	541
<i>Calculating Molecular Masses</i>	541
<i>Nomenclature of Inorganic Compounds</i>	545
<i>Binary Acids</i>	545
<i>Salts</i>	545
<i>Metals with Variable Valence</i>	546
<i>Covalent Compounds</i>	547
<i>Compounds Containing Radicals</i>	547
<i>Common Names or Trivial Names</i>	548
<i>Peroxides</i>	549
<i>Ternary Acids and Salts</i>	549
<i>Polyprotic Acids</i>	550
<i>Salts of Polyprotic Acids</i>	550
<i>Summary</i>	551
<i>Formation of Coordination Compounds and Complex Ions</i>	551
<i>Amphoterism</i>	552
<i>Molecular Relationships from Equations</i>	552
<i>Mass Relationships from Equations</i>	553
<i>Volume Relationships from Equations</i>	554

Chapter 23 ORGANIC CHEMISTRY NOMENCLATURE

<i>Introduction</i>	557
<i>Alkanes</i>	557
<i>Alkenes</i>	559
<i>Alkynes</i>	561
<i>Cyclic Hydrocarbons</i>	561
<i>Cycloalkanes</i>	561
<i>Aromatics</i>	562
<i>Organic Families and Their Functional Groups</i>	564
<i>Alkyl Halides</i>	564
<i>Alcohols</i>	565
<i>Amines</i>	566
<i>Ethers</i>	567
<i>Aldehydes</i>	568
<i>Ketones</i>	569
<i>Carboxylic Acids</i>	569

<i>Amides</i>	570
<i>Esters</i>	570
<i>References</i>	570

Chapter 24 CHEMICALS AND PREPARATION OF SOLUTIONS

571

<i>Introduction</i>	571
<i>Grades of Purity of Chemicals</i>	571
<i>Commercial or Technical Grade</i>	571
<i>Practical Grade</i>	571
<i>USP</i>	571
<i>CP</i>	571
<i>Spectroscopic Grade</i>	572
<i>Chromatography Grade</i>	572
<i>Reagent Analyzed (Reagent Grade)</i>	572
<i>Primary Standard</i>	572
<i>Common Hazardous Chemicals</i>	572
<i>Incompatible Chemicals</i>	589
<i>Water for Laboratory Use</i>	589
<i>Water-Purity Specifications</i>	589
<i>Softening Hard Water</i>	590
<i>Purifying Water by Reverse Osmosis</i>	591
<i>Distilled Water</i>	591
<i>Demineralized Water</i>	591
<i>Reagent-Grade Water</i>	592
<i>Solutions</i>	593
<i>The Dissolution Process</i>	593
<i>Solubility</i>	593
<i>Solubility Rules for Common Inorganic Compounds</i>	593
<i>Increasing the Rate of Solution of a Solute in a Liquid</i>	594
<i>Colloidal Dispersions</i>	595
<i>Electrical Behavior</i>	595
<i>Distinguishing Between Colloids and True Solutions</i>	595
<i>Distinguishing Between Colloids and Ordinary Suspensions</i>	596
<i>Laboratory Solutions</i>	597
<i>Chemical Calculations and Computations for Preparation of Laboratory Solutions</i>	598
<i>Preparation of Standard Laboratory Solutions</i>	610
<i>Commercially Packaged Standard Laboratory Solutions</i>	624

Chapter 25 VOLUMETRIC ANALYSIS

629

<i>Introduction</i>	629
<i>Definitions of Terms</i>	629
<i>Typical Physical Changes During Volumetric Analysis</i>	630
<i>Reading the Meniscus</i>	630
<i>Washing and Cleaning Laboratory Glassware</i>	631
<i>Drying Laboratory Glassware</i>	636
<i>Tools of Volumetric Analysis</i>	637

Volumetric Flasks	637
Pipettes	637
Burettes	641
Performing a Titration	645
Titration Curves	646
Acid-Base Titrations and Calculations	647
Procedure for a Standardization of a Base or Acid	648
Back Titrations	649
Oxidation-Reduction Titrations and Calculations	649
Chelates and Complexometric Titrations	651
Karl Fischer Method for Water Determination	653
Electronic Pipettes and Dispensers	654
Computerized Automatic Titrators	655

Chapter 26 pH MEASUREMENT

657

Introduction	657
Brønsted-Lowry Theory	661
Relative Strengths of Acids	663
Methods for Determining pH	663
Colorimetric Determinations: Indicators	663
pH Test Paper	666
pH Meter	667
pH Titration	671
Introduction	671
Strong Acid-Strong Base	673
Weak Acid-Strong Base	675
Strong Acid-Weak Base	678
Buffer Solutions	678
Preparation of Buffer Solutions	678
Ion-Selective Electrodes	682
Selective Ion Calibration and Calculation Example	684
References	686

Chapter 27 BASIC ELECTRICITY

687

Introduction	687
Electron Flow	687
Electricity Compared to Fluids	687
Ohm's Law	688
Summary of Ohm's Law	690
Power	691
Conductors	692
Wire	692
Conductivity of Various Metals	693
Alternating and Direct Current	693
Fuses and Circuit Breakers	695
Types of Fuses and How to Replace Them	696
Circuit Breakers	698

<i>Series and Parallel Circuits</i>	698
<i>Electric Power</i>	699
<i>Servicing Inoperative Devices</i>	701
<i>Electrical Testing Instruments: Voltmeter, Ammeter, and Multimeter</i>	701
<i>Safety</i>	702
<i>Electric Motors</i>	703
<i>Starting Motors</i>	703
<i>Rating Motors</i>	705
<i>Using Motors Correctly</i>	705
<i>Types of Motors</i>	706
<i>Belts, Pulleys, and Power Transmission</i>	707
<i>How to Change the Speed of Machines Using Pulleys</i>	707
<i>Making Electric Connections</i>	708
<i>Electric-Terminal Connections</i>	708
<i>Splicing Wires Temporarily</i>	709
<i>Continuous Wire</i>	710
<i>Splicing Wires Permanently</i>	711
<i>Soldering</i>	711
<i>Taping</i>	712
<i>Grounding Electric Equipment</i>	712
<i>Summary of Safety Precautions</i>	713
<i>Importance of Grounding</i>	713
<i>Proper Grounding</i>	714
<i>How to Determine if Your Equipment Is Grounded</i>	715
<i>Receptacle Grounding</i>	717
<i>Electric-Circuit Elements</i>	717

Chapter 28 ELECTROCHEMISTRY

719

<i>Oxidation-Reduction Reactions</i>	719
<i>Activity of Metals</i>	721
<i>Prevention of Corrosion</i>	722
<i>Oxidation Numbers</i>	723
<i>Equivalent Mass in Redox Reactions</i>	725
<i>Indicators</i>	725
<i>The Voltaic Cell</i>	725
<i>Effect of the Concentration of Ions on the emf of the Cell</i>	726
<i>Electrolysis</i>	726
<i>Electrolytic Separation of Substances</i>	727
<i>Calomel Electrode</i>	727
<i>Conductivity</i>	727
<i>Instrumentation</i>	728
<i>Specific Conductance</i>	731
<i>Conductometric Titrations</i>	731
<i>Coulometry</i>	731
<i>The Chemical Coulometer</i>	733
<i>Polarography</i>	734
<i>Definitions</i>	734

Use	735
Amperometric Procedures	735

Chapter 29 THE ELECTROMAGNETIC SPECTRUM

739

Introduction	739
Types of Electromagnetic Radiation	740
Conversion of Units	740
Frequency and Wavelength Relationship	741
The Visible Spectrum and Refraction	741
Diffraction	743
Sodium Vapor and Ultraviolet Lamps	743
Use the Electromagnetic Spectrum in the Study of Substances	744
Colorimetry	744
Duboscq Colorimeter	745
Nephelometry	746
Spectroscopy and Spectrophotometry	746
Definitions and Symbols	748
Spectrophotometric Concentration Analysis	748
Measurement of Absorption Spectra	750

Chapter 30 VISIBLE AND ULTRAVIOLET SPECTROSCOPY

753

Introduction	753
Ultraviolet Spectrophotometer Components	754
Chromophores	754
Solvents Used in Visible and Ultraviolet Spectroscopy	755
Sample Preparation	756
Matched Cuvettes	756
Using the Spectrophotometer	756
Bausch and Lomb Spectronic 20	756
Diode-Array Spectrophotometers	758
Computerized Spectra Analytical Systems and Fluorometers	759
References	759

Chapter 31 INFRARED SPECTROSCOPY

761

Introduction	761
Wavelength versus Wave Number	762
Infrared Instrument Components and Design	764
Infrared Cell Materials	765
Infrared Liquid Cells	765
Calculating Cell Path Length	768
Solid Samples	768
Fourier Transform Infrared Spectroscopy	771
The Michelson Interferometer	771
Infrared Absorption Spectra	773
References	775

Chapter 32	ATOMIC ABSORPTION SPECTROSCOPY	777
	<i>Introduction</i>	777
	<i>Atomic Absorption Spectrophotometer Components</i>	780
	<i>Factors and Conditions That Effect AA Spectrophotometer Response</i>	782
	<i>Atomic Absorption Safety Considerations</i>	784
	<i>Atomic Adsorption Calibration</i>	785
	<i>Calibration by Standard Additions Method</i>	787
	<i>Atomic Absorption Interferences</i>	788
	<i>Computerized Atomic Absorption Spectrophotometers</i>	789
	<i>Graphite Furnace Techniques</i>	789
	<i>Mercury Analyzers</i>	791
	<i>References</i>	791
Chapter 33	ATOMIC EMISSION SPECTROSCOPY	793
	<i>Flame Photometry</i>	793
	<i>Flame Photometric Quantitative Analysis</i>	793
	<i>Fluorometry</i>	793
	<i>Fluorometer Quantitative Analysis</i>	795
	<i>Inductively Coupled Plasma Spectroscopy</i>	796
	<i>Inductively Coupled Plasma Radiation Sources</i>	796
	<i>Advantages of ICAP over AAS</i>	798
	<i>Atomic Emission Spectroscopy Summary</i>	798
	<i>References</i>	800
Chapter 34	NUCLEAR MAGNETIC RESONANCE SPECTROSCOPY	801
	<i>Introduction</i>	801
	<i>Continuous-Wave NMR Instrument Design</i>	802
	<i>NMR Cells</i>	803
	<i>The Chemical Shift</i>	805
	<i>Spin-Spin Coupling</i>	805
	<i>Sample Preparation</i>	806
	<i>NMR Operational Procedure</i>	807
	<i>Interpretation of NMR Spectra</i>	807
	<i>References</i>	808
Chapter 35	RADIOACTIVITY	809
	<i>Introduction</i>	809
	<i>Units and Characteristics of Radioactivity</i>	809
	<i>Radiation Hazards and Safeguards</i>	810
	<i>Radiation Detection Instruments</i>	811
	<i>Geiger-Müller Counter</i>	812
	<i>Scintillation Counters</i>	812
	<i>Decontamination of Radioactive Areas</i>	813
	<i>Half-Life</i>	813

<i>Half-Life Calculations</i>	814
<i>Biologic Half-Life</i>	814
<i>Radioactive Decay</i>	815
<i>Inverse Square Law</i>	815
<i>Radioactive Tracers</i>	816
<i>Sample</i>	816
<i>References</i>	816

Chapter 36 CHROMATOGRAPHY

819

<i>Introduction</i>	819
<i>Adsorption Chromatography</i>	819
<i>Partition Chromatography</i>	819
<i>Thin-Layer Chromatography</i>	820
<i>Introduction</i>	820
<i>Preparation of the Plate for Thin-Layer Chromatography</i>	821
<i>Thin-Layer Chromatography Procedure</i>	823
<i>Tips on Technique for Thin-Layer Chromatography</i>	825
<i>Paper Chromatography</i>	826
<i>R_f Value</i>	828
<i>References</i>	829

Chapter 37 GAS CHROMATOGRAPHY

831

<i>Introduction</i>	831
<i>Instrument Design and Components</i>	832
<i>Carrier Gas</i>	832
<i>Sample Injection</i>	832
<i>Columns</i>	834
<i>Column Oven</i>	835
<i>Detectors</i>	836
<i>Recorder/Integrator</i>	842
<i>General GC Operational Procedures</i>	842
<i>Microliter-Syringe-Handling Techniques</i>	844
<i>Gas Chromatographic Fittings and Valves</i>	844
<i>Solid Supports</i>	845
<i>Liquid Phases</i>	845
<i>Column Efficiency</i>	847
<i>Flowmeters</i>	852
<i>Qualitative Analysis</i>	853
<i>Integration Techniques</i>	854
<i>Cut and Weigh</i>	855
<i>Peak Height</i>	855
<i>Triangulation</i>	855
<i>Planimeter</i>	856
<i>Electronic Integrator/Computers</i>	856
<i>Quantitative Analysis</i>	856
<i>Normalization</i>	857
<i>External Standard</i>	859

<i>Internal Standard</i>	859
<i>Standard Addition</i>	859
<i>Gas Chromatography/Mass Spectroscopy (GC-MS)</i>	861
<i>Troubleshooting Gas Chromatography</i>	862
<i>References</i>	864

Chapter 38 LIQUID CHROMATOGRAPHY

865

<i>Introduction</i>	865
<i>Column Chromatography</i>	867
<i>Liquid Column Techniques</i>	867
<i>General Operating Procedure</i>	868
<i>General Precautions</i>	870
<i>Sorbents for Column Chromatography</i>	870
<i>Solvent Mixtures for Use in Column Chromatography</i>	870
<i>LC Stationary Phases</i>	873
<i>LC Mobile Phases</i>	875
<i>High-Performance Liquid Chromatography</i>	875
<i>HPLC Instrument Design and Components</i>	876
<i>HPLC Solvent Delivery Systems</i>	877
<i>HPLC Solvent Mixing Systems</i>	878
<i>HPLC Sample Injection</i>	879
<i>HPLC Columns</i>	879
<i>HPLC Detectors</i>	881
<i>Recorder/Integrators</i>	882
<i>Mobile-Phase Preparation and Storage</i>	883
<i>Qualitative and Quantitative HPLC Techniques</i>	885
<i>HPLC Pump Troubleshooting</i>	885
<i>Automated HPLC Systems</i>	886
<i>Ion-Exchange Chromatography</i>	886
<i>Introduction</i>	886
<i>Preparing an Ion-Exchange Column</i>	890
<i>IC Detectors</i>	892
<i>Supercritical-Fluid Chromatography</i>	892
<i>Size-Exclusion Chromatography</i>	893
<i>Introduction</i>	893
<i>Preparation of Gels</i>	894
<i>References</i>	896

Chapter 39 ELECTROPHORESIS

897

<i>Introduction</i>	897
<i>Moving Boundary Electrophoresis</i>	898
<i>Zone Electrophoresis</i>	900
<i>Instrumentation</i>	900
<i>Applied Voltage</i>	901
<i>Electrophoresis Buffers</i>	901
<i>Electrophoresis Support Media</i>	901
<i>Electrophoresis Detection Methods</i>	904

<i>Electrophoresis System Parameters</i>	905
<i>Capillary Electrophoresis</i>	907
<i>References</i>	908
Chapter 40 THERMAL ANALYSIS	909
<i>Thermochemistry</i>	909
<i>Calorimeters</i>	912
<i>Thermal Analysis Methods</i>	915
<i>Differential Thermal Analysis</i>	916
<i>Thermal Gravimetric Analysis</i>	917
<i>Thermomechanical Analysis</i>	918
<i>Differential Scanning Analysis</i>	919
<i>References</i>	921
Appendix A LABORATORY FIRST AID	923
<i>General Rules</i>	923
<i>Checklist: What to Do</i>	923
<i>Thermal Burns</i>	924
<i>Chemical Burns</i>	924
<i>Wounds and Fractures</i>	925
<i>Shock</i>	925
<i>Electrical Shock</i>	926
<i>Ingested Poisons</i>	926
<i>Inhaled Poisons</i>	927
<i>Artificial Respiration</i>	927
<i>General Precautions</i>	928
<i>Cardiopulmonary Resuscitation (CPR)</i>	928
<i>Heart (Cardiac) Resuscitation</i>	928
<i>Objects in the Eye</i>	929
Appendix B ABBREVIATIONS, SYMBOLS, AND UNIT CONVERSIONS	931
<i>Commonly Used Abbreviations</i>	931
<i>Commonly Used Signs and Symbols</i>	933
<i>Unit-Conversion Tables</i>	934
Appendix C GLOSSARY OF CHEMICAL TECHNOLOGY TERMS	937
Appendix D PHYSICAL PROPERTIES OF WATER	949
Index	953