

CONTENTS

Introduction	1
PROBLEMS OF TESTING AND SPECIFICATIONS	
Key Properties and Proposed Digital Code System for Glass Fiber Reinforcements for Filament Winding	3
Survey of Methods of Test for Parallel Filament Reinforced Plastic	13
GENERAL TESTING	
Absolute and Differential Dilatometry for Measurement of Unrestrained Shrinkage on Resin Curing	40
Discussion	51
A Proposed Methods for Determining Percentage of Resin Flow in Preimpregnated Roving	53
Discussion	60
A Portable Proximity Probe for Detection of Moisture Within a Laminate	62
MECHANICAL TESTING	
Compression Testing of NOL Rings	66
Discussion	81
Compressive Strength of Parallel Filament-Reinforced Plastics: Development of a New Test Method	83
Discussion	93
The NOL Ring Test as a Method for Selecting Finished Glass Fibers for Reinforcement of Epoxy Pipe	96
Discussion	104
Compression, Fatigue, and Stress on NOL Ring Specimens	105
Discussion	122
Evaluation of Hoop Tension Tests as a Method of Screening Materials for Filament Winding Applications	123
Discussion	131
Research on Wire-Wound Composite Materials	133
Discussion	145
Evaluation of High-Strength –and-Modulus Brittle Materials in Filament and Composite Forms	146
Discussion	163
Single-End Glass Yarn Tension Test	165
A Tension Test Method for Glass Fiber Strands, Yarns, and Rovings (OCF Strand Test)	178
Comparative Evaluation of Methods for Measurement of Hoop Tensile Strength by Means of an NOL Type Filament-Wound Ring	187

Preparation and Testing of NOL Rings from Preimpregnated Rovings	197
A Segmented Cylinder Test for Determining Hoop Stress in Composite Structures	207
Developing Standards for Use of Preimpregnated Roving	216
A Laboratory Scale Filament Winding System to Produce Pressure Vessels Rapidly and Simply	237
Photoelastic Studies of Filament-Wound Pressure Vessels	240
Proposed Method of Test for Interlaminar Shear Properties of Sizings and Binders for Secondary Reinforcements Using a Polar-Cut Ovaloidal Specimen	243
ASTM Task Group Round-Robin Testing	247
Test Methods for Filament-Wound Specimens	314
Discussion	329

NONDESTRUCTIVE TESTING

Craze Cracking in Glass Filament-Wound Pressure Chamber	248
Discussion	259
Some Nondestructive Tests for Filament-Wound Structure	261
Corona Detection Techniques as a Nondestructive Method for Locating Voids in Filament-Wound Structures	273
Discussion	285
A Television X-ray Image Enlargement System for Nondestructive Testing of Fiber Glass Reinforced Plastic Missile Case Materials	287
Discussion	298
Quality Control Procedures for Rocked Motor Cases: Reinforced Plastic Versus Steel	299
Use of Lead Glass Fiber Yarns as Tracers in Radiography of Filament-Wound Products	305