

# CONTENTS

<i>Series Editor's Preface</i>	<i>xiii</i>
<i>Introduction</i>	<i>xv</i>
<b>Part One: Known Types of Polystyrene Networks</b>	<b>1</b>
<b>1. Gel-Type (Homogeneous) Polystyrene Networks</b>	<b>3</b>
1. Gel-type styrene-divinylbenzene copolymers by free radical copolymerization	3
1.1 Monomer reactivity ratio in crosslinking copolymerization	4
1.2 Monomer reactivity ratios of styrene and DVB isomers	6
1.3 Intramolecular cyclization vs. branching during crosslinking copolymerization	12
1.4 Suspension polymerization as an additional source of network inhomogeneity	19
1.5 Formation of popcorn polymer	21
1.6 Properties of conventional styrene-DVB copolymers	22
2. Gel-type styrene-DVB copolymers by anionic copolymerization	29
2.1 Synthesis of model "ideal" styrene-DVB networks by anionic block copolymerization	30
2.2 Verification of the swelling theory	32
2.3 Characterization of model networks by SANS technique	43
2.4 Presumptive mechanism of swelling of model networks	50
2.5 Interpenetration of polymeric coils in model networks	52
2.6 Study of model networks by other methods	55
3. Gel-type ion-exchange resins	56
<b>2. Interpenetrating Polystyrene Networks</b>	<b>63</b>
1. Interpenetrating styrene-divinylbenzene networks	63
2. Interpenetrating ion-exchange resins	70
<b>3. Macroporous (Heterogeneous) Polystyrene Networks</b>	<b>71</b>
1. Macroporous styrene-divinylbenzene copolymers	71
1.1 Determination of porous structure parameters	72
1.2 Phase separation during the crosslinking copolymerization in the presence of diluents	84

1.3	Formation of macroporous copolymers in the presence of precipitating diluents	88
1.4	Formation of macroporous copolymers in the presence of solvating diluents	103
1.5	Formation of macroporous copolymers in the presence of linear polystyrene	108
2.	Macroporous ion-exchange resins	113
<b>4.</b>	<b>Gigaporous Polymeric Separating Media</b>	<b>117</b>
1.	Formation of gigaporous texture in the presence of solid porogens	117
2.	Formation of gigaporous texture by polymerization of reversed emulsions	119
3.	Porous polymeric monoliths	128
3.1	<i>In situ</i> preparation of porous continuous polymeric beds	128
3.2	Polymeric monoliths in chromatography and electrochromatography	138
<b>5.</b>	<b>Isoporous Anion-Exchange Resins</b>	<b>147</b>
	<b>References to Part One</b>	<b>151</b>
	<b>Part Two: Hypercrosslinked Polystyrene Networks</b>	<b>165</b>
<b>6.</b>	<b>Preparation of Macronet Isoporous and Hypercrosslinked Polystyrene Networks</b>	<b>167</b>
1.	Basic principles of formation of Hypercrosslinked polystyrene networks	167
2.	Crosslinking agents and chemistry of Post-crosslinking	171
3.	New terms for polymeric networks	179
4.	Synthesis of macronet isoporous and hypercrosslinked polystyrene networks	180
4.1	Choice of solvents and catalysts	180
4.2	Synthesis conditions of macronet isoporous and hypercrosslinked polystyrene networks	181
4.3	FTIR spectra of hypercrosslinked polystyrenes	184
4.4	Some chemical groups in the structure of hypercrosslinked polystyrene	188
4.5	Synthesis of hypercrosslinked networks in the presence of aqueous solutions of Friedel-Crafts catalysts	192
<b>7.</b>	<b>Properties of Hypercrosslinked Polystyrene</b>	<b>195</b>
1.	Factors determining the swelling behavior of hypercrosslinked polystyrene networks	195
1.1	The influence of dilution of the initial system	196

1.2	The role of the initial copolymer network	199
1.3	Influence of the uniformity of crosslink distribution	201
1.4	The role of inner stresses of the hypercrosslinked network and the structure of crosslinking bridges	202
1.5	The role of the reaction rate of polystyrene with crosslinking agents	213
1.6	The effect of the reaction medium	219
1.7	The influence of polystyrene molecular weight	221
2.	The kinetics of swelling of hypercrosslinked polystyrene	223
3.	Some remarks concerning the swelling ability of three-dimensional polymers	226
4.	Swelling and deformation of hypercrosslinked networks	231
4.1	Physical background of photoelasticity phenomenon	231
4.2	Visualization of inner stresses in networks on swelling	233
5.	Porosity of hypercrosslinked polystyrene	238
5.1	Apparent density of hypercrosslinked polystyrenes	238
5.2	Apparent inner surface area of hypercrosslinked polystyrenes	240
5.3	Pore volume of hypercrosslinked polymers	245
5.4	Pore size and pore size distribution of hypercrosslinked polystyrenes	247
6.	Morphology of hypercrosslinked polystyrenes	258
6.1	Investigation of polymer texture by electron microscopy	259
6.2	Investigation of hypercrosslinked polystyrenes by small-angle X-ray scattering	266
7.	Biporous hypercrosslinked polystyrene networks	268
8.	Thermomechanical properties of hypercrosslinked polystyrenes	274
8.1	Thermomechanical tests and the physical state of hypercrosslinked networks	274
8.2	Thermodilatometric analysis of hypercrosslinked polymers	282
8.3	Thermal stability of hypercrosslinked polystyrene	287
9.	Deswelling of porous network polymers	291
<b>8.</b>	<b>Soluble Intramolecularly Hypercrosslinked Nanosponges</b>	<b>297</b>
1.	Intramolecular crosslinking of polystyrene coils	297
2.	Properties of polystyrene nanosponges	303
3.	Self-assembling of nanosponges to regular clusters	306
<b>9.</b>	<b>Hypercrosslinked Polymers – A Novel Class of Polymeric Materials</b>	<b>315</b>
1.	Distinguishing structural features of hypercrosslinked polystyrene networks	315
2.	Unusual structure–property relations for hypercrosslinked polystyrene	319

3. Other types of hypercrosslinked networks	327
3.1 Macroporous hypercrosslinked styrene–divinylbenzene copolymers and related networks	328
3.2 Hypercrosslinked polysulfone	329
3.3 Hypercrosslinked polyarylates	330
3.4 Hypercrosslinked polyxylylene	331
3.5 Hypercrosslinked polyaniline and polypyrrole	333
3.6 Hypercrosslinked polyamide and polyimide networks	336
3.7 Hydrophilic hypercrosslinked pyridine-containing polymers	337
3.8 Other types of hypercrosslinked organic polymers	338
3.9 Hypercrosslinked polysilsesquioxane networks	346
3.10 Metal-organic frameworks (MOFs) and covalent organic frameworks (COFs)	347
4. Commercially available hypercrosslinked polystyrene resins	354
<b>References to Part Two</b>	<b>359</b>
<b>Part Three: Application of Hypercrosslinked Polystyrene Adsorbing Materials</b>	<b>369</b>
<b>10. Sorption of Gases and Organic Vapors</b>	<b>371</b>
1. Polymeric adsorbents versus activated carbons	371
2. Analysis of adsorption isotherms on hypercrosslinked polystyrenes	374
3. Sorption of organic vapors under static conditions	380
4. Kinetics of sorption of hydrocarbon vapors	389
5. Sorption of hydrocarbon vapors under dynamic conditions	393
6. Desorption of hydrocarbons	398
7. Passivity of hypercrosslinked sorbents	401
8. Evaluation of adsorption activity of hypercrosslinked sorbents by means of gas chromatography	402
9. Sorption of <i>ortho</i> – <i>para</i> -spin isomers and isotope isomers of water	407
<b>11. Sorption of Organic Compounds from Aqueous Solutions</b>	<b>411</b>
1. Sorption of organic synthetic dyes	411
2. Sorption of tributyl ester of phosphoric acid	415
3. Sorption of <i>n</i> -valeric acid	417
4. Clarification of colored fermentation liquids	418
5. Sorption of lipids	422
6. Sorption of gasoline	423

7. Sorption of phenols	424
8. Removal of chloroform from industrial wastewaters	428
9. Sorption of pesticides	429
10. Extraction of caffeine from coffee beans	432
11. Decolorizing of aqueous sugar syrups	433
12. Removal of bitterness from citrus juice	434
13. Sorption of cephalosporin C	435
14. Sorption of miscellaneous organic compounds	436
15. Hypercrosslinked sorbents versus amberlite XAD-4	439
16. Sorption of inorganic cations	440
<b>12. Nanoporous Adsorbing Materials in Ion Size-Exclusion Chromatography</b>	<b>445</b>
1. Development of the chromatographic separations of mineral electrolytes under conditions excluding ion exchange; related work by others	446
2. Preparative separation of electrolytes via ion size exclusion on neutral nanoporous materials	450
3. Remarkable features of size-exclusion chromatography	455
4. Size of hydrated ions	457
5. Selectivity of separation in ion size-exclusion chromatography	464
6. Phase distribution of electrolytes and their mutual influence	468
7. "Acid retardation," "base retardation," and "salt retardation" phenomena	475
8. Exchange of ions in electrolyte mixtures	480
9. Conception of the "ideal separation process"	482
10. Size-exclusion chromatography – a general approach to the separation of electrolytes	487
10.1 Use of other microporous column packings	487
10.2 Productivity of the ion size exclusion process	490
10.3 Ion size exclusion – green technology	491
11. Application niche for size-exclusion chromatography of electrolytes	493
12. Chromatographic resolution of a salt into its parent acid and base constituents	497
<b>13. Hypercrosslinked Polystyrene as Column Packing Material in HPLC</b>	<b>503</b>
1. Macroporous polystyrene versus silica-based HPLC packings	503
2. Hypercrosslinked polystyrene as restricted-access adsorption material	507
3. Ion-Exchanging and metal-complexing ability of hypercrosslinked polystyrene	510

4.	$\pi$ - $\pi$ -Interaction selectivity in HPLC on hypercrosslinked polystyrene	513
4.1	Reversed phase chromatography	513
4.2	Quasi-Normal phase chromatography	515
4.3	Mixed-Mode chromatography	518
4.4	Other modes of HPLC separations	518
<b>14.</b>	<b>Solid-Phase Extraction of Organic Contaminants with Hypercrosslinked Sorbents</b>	<b>523</b>
1.	Why is pre-concentration needed?	523
2.	Basic principle of solid-phase extraction	526
3.	Pre-concentration of phenolic compounds	529
4.	Trace enrichment of pesticides	535
5.	Trace enrichment of pharmaceuticals	539
6.	Extraction of organic compounds from biological liquids	543
7.	SPE in food analysis	545
8.	Extraction of organic acids	547
9.	Trace enrichment of miscellaneous compounds	549
10.	Hypercrosslinked polystyrene sorbents versus Oasis HLB	552
11.	$\pi$ - $\pi$ -Interactions and SPE from non-aqueous media	560
12.	Pre-concentration of volatile organic compounds in air	562
<b>15.</b>	<b>Hypercrosslinked Polystyrene as Hemosorbents</b>	<b>567</b>
1.	Hemoperfusion versus hemodialysis in blood purification	567
2.	Hypercrosslinked polymers for the removal of $\beta_2$ -microglobulin	570
3.	Biocompatibility of hypercrosslinked polystyrene: <i>in vitro</i> and <i>in vivo</i> studies	574
4.	Clinical studies	577
5.	Further perspectives for hemoperfusion on hypercrosslinked sorbents	580
<b>16.</b>	<b>Hypercrosslinked Ion-Exchange Resins</b>	<b>585</b>
1.	Ion exchange capacity and swelling behavior of hypercrosslinked strong acidic ion-exchange resins	585
2.	Kinetics of ion exchange on hypercrosslinked resins	588
3.	Selectivity of ion exchange on hypercrosslinked strong acidic cation-exchange resins	591
4.	Porosity of dry hypercrosslinked strong acidic ion-exchange resins	593
5.	Anion-exchanging resins	595
6.	Properties of commercial hypercrosslinked ion-exchange resins	597

<b>17. Other Applications of Hypercrosslinked Polystyrene</b>	<b>601</b>
1. Extraction of rhenium by impregnated hypercrosslinked sorbents	601
2. Heterogeneous membranes filled with hypercrosslinked polystyrene	601
3. Nanocomposite catalysts of organic reactions	603
4. Storage of hydrogen and methane on hypercrosslinked polystyrene	605
5. Carbonaceous sorbents based on hypercrosslinked polystyrene	611
<b>Addendum</b>	<b>617</b>
<b>References to Part Three</b>	<b>623</b>
<b>Conclusion</b>	<b>637</b>
<i>Index</i>	<i>641</i>