

Contents

| | |
|--|---------------|
| I INTRODUCTION | <i>page</i> 1 |
| <i>References</i> | 8 |
| II METAL FACTORS | 9 |
| Selection of Specimens | 9 |
| Replication | 11 |
| Identification | 13 |
| ✓ Size and Shape of Specimens | 13 |
| Preparation of Specimens | 15 |
| Protective Coatings | 22 |
| <i>References</i> | 28 |
| III CORROSION MEDIA | 30 |
| Natural Environments | 32 |
| Artificial Media | 42 |
| <i>References</i> | 54 |
| IV LABORATORY EXPOSURE CONDITIONS | 59 |
| Temperature Control | 61 |
| ✓ Total Immersion | 66 |
| Partial Immersion | 71 |
| ✓ Intermittent Immersion | 73 |
| Aqueous Tests at High Temperature | 82 |
| ✓ Spray Tests | 85 |
| Deposit Attack | 95 |
| Bacterial Action | 95 |
| Galvanic Effects | 96 |
| Electrochemical Tests | 98 |
| Humid Atmospheres | 101 |
| Polluted Atmospheres | 107 |
| <i>References</i> | 112 |

| | |
|--|------------|
| V LABORATORY CONDITIONS FOR CONJOINT ACTION | 118 |
| Relative Movement of Corrosive and Metal | 118 |
| Corrosion Erosion | 128 |
| Cavitation Erosion | 130 |
| Stress Corrosion | 132 |
| Corrosion Fatigue | 148 |
| Wear-Corrosion | 153 |
| Fretting Corrosion | 154 |
| Accelerated Weathering Tests | 156 |
| <i>References</i> | 159 |
| VI FIELD AND SERVICE TESTS | 164 |
| Field Tests | 164 |
| Service Tests | 174 |
| Investigation of Service Failures | 183 |
| <i>References</i> | 186 |
| VII CLEANING OF SPECIMENS AFTER CORROSION | 188 |
| Aluminium and its Alloys | 190 |
| Cadmium | 191 |
| Copper and its Alloys | 191 |
| Gold and its Alloys | 191 |
| Iron and Steel | 191 |
| Stainless Steels | 192 |
| Lead and its Alloys | 193 |
| Magnesium and its Alloys | 193 |
| Nickel and its Alloys | 194 |
| Platinum | 194 |
| Tin | 194 |
| Zinc and its Alloys | 194 |
| <i>References</i> | 195 |
| VIII ASSESSMENT OF EFFECTS ON THE METAL | 197 |
| Microscopic and Macroscopic Examination | 198 |
| Gravimetric Methods | 212 |
| Measurement of Pit Depth | 219 |
| Loss of Mechanical Properties | 227 |
| Changes in Electrical Properties | 238 |
| Changes in Optical Properties | 244 |
| Other Physical Methods | 251 |
| Deterioration in Appearance | 258 |
| <i>References</i> | 260 |

| | |
|---|------------|
| IX ASSESSMENT OF EFFECTS ON THE ENVIRONMENT | 265 |
| Gasometric Measurements | 265 |
| Analytical Methods | 272 |
| Indicator Methods | 277 |
| <i>References</i> | 278 |
| X ELECTROCHEMICAL MEASUREMENTS | 280 |
| Potential Control | 280 |
| Current Measurements | 282 |
| Potential Measurements | 288 |
| Potential-Current Relationship | 305 |
| <i>Redox</i> Measurements | 308 |
| Stray Currents | 309 |
| Conductivity of Corrosion Media | 315 |
| Film Properties | 319 |
| <i>References</i> | 320 |
| XI ANCILLARY TECHNIQUES | 325 |
| Radiotracers | 325 |
| Probability Tests | 327 |
| Film Thickness | 328 |
| Isolation of Thin Protective Films | 332 |
| <i>References</i> | 338 |
| XII EXPRESSION AND INTERPRETATION OF RESULTS | 340 |
| Corrosion/Time Curves | 340 |
| Statistical Methods | 346 |
| Recording and Application of Results | 347 |
| <i>References</i> | 352 |
| XIII SPECIFIC CORROSION TESTS | 354 |
| Specifications of General Interest | 355 |
| → J Total Immersion Tests With and Without Movement | 356 |
| ✓ Salt Spray Tests | 360 |
| Humidity Tests | 361 |
| Polluted Atmospheres | 362 |
| → High-Temperature Tests | 362 |
| Service Tests | 363 |
| ✓ Intermittent Immersion | 363 |
| ✓ Aluminium Alloys | 364 |
| Copper Alloys | 371 |

| | |
|---|------------|
| ↓ Magnesium Alloys | 373 |
| → Iron and Steel | 374 |
| → Stainless Steels | 378 |
| Tinned Steel | 386 |
| Nickel Alloys | 387 |
| ↓ Electroplated Coatings of Nickel and Chromium | 387 |
| Zinc Alloys | 394 |
| → Permanent Organic Coatings | 395 |
| → Temporary Corrosion Preventives | 400 |
| Vitreous Enamels | 403 |
| Power Plant | 404 |
| Oils and Hydrocarbons | 404 |
| Phosphoric Acid | 406 |
| → Metal Cleaners | 407 |
| Cements | 408 |
| Soils | 408 |
| References | 409 |
| AUTHOR INDEX | 413 |
| SUBJECT INDEX | 425 |
| STANDARD INDEX | 431 |