

TABLE OF CONTENTS

CHAPTER I.—INFLUENCE OF COMPOSITION AND TREATMENT ON THE STRUCTURE AND PROPERTIES OF CARBON-STEEL..

Composition. Effects of Carbon on the Properties of Iron. Influence of Carbon on Mechanical Properties. Phase-changes of Iron; Influence of Carbon thereon. Microstructures of Typical Carbon Steels. Hardening of Steel; Effects on Microstructure. Microstructural Constituents of Heat-treated Steel. Iron-Carbon Constitutional Diagram. Cooling Curves. Tempering. Austempering. The S-transformation Curve.

CHAPTER II.—PRACTICAL OPERATIONS ..

Forging. Preheating. Normalizing. Annealing. Process Annealing. "Banded" Structure Control. Spheroidizing. Influence of Annealing on Microstructure. Hardening; Influence of Size of Section. Volume Changes. Internal Stresses. Conditions Favouring Distortion and Cracking. Quenching Media. Oxidation and Scale-formation; Influence of Temperature and Furnace Atmosphere. Use of Molten Saltbaths and Molten Lead-baths. Tempering-baths. Prevention of Rusting after Heat-treatment. Soft Spots. Tempering. Modern Equipment. Lay-out of Heat-treatment Shop. Machining. Grinding. Practical Examples of Heat-treatment Technique. Mill-hardening. Heat-treatment of Low-carbon Steels. Heattreatment and Tool Design. Flame Hardening. Classification of Tool Steels.

CHAPTER III.—HARDENABILITY

Hardening Penetration. Effects of Mass and Composition. Hardness penetration Diagrams. Characteristic Cooling Times. "Critical Size" as an Index of Hardenability. Severity of Quenching

25.

(H-values). Jominy End-quench Test. Use of E Test to Estimate the Physical Properties by Heat-treatment. Hardenability Curves Steels. Influence of Manganese and Carbon

quencl ainable Various eon.

CH ER IV.—HARDENABILITY ...

Various Practical Tests for Hardenability. Use of Hardenability Tests in Predicting Response of Emergency Steels to Hardening. Use of Hardenability Tests in Differentiating between "Heats" of Steel Similar in Composition. Grain-growth; Uniform and Exaggerated Coarsening. Influence of Grain-size on Hardenability. McQuaid-Ehn Test for Grain-size. The S-transformation Curve; Typical Examples. Arrested Quenching. Isothermal Transformation of Austenite; Intermediate Constituents; Influence on Internal Stresses and Mechanical Properties.

CHAPTER V.—MECHANICAL PROPERTIES. TESTING

130-153

Relationship of Crystallinity to Mechanical Proper-Ductile and Non-ductile Materials. Structural Arrangement of Atoms. Strain. Stress. Elasticity. Plasticity. Elastic Limits. Limit of Proportionality. Hooke's Law. Yield Point. Maximum Load. Ultimate Stress. Elongation and Effect of Varying Gauge-length. Reduction of Area. Loadextension Diagram. Proof-stress. Testing Machines. Fatigue of Metals. Origination of Fatigue-crack. Incidence of Fluctuating Stresses; Practical Examples. Fatigue Tests. Types of Repetition Stresses. Wöhler Rotating Cantilever Test. Rotating Bar Test. Haigh Test. The S/N Curve. Conditions Predisposing Metals to Failure by Fatigue. Relation between Surface Conditions, Internal Stress and Fatigue.

CHAPTER VI.—MECHANICAL PROPERTIES (TESTING)..

154-183

Toughness. The Bend-test. Impact Tests. Charpy and Izod Methods. Influence of Non-metallic Inclusions. Hardness Tests; Brinell, Vickers, Rockwell. File-hardness Test. Bouncing Ball Test. Scleroscope. Hardness Conversion Table. Machineability Test.

CHAPTER VII.—Supplementary Notes on the Heattreatment of Tool Steel

184-195

Molten Baths for Various Temperatures. Quenching Media. Interrupted Hardening. Graduated Hardening. Effects of Tempering Temperatures on Physical

Properties. Annealing and colours. Main Reasons for Time Factor in Heat-treatment Details of Good Hardening Carbon Steels for Alloy Stordinary and Special-purp Steel Schedule.	Oxide Film- ailures. The re Tool Steels. abstitution of ifications for a the T.A.C.	
Appendix American Standard Specifications of Alloy Steels. (Compositions only.) Specifications for Steel Bars and Found British Aircraft Standards. (Compositions)	British Standard orgings. D.T.D.	196–199

INDEX ..

200-204