

# Contents

## 1. Creativity and the Development of Designs, 1

*I. Creativity and the Creative Person, 1. 2. Defining the Problem—Obtaining the Solution, 2. 3. Individual vs. Group Effort, 3. 4. Roadblocks to Creativity, 4. 5. Computer-Aided Design, 5. 6. Production Processes, 5. 7. Choice of Production Process, 6.*

## 2. Projects, 9

*I. The Design Process, 9. A. Automotive Devices, 11. B. Buildings and Accessories, 14. C. Construction and Highway Equipment, 19. F. Food and Agriculture, 23. H. Home and Office Equipment, 26. MH. Materials Handling Equipment, 27. MT. Mass Transport System, 29. S. Sports and Outdoor Equipment, 30. T. Tools and Shop Equipment, 33. V. Vehicles, 37.*

## 3. Iron and Steel Castings, 40

*I. Sand Castings, 40. 2. Production of Sand Castings, 41. 3. Design of Castings for Cooling, 42. 4. Types and Properties of Cast Iron, 46. 5. Other Casting Processes,*

51. 6. *General Remarks on Casting Design*, 52. 7. *Steel Castings*, 54. 8. *Steel Casting Design*, 57. 9. *Steel Castings for Special Application*, 59. 10. *Machinability of Steel Castings*, 59.

#### 4. Die Castings, 62

1. *Die Castings*, 62. 2. *Materials Used for Die Castings*, 64. 3. *General Remarks on Design of Die Castings*, 64.

#### 5. Stamping, Drawing, and Related Methods, 70

1. *The Stamping and Drawing Process*, 70. 2. *Blanking and Piercing*, 72. 3. *The Drawing Process*, 74. 4. *Rubber Forming Methods*, 77. 5. *Press Brake Forming*, 78. 6. *Metal Spinning*, 79. 7. *Stretch Forming*, 79. 8. *Cold Roll Forming*, 80. 9. *Explosive Forming*, 80.

#### 6. Plastic Moldings, 83

1. *Plastic Moldings*, 83. 2. *Plastic Materials*, 84. 3. *Molding Processes*, 87. 4. *Detail Design of Moldings*, 88. 5. *Inserts*, 90. 6. *Assembly Methods*, 92. 7. *Other Plastic Processes*, 93.

#### 7. Die Forgings, 96

1. *The Forging Process*, 96. 2. *Materials Used for Forgings*, 98. 3. *Design of Forgings*, 99. 4. *Tolerances*, 102.

#### 8. Cold and Hot Heading, 105

1. *Cold Heading*, 105. 2. *Materials Used for Cold Heading*, 106. 3. *The Cold Heading Process*, 107. 4. *Threading*, 108. 5. *Design of Cold Headed Parts*, 108. 6. *Hot Upset Forging*, 111.

#### 9. Screw Machine Parts, 112

1. *Automatic Screw Machine Parts*, 112. 2. *Design of Screw Machine Parts*, 113. 3. *General Remarks on Screw Machine Parts*, 115. 4. *Tolerances*, 116. 5. *Materials and Machinability*, 116.

#### 10. Machining, 118

1. *Machining*, 118. 2. *Machinability*, 119. 3. *Machining of Small Lots*, 120. 4. *Jigs and Fixtures*, 124. 5. *Automated Production*, 125. 6. *Numerical Control of Machine Tools*, 126.

## 11. Miscellaneous Production Methods, 129

1. *Plaster Mold and Investment Castings*, 129. 2. *Extrusion*, 130. 3. *Cold Drawing of Metals*, 132. 4. *Powdered Metal Parts*, **133**. 5. *Design of Powdered Metal Parts*, **134**. 6. *Chemical Milling*, 136. 7. *Electrical Discharge Machining*, 136. 8. *Abbrasive Machining*, **137**. 9. *Ultrasonic Machining*, 138. 10. *Rotary Swaging*, 138.

## 12. Fluid Power Systems, 140

1. *Elementary Fluid Power System*, 140. 2. *Hydraulic Fluids*, 141. 3. *Hand Pump*, 142. 4. *Hydraulic Actuator*, 143. 5. *Motor Driven Pumps*, 143. 6. *Directional Control Valves*, 145. 7. *Pressure Regulating Valves*, 148. 8. **Flow Control Valves**, 149. 9. *Accumulators*, 150. 10. *Simple Fluid Power Circuits*, **151**.

## 13. Dimensions and Tolerances, 157

1. *Necessity for Tolerances*, 157. 2. *Dimensioning of Clearance Fit*, 158. 3. *Dimensioning of Interference Fit*, 158. 4. *Unilateral and Bilateral Tolerances*, 159. 5. *Cumulative and Noncumulative Tolerances*, 160. 6. *Datum Surfaces*, 161. 7. *Redundant Dimensioning*, 162. 8. *Standardized Cylindrical Fits*, 163. 9. *Dimensioning of Hole Centers*, 164. 10. *Positional Tolerances*, 165. 11. *Statistical Nature of Variations*, 166. 12. *Resulting Tolerance of Assembly*, 167. 13. *Surface Roughness*, 168. 14. *Preferred Numbers*, 169.

## 14. Properties of Materials, 172

1. *Crystal Structure*, 172. 2. *Physical Constitution of Steel—Heat Treatment*, 173. 3. *Numbering System for Carbon and Alloy Steels*, 174. 4. *Types of Steel*, 178. 5. *Plain Carbon Steel*, 178. 6. **Alloy Steels**, 179. 7. *Miscellaneous Heat Treatments*, 180. 8. *Strain Hardening*, 181. 9. *Hardness Testing*, 182. 10. *Grain Size*, 183. 11. *Corrosion Resistance. Stainless Steel*, 184. 12. *Effects of High Temperature—Creep*, 185. 13. *Tool Steel*, 187. 14. *Wrought Aluminum Alloy Designations*, 188. 15. *Temper Designations for Aluminum*, 188. 16. *Aluminum Alloys*, 189. 17. *Magnesium Alloys*, 191. 18. *Copper Alloys*, 193.

## 15. Strength of Materials, 198

1. *Tension and Compression*, 198. 2. *Stress and Strain*, 199. 3. *Bending Stress in Beams*, 201. 4. *Bending Stress in Simply Supported Beams*, 203. 5. *Deflection of Beams*, 207. 6. *Torsional Shear Stress in Shafts*, 207. 7. *Horsepower*, 209. 8. *Helical Springs*, 210. 9. *Screws*, 211. 10. *Column Action or Buckling*, 213. 11. *Transverse Shear Stress in Beams*, 213. 12. *Factor of Safety—Working Stress*, 214. 13. *Stress Concentration and Fatigue*, 215. 14. *Degrees of Freedom*, 217. 15. *Kinematic Design*, 218. 16. *Semikinematic Design*, 219. 17. **Indeterminate Systems**, 220. 18. *Effect of Method Assembly*, 220.

**16. Mechanical Components, 222**

*1. Keys, Couplings, Clutches, 222. 2. Belts, 225. 3. Chains, 226. 4. Bearings, 227. 5. Gears, 229. 6. Miscellaneous Components, 232.*

**Index, 235**