

# Contents

	PAGE
GENERAL INTRODUCTION .....	iii
PREFACE .....	v
CHAPTER	
1. INTRODUCTION .....	1
2. HISTORICAL SKETCH OF CHARLES FRIEDEL AND JAMES MASON CRAFTS .....	4
3. PHYSICAL PROPERTIES OF ANHYDROUS ALUMINUM CHLORIDE....	12
Molecular Structure .....	12
Density .....	16
Melting Point .....	16
Boiling Point .....	17
Critical Temperature .....	17
Specific Heat .....	18
Heat of Vaporization .....	18
Vapor Density .....	18
Molecular Weight .....	18
Optical Studies .....	20
Conductivity of Anhydrous Aluminum Chloride .....	21
Solvents for Anhydrous Aluminum Chloride .....	24
Properties of Anhydrous Aluminum Chloride Solutions .....	26
Compounds of Anhydrous Aluminum Chloride with Inor- ganic Substances .....	36
Complexes of Anhydrous Aluminum Chloride with Organic Compounds .....	48
4. MECHANISM OF REACTIONS CATALYZED BY ANHYDROUS ALUMI- NUM CHLORIDE .....	57
Complex Formation in Light of the Octet Theory .....	58
Electromeric Shifts and Orientation .....	62
Effect of Heat .....	68
Aliphatic Reactions .....	68
Proposed Proton Theory .....	72
5. FRIEDEL-CRAFTS SYNTHESSES. PART I. REACTIONS OF AROMATIC HYDROCARBONS WITH HALOGENATED COMPOUNDS OTHER THAN ACYL HALIDES .....	77
Reaction of Benzene or Benzene Homologs with Unsubsti- tuted, Saturated Alkyl Halides .....	78

CHAPTER	PAGE
Isomerization Accompanying Freidel-Crafts Reactions . . . . .	94
Theories Advanced for Alkylation with Alkyl Halides . . . . .	97
Polynuclear Hydrocarbons and Unsubstituted, Saturated Alkyl Halides . . . . .	104
Reactions of Tri-alkylated Chloromethanes with Benzene. . .	107
Reactions of Di- and Polyhalogenated Saturated Aliphatic Hydrocarbons with Aromatic Hydrocarbons . . . . .	108
Reactions of Unsaturated, Unsubstituted Alkyl Halides with Aromatic Hydrocarbons . . . . .	120
Reactions of Alkyl Halides with Aromatic Hydrocarbons	122
Replacement of Nuclear Halogen . . . . .	130
Substituted Alkyl Halides in Friedel-Crafts Condensations of Aromatic Hydrocarbons . . . . .	134
Chloro-esters . . . . .	135
Halogenated Acids and Lactones . . . . .	137
Halogenated Ketones . . . . .	139
Halogenated Ethers . . . . .	141
Halogenated Aldehydes . . . . .	144
Nitrogenous Halides . . . . .	148
Halogenated Compounds of Sulfur . . . . .	163
Halogenated Compounds of Selenium . . . . .	167
Halogenated Compounds of Phosphorus . . . . .	167
Halogenated Compounds of Arsenic . . . . .	171
Halogenated Compounds of Silicon . . . . .	173
Alkylation of Compounds other than Aromatic Hydrocarbons	173
Halogenated Aromatic Hydrocarbons . . . . .	174
Phenols . . . . .	178
Phenol Ethers . . . . .	186
Ketones . . . . .	192
Esters . . . . .	192
Aldehydes . . . . .	193
Compounds of Nitrogen . . . . .	193
Compounds of Sulfur . . . . .	197
Ring Compounds of Oxygen . . . . .	199
<b>6. FRIEDEL-CRAFTS SYNTHESSES. PART II. KETONE SYNTHESSES</b>	<b>204</b>
Scope of the Reaction . . . . .	204
Theoretical Discussion . . . . .	205
Physico-Chemical Studies . . . . .	208
Effect of Solvents . . . . .	210
Reaction of Benzene with Simple Aliphatic Acid Halides. . .	211
Reaction of Benzene with Unsaturated Aliphatic Monocarboxylic Acid Halides . . . . .	212
Reaction of Benzene with Simple Aroyl Halides . . . . .	213

CHAPTER	PAGE
Reactions of Mono-halogenated Benzenes with Simple Acyl Halides .....	214
Reactions of Alkyl Benzenes with Simple Acyl Halides .....	217
Reactions of Halogenated Alkyl Benzenes or of Polyhalogenated Benzenes with Simple Acyl Halides .....	223
Reactions of Benzene, Alkylated Benzenes, or Halogenated Benzenes with Halogenated Acyl Halides .....	228
Reactions of Benzene or of Benzene Homologs with Phosgene	233
Reactions of Benzene or of Benzene Homologs with Dicarboxylic Acyl Halides .....	234
Reactions of Benzene or of Benzene Homologs with Aralkyl Acyl Halides .....	245
Reactions of Benzene or of Benzene Homologs with Miscel-	
laneously Substituted Acyl Halides .....	250
Alkoxy .....	250
Hydroxy .....	251
Ester .....	252
Ketonic .....	255
Nitrogenous .....	257
Sulfur .....	263
Arsenic, Selenium, and Phosphorus .....	269
Reactions of Polynuclear Hydrocarbons with Acyl Halides	271
Naphthalene .....	271
Biphenyl and Arylated Paraffins .....	280
Anthracene .....	285
Higher Polynuclear Hydrocarbons .....	288
Partially Saturated Cyclic Hydrocarbons .....	294
Reactions of Polynuclear Hydrocarbons with Nitrogenous	
Acyl Halides .....	299
Reactions of Phenol Ethers with Acyl Halides .....	302
Unsubstituted Acyl Halides .....	302
Nitrogenous Acyl Halides .....	344
Sulfur Containing Acyl Halides .....	350
Reactions of Phenols with Acyl Halides .....	351
Reactions of Ketones with Acyl Halides .....	360
Reactions of Aromatic Carboxy' Compounds with Acyl	
Halides .....	363
Reactions of Organic Sulfur Compounds with Acyl Halides	369
Reactions of Heterocyclic Compounds of Oxygen with Acyl	
Halides .....	376
Reactions of Organic Compounds of Nitrogen with Acyl	
Halides .....	379
Reactions of Aromatic Compounds of Arsenic and of Selen-	
ium with Acyl Halides .....	393

CHAPTER	PAGE
<b>7. FRIEDEL-CRAFTS REACTIONS. PART III. RING-CLOSURE WITH EVOLUTION OF HYDROGEN HALIDE</b> .....	<b>394</b>
Intramolecular Ring-closure .....	<b>394</b>
Table 18. Ring-closure of Acyl Halides .....	<b>398</b>
Table 19. Ring-closure of Nitrogenous Halides .....	<b>416</b>
Table 20. Ring-closure of Thio Halides .....	<b>425</b>
Intermolecular Ring-closure .....	<b>428</b>
Hydrocarbon Syntheses .....	<b>428</b>
Syntheses of Cyclic Ketones .....	<b>433</b>
Table 21. Intermolecular Ring-closure with Evolution of Hydrogen Halide .....	<b>441</b>
<b>8. ADDITION REACTIONS. PART I</b> .....	<b>455</b>
Addition of Aromatic Hydrocarbons or their Derivatives to Compounds with Double Bonds .....	<b>456</b>
Olefinic Hydrocarbons .....	<b>459</b>
Unsaturated Carboxylic Acids .....	<b>468</b>
Unsaturated Esters .....	<b>477</b>
Unsaturated Ketones .....	<b>479</b>
Unsaturated Acid Chlorides .....	<b>482</b>
Reversibility of the Friedel-Crafts Reactions with Compounds having Conjugated Double Bonds .....	<b>483</b>
Intramolecular Ring-closure of Aralkyl Unsaturated Compounds .....	<b>486</b>
Addition to Arylglycolic Acids or Aldehydes .....	<b>493</b>
Reactions of Lactones and Phthalides with Aromatic Hydrocarbons .....	<b>494</b>
Addition of Acetylene to Aromatic Compounds .....	<b>497</b>
Alkylation of Aromatic Hydrocarbons with Paraffins and Cycloparaffins .....	<b>499</b>
Addition of Alkylene Oxides to Aromatic Compounds .....	<b>502</b>
Addition to the Cyanogen Group .....	<b>504</b>
Addition of Carbon Dioxide to Aromatic Compounds .....	<b>508</b>
Addition of Sulfur Dioxide to Aromatic Compounds .....	<b>509</b>
Addition of Arsenous Oxide to Aromatic Compounds .....	<b>510</b>
Addition of Dibenzoyl Peroxide to Aromatic Compounds..	<b>510</b>
<b>9. ADDITION REACTIONS. PART II. SYNTHESSES OF KETO-ACIDS FROM DICARBOXYLIC ACID ANHYDRIDES</b> .....	<b>511</b>
Reactions of Aromatic Di- and Polycarboxylic Acid Anhydrides with Aromatic or Heterocyclic Compounds .....	<b>511</b>
Reactions of Heterocyclic Di- and Polycarboxylic Acid Anhydrides with Aromatic or Heterocyclic Compounds .....	<b>569</b>
Reactions of Aliphatic Di- and Polycarboxylic Acid Anhydrides with Aromatic or Heterocyclic Compounds .....	<b>575</b>

CHAPTER	PAGE
10. ALDEHYDE SYNTHESSES .....	595
Gattermann-Koch Aldehyde Synthesis .....	595
Gattermann Aldehyde Synthesis .....	600
11. AROMATIC HALOGENATION .....	610
12. DEHYDRATING CONDENSATIONS .....	616
Alkylation with Alcohols .....	616
Replacement of Oxygen from Ketonic and Carboxy Groups	632
Reaction of Saturated Aldehydes with Aromatic Hydro-	
carbons .....	640
Miscellaneous Dehydrating Reactions .....	646
13. DEHYDROGENATING CONDENSATIONS AND REDUCTION PHENOM-	
ENA .....	648
Scholl Reaction .....	649
Intramolecular Dehydrogenation .....	649
Intermolecular Dehydrogenation .....	658
Reduction: Fate of Hydrogen Evolved in Dehydrogenating	
Condensations .....	659
Reduction in Syntheses of Diarylquinones .....	660
Hydrogenation Phenomena in Cyclization .....	663
Hydrogenation Phenomena in Friedel-Crafts Reactions...	664
Anhydrous Aluminum Chloride as Hydrogenating Catalyst	665
Dehydrogenating Condensations with Sulfur and Sulfur	
Compounds .....	665
14. MISCELLANEOUS CONDENSATIONS .....	668
Reactions of Anhydrides of Monocarboxylic Acids with Aro-	
matic Compounds .....	668
Reactions of Saturated Esters with Aromatic Compounds...	673
Condensations of Carboxylic Acids with Aromatic Hydro-	
carbons .....	683
Reactions of Ethers with Aromatic Compounds .....	684
Cross-esterification of Phenol Esters .....	685
Nitration with Nitrogen Peroxide .....	687
15. AROMATIC REARRANGEMENTS AND MIGRATIONS .....	688
Migration of Nuclear Alkyl Groups .....	688
Migration of Nuclear Acyl Groups .....	689
Alkylation by Transfer of Alkyl Radicals .....	690
Halogen Migration .....	692
Fries Rearrangement .....	696
Rearrangement of Ethers .....	709
Rearrangement of Dicarboxylic Acid Halides .....	710
Rearrangement of Imides .....	711
16. EFFECT OF ANHYDROUS ALUMINUM CHLORIDE ON AROMATIC	
COMPOUNDS .....	712
Effect of Aluminum Chloride on Aromatic Hydrocarbons...	713

<i>CHAPTER</i>	<i>PAGE</i>
Cleavage of Other Aromatic Compounds .....	724
Hydrolysis or Cleavage of Phenol Ethers .....	725
Hydrolysis of Esters .....	733
<b>17. ANHYDROUS ALUMINUM CHLORIDE IN ALIPHATIC CHEMISTRY. . .</b>	<b>734</b>
Paraffins with Alkyl Halides .....	736
Paraffins or Cycloparaffins with Olefins or Cycloparaffins. . .	737
Paraffins or Cycloparaffins with Acyl Halides .....	744
Olefins or Alicyclic Olefins with Acyl Halides .....	752
Acetylene with Acyl Halides .....	760
Acyl Halides with Other Aliphatic Compounds .....	761
Reactions with Phosgene .....	763
Reactions with Carbon Monoxide .....	765
Olefins with Acids or Alcohols .....	768
Alkylene Oxides with Hydrocarbons .....	769
Reactions of Hydrogen Halides with Olefins, Olefinic Halides, Ethers, or Alcohols .....	770
Halogenation .....	773
Reactions of Chlorinated Paraffins with Olefinic Halides. . .	775
Metathetical Reactions between Halogenated Aliphatic Com- pounds .....	778
Cleavage of Hydrogen Halides .....	779
Decomposition of Oxygenated Aliphatic Compounds .....	780
Aliphatic Reactions with Compounds of Arsenic, Phosphorus, Nitrogen and Sulfur .....	782
Metathetical Reactions with Metal Compounds .....	786
Isomerization of Paraffins and Cycloparaffins .....	787
Miscellaneous Aliphatic Isomerizations .....	791
Cyclizing Activity of Aluminum Chloride .....	792
<b>18. POLYMERIZATION .....</b>	<b>794</b>
Polymerization of Olefins .....	796
Table 36. Preparation of Liquid Products (Lubricants or Motor Fuels) by Polymerization of Gaseous or Low- boiling Olefinic Hydrocarbons .....	800
Polymerization of Diolefins .....	803
Co-polymerization of Diolefins with Olefins .....	807
Co-polymerization of Diolefins with Aromatic Compounds	808
Synthetic Resins from Cracked Petroleum Distillate .....	809
Polymerization of Aromatic or Heterocyclic Unsaturated Compounds .....	810
Table 39. Resinous Products from Olefins and Diolefins. . .	812
Miscellaneous Aluminum Chloride Catalyzed Condensations Leading to High Molecular Weight Products .....	814
<b>19. ANHYDROUS ALUMINUM CHLORIDE IN THE PETROLEUM INDUSTRY</b>	<b>820</b>
Cracking .....	820

CHAPTER	PAGE
Refining .....	830
Preparation of Lubricants and Addition Agents by Reaction of Aromatic Compounds with Higher Alkyl or Acyl Halides .....	835
Auto-condensation of Chlorinated Higher Paraffins to Yield Lubricants or Additives to Lubricants .....	840
<b>20. PREPARATION, MANUFACTURE, AND PURIFICATION OF ANHYDROUS ALUMINUM CHLORIDE .....</b>	<b>843</b>
Preparation from Metallic Aluminum .....	844
Reaction with Chlorine .....	844
Reaction with Hydrogen Chloride .....	846
Reaction with Other Chlorides .....	847
Preparation from Alumina or Aluminiferous Ores .....	848
Reaction with Chlorine .....	848
Reaction with Hydrogen Chloride .....	853
Reaction with Metallic Chlorides .....	854
Reaction with Sulfur Chlorides or a Mixture of Sulfur and Chlorine .....	856
Reaction with Carbon Monoxide and Chlorine or with Phosgene .....	857
Reaction with Miscellaneous Chlorides .....	859
Conversion of Various Aluminum Compounds to Anhydrous Aluminum Chloride .....	860
Recovery of Anhydrous Aluminum Chloride from Hydrocarbon Sludges .....	861
Preparation of Anhydrous Aluminum Chloride by Dehydration of Aluminum Chloride Solutions .....	863
Purification of Anhydrous Aluminum Chloride .....	864
<b>21. NOTES ON APPLICATION OF ANHYDROUS ALUMINUM CHLORIDE...</b>	<b>867</b>
Storage and Transportation of Anhydrous Aluminum Chloride .....	867
Particle Size .....	867
Influence of Moisture .....	867
The Effect of Impurities: Mixed Catalysts .....	868
Purification of Anhydrous Aluminum Chloride .....	870
Effect of Reaction Conditions .....	870
Hydrolysis of the Reaction Complex and Isolation of Product .....	872
Diluents and Solvents for Reactions Catalyzed by Anhydrous Aluminum Chloride .....	873
Comparison of Anhydrous Aluminum Chloride with Similarly Reacting Catalysts .....	874
Patent Index .....	879
Author Index .....	885
Subject Index .....	899