

**CONTENTS**

1	Introduction	1
2	$\alpha$ -Amino acid synthesis	8
3	$\alpha$ -Amino protection	13
4	$\alpha$ -Carboxy protection	22
5	Peptide bond formation	25
6	Residue-specific considerations	42
7	Strategy and tactics	53
8	Solution peptide synthesis	60
9	Solid phase peptide synthesis	67
	APPENDIX A. Abbreviations and their use	79
	APPENDIX B. Further reading and sources	83
	Index	85