

CONTENTS

<i>List of Contributors</i>	xiii
<i>Preface</i>	xv
Chapter 1. Introduction	1
<i>Robert K. Erf</i>	
Chapter 2. Holography	
<i>James P. Waters</i>	
2.1 Introduction	5
2.2 General Theoretical Analysis	9
2.3 Types of Holograms	14
2.4 Experimental Techniques for Making CW Holograms	39
References	58
Chapter 3. Pulsed Holography	
<i>Ronald M. Gagosc</i>	
3.1 Introduction	62
3.2 Pulsed Laser Operating Characteristics	63
3.3 Pulsed Laser Holographic System Configurations	69
3.4 Environmental Effects	72
3.5 Practical Considerations	75
3.6 Nondestructive Testing	78
References	84

Chapter 4. Interferometric Holography*James P. Waters*

4.1	Introduction	87
4.2	Techniques of Interferometric Holography	89
4.3	Variations of the Basic Technique	97
4.4	Interferometric Holography as Applied to Nondestructive Testing	101
	References	103

Chapter 5. Holographic and Moire Surface Contouring*Jerry R. Varner*

5.1	Introduction	106
5.2	Line Projection Contouring Techniques	106
5.3	Moire Contouring	112
5.4	Multiple-Frequency Holographic Contouring	122
5.5	Multiple-Refractive-Index Holographic Contouring	139
5.6	CRT and Speckle Pattern Techniques for Optical-Field Contouring	144
	References	146

Chapter 6. Holographic Correlation*Emanuel Marom*

6.1	Introduction	149
6.2	Correlation and Interferometry	150
6.3	Optical Matched Filtering and Holographic Correlation	152
6.4	Real-Time Surface Inspection by Optical Correlation	161
6.5	Non-Real-Time Correlation	174
6.6	Conclusion	179
	References	179

Chapter 7. Holographic Vibration Analysis*Karl A. Stetson*

7.1	Introduction	182
7.2	Observation of Fringes	183
7.3	Separable Object Motions	185
7.4	Inseparable Object Motions	192
7.5	Measurement versus Analysis	198

7.6 Vibration Analysis with Sinusoidal Excitation	199
7.7 Photographing J_0 Fringes	209
7.8 Applications of Holographic Vibration Analysis	212
References	218

Chapter 8. Specialized Holographic Techniques and Applications

8.1 Introduction	221
<i>Robert K. Erj</i>	
8.2 Object Motion Compensation in CW Holography	
<i>James P. Waters</i>	
8.2.1 Introduction	229
8.2.2 Local Reference Beam Generation	230
8.2.3 Reference Beam Compensation Using an Electronic Feedback Servo System	242
8.2.4 Scanned Beam Holography	245
References	246
8.3 Temporal Modulation Techniques	
<i>Carl C. Aleksoff</i>	
8.3.1 Introduction	247
8.3.2 Modulation Techniques for Vibrating Objects	253
8.3.3 Techniques for Producing Modulation	261
References	263
8.4 The Use of Contour Maps for Measuring Surface Displacement	
<i>Jerry R. Varner</i>	
8.4.1 Introduction	265
8.4.2 Limitations on the Useful Range of Displacement Amplitudes Measureable by Hologram Interferometry	265
8.4.3 Contour Maps in Displacement Measurement	267
8.4.4 Experimental Results	271
References	274
8.5 Strain Measurement	
<i>A. E. Ennos</i>	
8.5.1 Introduction	275
8.5.2 Holographic Methods	277
8.5.3 Laser Speckle Pattern Methods	281
8.5.4 Surface Coating Techniques	285
References	287

8.6	Crack Detection	
	<i>Charles M. Vest</i>	
8.6.1	Basic Concepts	289
8.6.2	Detection of Microcracks	290
8.6.3	Observation of Stress-Corrosion Cracking	291
8.6.4	Discussion	300
	References	300
8.7	Laminate Structure Inspection	
	<i>Leonard A. Kersch</i>	
8.7.1	Introduction	303
8.7.2	Stressing Concepts	304
8.7.3	Practical Testing and Limitations	308
8.7.4	Typical Examples and Equipment	312
	References	322
8.8	Composite Materials Inspection	
	<i>Robert K. Erf</i>	
8.8.1	Introduction	323
8.8.2	Application of Acoustic Stressing	325
8.8.3	Inspection of Composite Test Samples	326
8.8.4	Inspection of Composite Compressor Blades	327
8.8.5	Advantages, Disadvantages, and Limitations of the Method	331
	Reference	332
8.9	Cylindrical Bore Inspection	
	<i>A. E. Ennos</i>	
8.9.1	Introduction	333
8.9.2	Comparison of Shapes by Holographic Interferometry	334
8.9.3	Holographic Interferometers for Comparing Cylinder Bores	335
8.9.4	Fringe Interpretation	338
8.9.5	Simple Methods of Bore Inspection Using Laser Light	339
	References	341
8.10	Turbine Blade Inspection	
	<i>Robert K. Erf</i>	
8.10.1	Introduction	343
8.10.2	Vibration Analysis	344
8.10.3	Wall Thickness Measurement	348
8.10.4	Internal Structural Integrity	350
8.10.5	Experimental Techniques	351
	References	354
8.11	Pneumatic Tire Inspection	
	<i>Gordon M. Brown</i>	
8.11.1	Introduction	355
8.11.2	Internal Defect Evaluation	355
8.11.3	Vibrational and Structural Analysis	362
	References	364

8.12 Solid Propellant Rocket Inspection

Robert K. Erf

8.12.1	Introduction	365
8.12.2	Experimental Test Procedure and Illustrative Results	366
8.12.3	Advantages, Disadvantages, and Limitations of the Method	370
	References	372

Chapter 9. Microwave Holography

Winston E. Kock

9.1	Introduction	373
9.2	Microwave Hologram Theory	375
9.3	Microwave Zone Plates	376
9.4	Early Microwave Holograms	385
9.5	Microwave Holograms as Detection Devices	388
9.6	The Kinoform and Its Microwave Equivalent	392
9.7	Microwave Holograms Using Liquid Crystals	395
9.8	Microwave Holographic Interferometry	397
9.9	Microwave Hologram Antennas	400
	References	401

Chapter 10. Acoustical Holography with Scanned Hologram Systems

Byron B. Brenden and H. Dale Collins

10.1	Introduction	405
10.2	Parameters of Hologram Formation	406
10.3	Parameters of Image Formation	408
10.4	Analytical Expressions	409
10.5	Correcting for Aberrations	410
10.6	A Brief Description of the Scan System	415
10.7	The Optical Processor	417
10.8	Magnification and Resolution	421
10.9	Examples of Practical Applications	422
	References	428

Author Index

429

Subject Index

435