

Contents

Preface	xi
1 Direct Determination of Additives in Polymers and Rubbers	1
1.1 Infrared Spectroscopic Methods	2
1.2 Ultraviolet Spectroscopy	11
1.3 Raman Spectroscopy	16
1.4 Mass Spectrometry	17
1.5 X-ray Photoelectron Spectroscopy (XPS).....	49
1.6 Thermal Methods of Analysis.....	49
1.6.1 Differential Scanning Calorimetry	49
1.6.2 Differential Thermal Analysis.....	54
1.6.3 Thermogravimetric Analyses	58
1.7 Vapour Phase Ultraviolet Spectroscopy	58
1.8 X-Ray Fluorescence Analysis.....	58
1.9 Nuclear Magnetic Resonance Spectroscopy	58
References	61
2 Extraction Techniques for Additives in Polymers	69
2.1 Introduction	69
2.2 Solvent Extraction	71
2.2.1 Polyolefins.....	71
2.2.2 Polystyrene.....	75
2.2.3 Acrylic Polymers.....	76
2.2.4 PVC	76

Determination of Additives in Polymers and Rubbers

2.2.5	Rubbers.....	82
2.2.6	Polyacrylamide.....	82
2.2.7	Polyurethane	82
2.2.8	Vinyl Chloride, Butadiene, Acrylonitrile, Styrene, 2 Ethylhexyl Acrylate Copolymers	82
2.2.9	Other Polymers	83
2.3	Fractional Precipitation	83
2.4	Fractional Extraction.....	84
2.5	Separation by Diffusion Methods	85
2.6	Dialysis or Electrodialysis.....	85
2.7	Vacuum Thermal Displacement Extraction Method	85
2.7.1	Effects of Polymer Milling on Extraction.....	87
2.8	Solvent Extraction – Infrared Spectrometry	90
2.9	Solvent Extraction – Ultraviolet Spectroscopy	96
2.9.1	Ionol in Polyolefins.....	96
2.9.2	Santonox R In Polyolefins	96
2.9.3	Styrene Monomer.....	101
2.10	Solvent Extraction – Visible Spectroscopy	104
2.10.1	Phenol Antioxidants.....	104
2.10.2	Amine Antioxidants	107
2.10.3	Tris Nonyl (Phenylated Phenyl) Phosphite	109
2.11	Solvent Extraction Spectrofluorimetry	110
2.11.1	Perkin-Elmer LS-2B Microfilter Fluorimeter.....	110
2.11.2	Antioxidants.....	111
2.12	Solvent Extraction – Mass Spectrometry	114
2.12.1	Ultraviolet Absorbers	115
2.13	Solvent Extracts – Electrochemical Methods	116
2.13.1	Acrylamide.....	116

2.13.2	Antioxidants.....	117
2.13.3	Organic Peroxides	118
2.13.4	Acrylonitrile	124
2.13.5	Determination of Styrene.....	126
2.13.6	Determination of Acrylonitrile	126
2.13.7	Organometallic Stabilisers.....	126
2.14	Chronopotentiometry.....	127
2.15	Anodic Voltammetry	129
2.16	Solvent Extraction – Nuclear Magnetic Resonance Spectroscopy (NMR).....	130
	References	131
3	Liquid Chromatography	139
3.1	Introduction	139
3.1.1	The Isocratic System.....	145
3.1.2	Basic Gradient System.....	146
3.1.3	Advanced Gradient System.....	146
3.1.4	The Inert System.....	146
3.2	Chromatographic Detectors	147
3.2.1	Post-Column Derivatisation - Fluorescence Detectors.....	147
3.2.2	Diode Array Detectors.....	150
3.2.3	Electrochemical Detectors	150
3.3	Antioxidants.....	151
3.3.1	Instrumentation.....	152
3.3.2	Applications.....	153
3.4	Oligomers.....	154
3.5	Acrylic Acid Monomer.....	156
3.6	Acrylamide Monomer	157
3.7	Amines	157

Determination of Additives in Polymers and Rubbers

3.8	Plasticisers	157
3.9	Additive Mixtures	158
3.10	High Performance Liquid Chromatography – Infrared Spectroscopy..	158
3.11	Gel Permeation Chromatography	159
	References	160
4	Gas Chromatography	165
4.1	Antioxidants.....	165
4.1.1	Secondary Antioxidants.....	172
4.2	Volatile Compounds.....	175
4.3	Monomers.....	179
4.4	Oligomers.....	183
4.5	Hindered Amine Light Stabilisers (HALS)	184
4.6	Plasticisers	185
4.7	Organic Peroxides	197
4.8	Rubber Antidegradants	199
4.9	Miscellaneous Polymer Additives	199
4.10	Identification of Additives by a Combination of GC and Infrared Spectroscopy	201
4.11	Identification of Additives by a Combination of GC and Mass Spectrometry	213
4.12	Pyrolysis GC.....	215
	References	216
5	Thin-Layer Chromatography	225
5.1	Experimental	228
5.1.1	Preparation of Thin-layer Plates for Analysis.....	228
5.1.2	Application of Polymer Extract to Plate	229

5.1.3	Selection of Chromatographic Solvent.....	230
5.1.4	Detection of Separated Compounds on the Plate.....	232
5.1.5	Evaluation of Developed Plates	236
5.1.6	Spectroscopic Methods.....	236
5.1.7	Optical Densiometric Analysis.....	238
5.1.8	Methods Based on Spot Size	239
5.2	Antioxidants.....	243
5.2.1	Determination of Santonox R.....	243
5.3	Ultraviolet Stabilisers.....	248
5.4	Plasticisers	249
5.5	Organotin Stabilisers	252
5.6	Epoxy and Other Heat Stabilisers.....	254
5.7	Optical Whiteners	256
5.8	Amine and Phenolic Antioxidants and Antidegradants, Guanidines and Accelerators in Rubber.....	258
5.9	Miscellaneous Additives	259
5.10	Combination of Thin-Layer Chromatography with Infrared Spectroscopy.....	262
5.10.1	Premigration of Plates	263
5.10.2	Removal of Separated Compounds from the Plate.....	265
5.10.3	Extraction of Pure Polymer Additives from Separated Adsorbent Bands	266
5.10.4	Preparation of Infrared Spectra Separated Additives.....	268
5.10.5	Preparation of UV Spectra of Separated Additives.....	274
	References	275
6	Paper Chromatography	283
	References	287
7	Supercritical Fluid Chromatography	289

Determination of Additives in Polymers and Rubbers

7.1	Antioxidants.....	291
7.2	Oligomers.....	298
7.3	Supercritical Fluid Chromatography-Mass Spectrometry (SFC-MS) ...	300
	References	300
8	Headspace Analysis - Volatiles	305
8.1	Volatiles	305
8.2	Monomers.....	313
8.3	Oligomers.....	314
8.4	Miscellaneous.....	314
	References	314
9	Thermal Methods	317
9.1	Pyrolysis-Gas Chromatography-Mass Spectrometry	317
9.2	Evolved Gas Analysis	320
	References	330
10	Determination of Water	333
	References	335
11	Determination of Metals	337
11.1	Destructive Techniques.....	337
11.1.1	Atomic Absorption Spectrometry	337
11.1.2	Graphite Furnace Atomic Absorption Spectrometry	343
11.1.3	Atom Trapping Technique	345
11.1.4	Vapour Generation Atomic Absorption Spectrometry	345
11.1.5	Zeeman Atomic Absorption Spectrometry.....	346
11.1.6	Inductively Coupled Plasma Atomic Emission Spectrometry	350
11.1.7	Hybrid Inductively Coupled Plasma Techniques.....	353

11.1.8 Inductively Coupled Plasma Optical Emission Spectrometry-Mass Spectrometry	355
11.1.9 Pre-concentration Atomic Absorption Spectrometry Techniques	357
11.1.10 Microprocessors	358
11.1.11 Autosamplers	358
11.1.12 Applications: Atomic Absorption Spectrometric Determination of Metals	359
11.1.13 Visible and UV Spectroscopy	366
11.1.14 Polarography and Voltammetry	366
11.2 Non-destructive Methods	375
11.2.1 X-ray Fluorescence Spectrometry	375
11.2.2 Neutron Activation Analysis	381
11.2.3 Metal Stearate Stabilisers	384
References	385
12 Non-metallic Elements	391
12.1 Instrumentation	392
12.1.1 Furnace Combustion Methods	392
12.1.2 Oxygen Flask Combustion Methods	396
12.2 Acid Digestions of Polymers	398
12.2.1 Chlorine	398
12.2.2 Nitrogen	401
12.2.3 Phosphorus	401
12.2.4 Silica	401
12.3 X-ray Fluorescence Spectroscopy	402
12.4 Antec 9000 Nitrogen/Sulfur Analyser	403
References	403
Appendix 1	407

Determination of Additives in Polymers and Rubbers

Abbreviations.....

Index