

CONTENTS

	Page
1 Chemical Composition of Plastics	1
The Synthesis of Plastics	4
Polymer Characterization	54
2 Crystal Structure and Morphology	88
Configurations of Olefin Polymers	89
Configurations of Condensation Polymers	93
Measurement of Crystallinity	94
Control of Crystallinity	104
The Effect of Crystallinity on Properties	108
Crystallization Kinetics	113
Unit Cells of Polymer Crystals	118
Crystal Morphology in Polymers	125
Spherulites	132
Summary	138
3 Viscoelastic Behavior and Time-Temperature Relationships	143
Theoretical Background	143
Experimental	174
4 Viscoelastic Analysis	199
Fundamental considerations	199
Three-Dimensional Viscoelastic Stress-Strain Relations and Mechanical Model Characterization	203
Special Stress-Strain Representations for Steady-State Materials Properties	220
Linear Elastic-Viscoelastic Analogies	228
Application of Elastic-Viscoelastic Analogies to the Solution of Some Problems	241
Viscoelastic Analysis	
Solution of Some Problems without Use of Elastic-Viscoelastic Analogies	251
Nonlinear Viscoelastic Stress-Strain Relations	260
5 Mechanical Behavior	277
Introduction	277
Materials Behavior	284
Structural Behavior	365
Summary	391
6 Thermal Stability	400
Reversible Property Changes	400
The Glass Transition Temperature	401
The Melting Point	404
Irreversible Property Changes: Decomposition	412
Determination of Thermal Stability	423
Thermal Stability and Structure	431
7 Electrical Properties	437
Introduction	437
Fundamentals	441
Electric Breakdown	444
Resistance	500
AC Characteristics	530
Special Electrical Characteristics	578
8 Optical Properties	589
Transparency	589
Index of Refraction	593
Reflection	602
Permanence of the Optical Properties of Plastics	603

Photoelastic Properties	604
Plastics in Lighting	606
Special Optical Applications	607
9 Permeability and Chemical Resistance	609
General Theory	610
The Measurement of P,D, and S	617
The Nature of the Transport Process	623
Solubility	625
Diffusion and Permeation	644
10 Surface Properties	689
Wetting and Spreading of Liquids on Solids	689
Surface Effects in Adhesion and Abhesion	705
Friction and Wear of Plastics	719
11 Stress-Cracking	742
Environmental Stress-Cracking	743
Other Forms of Stress-Cracking	774
Summary and Conclusions	788
12 Impact Behavior	795
Introduction	795
Test Methods	797
High-Rate Tension Behavior of Polymers	803
Conclusion	812
13 Ablation	815
Introduction	815
Historical Development	816
Advantages and Limitations	817
Ablative Process	818
Simplified Ablation Theory	821
Performance Criteria	827
Materials Characterization	830
Performance	843
Thermostructural Design	857
Typical Applications	858
Concluding Remarks	863
14 Reinforced Plastics	869
Introduction	869
Fundamental Concepts of Fibrous Reinforcement	873
Mechanical Behavior Under Static Loads	879
Reinforcement-Matrix Interaction and Modes of Failure	897
Influence of Fibrous Reinforcement on Composite Strength	914
Influence of Resin Characteristics and Resin-Reinforcement Interaction on Composite Strength	935
Influence of Flaws Associated with Fabrication on Composite Strength	956
Summary	986
15 Plastic Foams	995
Introduction	995
Plastic Foams	998
Foam Structure	1002
Foam Properties	1045
Applications	1061
Fabrication Techniques	1067
Summary	
16 Processing Factors in Plastics Product Design	1072
17 Finishing and Fabricating	1092
Introduction	1092
Machining Operations	1093
Finishing Operations	1094
Assembly Operations	1107
Decorating Operations	1118
Conclusion	1123

18 Bearings and Gears	1124
Friction and Wear Properties	1124
Bearing Applications	1131
Gear Applications	1134
19 Applied Economics	1140
20 General Design Procedure	1155
Index	1189