

Contents

Preface	V
1 Introduction	1
1.1 Melt Structure and its Effect on Rheology	1
1.2 Overview of this Book	1
1.3 Applications of the Information Presented	3
1.4 Supplementary Sources of Information	4
2 Structure of Polymers	7
2.1 Molecular Size	7
2.1.1 The Freely-Jointed Chain	7
2.1.2 The Gaussian Size Distribution	8
2.1.3 The Dilute Solution and the Theta State	14
2.1.4 Polymer Molecules in the Melt	16
2.2 Molecular Weight Distribution	17
2.2.1 Monodisperse Polymers	17
2.2.2 Average Molecular Weights – Moments of the Distribution	18
2.2.3 Continuous Molecular Weight Distribution	20
2.2.4 Distribution Functions	22
2.2.5 Narrow Distribution Samples	26
2.2.6 Bimodality	27
2.3 Tacticity	27
2.4 Branching	28
2.5 Intrinsic Viscosity	30
2.5.1 Introduction	30
2.5.2 Rigid Sphere Models	31
2.5.3 The Free-Draining Molecule	33
2.5.4 Non-Theta Conditions and the Mark-Houwink-Sakurada Equation	33
2.5.5 Effect of Polydispersity	35
2.5.6 Effect of Long-chain Branching	36
2.5.7 Effects of Short-Chain Branching	37
2.5.8 Determination of the Intrinsic Viscosity – Extrapolation Methods	39
2.5.9 Effect of Shear Rate	39
2.6 Other Structure Characterization Methods	40
2.6.1 Membrane Osmometry	40
2.6.2 Light Scattering	41
2.6.3 Gel Permeation Chromatography	42
2.6.3.1 Linear Polymers	42
2.6.3.2 GPC with Branched Polymers	44
2.6.3.3 GPC with LDPE	46
2.6.4 Mass Spectrometry (MALDI-TOF)	48

2.6.5	Nuclear Magnetic Resonance	48
2.6.6	TREF and CRYSTAF	49
2.6.7	Molecular Structure from Rheology	51
2.7	Summary	51
3	Polymerization Reactions and Processes	57
3.1	Introduction	57
3.2	Classifications of Polymers and Polymerization Reactions	58
3.3	Structural Characteristics of Polymers	60
3.3.1	Introduction	60
3.3.2	Chemical Composition – Role of Backbone Bonds in Chain Flexibility	60
3.3.3	Chemical Composition – Copolymers	60
3.3.4	Tacticity	61
3.3.5	Branching	61
3.4	Living Polymers Having Prescribed Structures	62
3.4.1	Anionic Polymerization	63
3.4.2	Living Free Radical Polymerization	65
3.4.3	Analogues of Polyethylene for Research	65
3.5	Industrial Polymerization Processes	66
3.6	Free-Radical Polymerization of Low-Density Polyethylene (LDPE)	67
3.7	High-Density Polyethylene	68
3.7.1	Catalyst Systems	68
3.7.2	Branching in HDPE	69
3.7.3	Ultrahigh Molecular Weight Polyethylene	70
3.8	Linear Low-Density Polyethylene	70
3.9	Single-Site (Metallocene) Catalysts	71
3.9.1	Catalyst System	71
3.9.2	Long-Chain Branching in Metallocene Polyethylenes	73
3.10	Polypropylene	79
3.11	Reactors for Polyolefins	81
3.12	Polystyrene	82
3.13	Summary	83
4	Linear Viscoelasticity – Fundamentals	91
4.1	Stress Relaxation and the Relaxation Modulus	91
4.1.1	The Boltzmann Superposition Principle	91
4.1.2	The Maxwell Model for the Relaxation Modulus	95
4.1.3	The Generalized Maxwell Model and the Discrete Relaxation Spectrum	98
4.1.4	The Continuous Relaxation Spectrum	99
4.2	The Creep Compliance and the Retardation Spectrum	100
4.3	Experimental Characterization of Linear Viscoelastic Behavior	104
4.3.1	Oscillatory Shear	105
4.3.2	Experimental Determination of the Storage and Loss Moduli	109
4.3.3	Creep Measurements	112

4.3.4	Other Methods for Monitoring Relaxation Processes	113
4.4	Calculation of a Spectrum from Experimental Data	114
4.5	Moments of the Relaxation Spectrum as Indicators of Molecular Structure	118
4.6	Time-Temperature Superposition	120
4.7	Time-Pressure Superposition	126
4.8	Summary	126
5	Linear Viscoelasticity – Behavior of Molten Polymers	131
5.1	Introduction	131
5.2	The Zero-Shear Viscosity	131
5.2.1	Effect of Molecular Weight	132
5.2.2	Effect of Polydispersity	135
5.3	Relaxation Modulus	137
5.3.1	General Features	137
5.3.2	How a Melt Can Act Like a Rubber	140
5.4	The Storage and Loss Moduli	140
5.5	The Creep and Recoverable Compliances	144
5.6	The Steady-State Compliance	146
5.7	The Storage and Loss Compliances	148
5.8	Determination of the Plateau Modulus	150
5.9	The Molecular Weight Between Entanglements, M_e	152
5.9.1	Definitions of M_e	153
5.9.2	Effects of Molecular Structure on G_N^0 and M_e	155
5.9.3	Molecular Weight Between Entanglements (M_e) Based on Molecular Theory	155
5.10	Rheological Behavior of Copolymers	159
5.11	Effect of Long-Chain Branching on Linear Viscoelastic Behavior	160
5.11.1	Introduction	160
5.11.2	Ideal Branched Polymers	161
5.11.2.1	Zero-Shear Viscosity of Ideal Stars and Combs	161
5.11.2.2	Steady-State Compliance of Model Star Polymers	165
5.11.3	Storage and Loss Moduli of Model Branched Systems	166
5.11.4	Randomly Branched Polymers	169
5.11.5	Low-Density Polyethylene	171
5.12	Use of Linear Viscoelastic Data to Determine Branching Level	173
5.12.1	Introduction	173
5.12.2	Correlations Based on the Zero-Shear Viscosity	174
5.13	The Cole-Cole Function and Cole-Cole Plots	176
5.13.1	The Complex Dielectric Constant and the Cole-Cole Function	176
5.13.2	Cole-Cole Plots for Characterizing Linear Viscoelastic Behavior	177
5.13.3	Van Gorp-Palmen Plot of Loss Angle Versus Complex Modulus	182
5.14	Summary	183
6	Tube Models for Linear Polymers – Fundamentals	193
6.1	Introduction	193
6.2	The Rouse-Bueche Model for Unentangled Polymers	194

6.2.1	Introduction	194
6.2.2	The Rouse Model for the Viscoelasticity of a Dilute Polymer Solution	195
6.2.3	Bueche's Modification for an Unentangled Melt	197
6.3	Entanglements and the Tube Model	203
6.3.1	The Critical Molecular Weight for Entanglement M_C	204
6.3.2	The Plateau Modulus G_N^0	206
6.3.3	The Molecular Weight Between Entanglements M_e	207
6.3.4	The Tube Diameter a	208
6.3.5	The Equilibration Time t_e	211
6.4	Modes of Relaxation	212
6.4.1	Reptation	212
6.4.2	Primitive Path Fluctuations	214
6.4.3	Reptation Combined with Primitive Path Fluctuations	215
6.4.4	Constraint Release – Double Reptation	218
6.4.4.1	Monodisperse Melts	218
6.4.4.2	Bidisperse Melts	219
6.4.4.3	Polydisperse Melts	223
6.4.5	Rouse Relaxation Within the Tube	228
6.5	Summary	229
7	Tube Models for Linear Polymers – Advanced Topics	233
7.1	Introduction	233
7.2	Limitations of Double Reptation Theory	233
7.3	Constraint-Release Rouse Relaxation	236
7.3.1	Non-Self-Entangled Long Chains in a Short-Chain Matrix	236
7.3.2	Self-Entangled Long Chains in a Short-Chain Matrix	240
7.3.3	Polydisperse Chains	241
7.4	Tube Dilation or "Dynamic Dilution"	242
7.5	Input Parameters for Tube Models	246
7.6	Summary	255
8	Determination of Molecular Weight Distribution Using Rheology	259
8.1	Introduction	259
8.2	Viscosity Methods	259
8.3	Empirical Correlations Based on the Elastic Modulus	266
8.4	Methods Based on Double Reptation	267
8.5	Generalization of Double-Reptation	271
8.6	Dealing with the Rouse Modes	272
8.7	Models that Account for Additional Relaxation Processes	272
8.8	Prediction of Polydispersity Indexes	275
8.9	Summary	275
9	Tube Models for Branched Polymers	279
9.1	Introduction	279
9.2	General Effect of LCB on Rheology	280
9.3	Star Polymers	285

9.3.1	Deep Primitive Path Fluctuations	285
9.3.2	Dynamic Dilution	287
9.3.3	Comparison of Milner-McLeish Theory to Linear Viscoelastic Data	290
9.3.3.1	Monodisperse Stars	290
9.3.3.2	Bidisperse Stars	294
9.3.3.3	Star/Linear Blends	294
9.4	Multiply Branched Polymers	298
9.4.1	Branch-Point Motion	298
9.4.2	Backbone Relaxation	300
9.4.3	Dynamic Dilution for Polymers with Backbones	301
9.4.4	Predictions for Molecules with Moving Branch Points: H's, Comb's, and Asymmetric Stars	303
9.5	Theories and Algorithms for Polydisperse Branched Polymers	307
9.5.1	Hierarchical Dynamic Dilution Model	308
9.5.2	Slip Link Simulations	314
9.5.3.1	Symmetric Star Polymers	315
9.5.3.2	Asymmetric Star Polymers	317
9.5.3.3	H Polymers	319
9.6	Dilution and Combinatorial Rheology	321
9.7	Summary	324
10	Nonlinear Viscoelasticity	329
10.1	Introduction	329
10.2	Nonlinear Phenomena – A Tube Model Interpretation	329
10.2.1	Large Scale Orientation – The Need for a Finite Strain Tensor	330
10.2.2	Chain Retraction and the Damping Function	330
10.2.3	Convective Constraint Release and Shear Thinning	332
10.3	Constitutive Equations	332
10.3.1	Boltzmann Revisited	334
10.3.2	The Rubberlike Liquid	336
10.3.3	Wagner's Equation	337
10.3.4	Other Integral Constitutive Equations	338
10.3.5	Differential Constitutive Equations	340
10.4	Nonlinear Stress Relaxation	341
10.4.1	Doi and Edwards Predictions of the Damping Function	341
10.4.2	Estimating the Rouse Time of an Entangled Chain	343
10.4.3	Damping Functions of Typical Polymers	344
10.4.4	Normal Stress Relaxation	348
10.4.5	Double-Step Strain	351
10.5	Dimensionless Groups Used to Plot Rheological Data	351
10.5.1	The Deborah Number	351
10.5.2	The Weissenberg Number	352
10.6	Transient Shear Tests at Finite Rates	353
10.6.1	Stress Growth and Relaxation in Steady Shear	353
10.6.2	Nonlinear Creep	356
10.6.3	Large-Amplitude Oscillatory Shear	356

10.6.4	Exponential Shear	357
10.7	The Viscometric Functions	358
10.7.1	Dependence of Viscosity on Shear Rate	358
10.7.1.1	Empirical Viscosity Models	359
10.7.1.2	Viscosity Master Curve for Different Polymers	360
10.7.1.3	Viscosity Function in Terms of Tube Models	361
10.7.1.4	Effect of Molecular Weight Distribution on Viscosity	362
10.7.1.5	Effect of Long-Chain Branching on Viscosity	363
10.7.2	Normal Stress Differences in Steady Simple Shear	364
10.8	Experimental Methods for Shear Measurements	368
10.8.1	Optical Methods	368
10.8.2	Generating Step Strain	368
10.8.3	Rotational Rheometers	369
10.8.4	Measurement of the Second Normal Stress Difference	372
10.8.5	Capillary and Slit Rheometers	373
10.8.6	The Cox-Merz Rule	375
10.8.7	Sliding Plate Rheometers	377
10.9	Extensional Flow Behavior – Introduction	377
10.10	Extensional Flow Behavior of Melts and Concentrated Solutions	387
10.10.1	Linear, Monodisperse Polymers	387
10.10.2	Effect of Polydispersity	387
10.10.3	Linear Low-Density Polyethylene	388
10.10.4	Model Branched Systems	389
10.10.5	Long-Chain Branched Metallocene Polyethylenes	389
10.10.6	Randomly Branched Polymers and LDPE	390
10.11	Experimental Methods for Extensional Flows	392
10.11.1	Introduction	392
10.11.2	Rheometers for Uniaxial Extension	392
10.11.3	Uniaxial Extension – Approximate Methods	397
10.11.4	Rheometers for Biaxial and Planar Extension	398
10.11.5	Extensional Rheometers – Summary	399
10.12	Shear Modification	399
10.13	Summary	400
11	Tube Models for Nonlinear Viscoelasticity of Linear and Branched Polymers ...	415
11.1	Introduction	415
11.2	Relaxation Processes Unique to the Nonlinear Regime	416
11.2.1	Retraction	416
11.2.2	Convective Constraint Release	417
11.3	Monodisperse Linear Polymers	418
11.3.1	No Chain Stretch: the Doi-Edwards Equation	418
11.3.2	Chain Stretch: the Doi-Edwards-Marrucci-Grizzuti (DEMG) Theory	421
11.3.3	Convective Constraint Release (CCR).	425
11.3.3.1	Marrucci Model	425
11.3.3.2	Mead-Larson-Doi (MLD) Model	425

11.3.3.3	Likhtman-Milner-McLeish Model	429
11.3.4	Differential Constitutive Equations Containing CCR	430
11.3.4.1	Differential Version of Doi-Edward Model	430
11.3.4.2	Differential Version of CCR Model of Likhtman, et al.	430
11.3.4.3	Differential Models of Ianniruberto and Marrucci	431
11.4	Polydisperse Linear Polymers	433
11.5	Comparison of Theory with Data for Linear Polymers	436
11.5.1	Shearing Flows	436
11.5.2	Extensional Flows	440
11.5.3	Processing Flows	447
11.5.4	Constitutive Instabilities and Slip	447
11.6	Polymers with Long-Chain Branching	448
11.6.1	The Pom-Pom Model	453
11.6.2	Revisions to the Pom-Pom Model	459
11.6.2.1	Drag-Strain Coupling	459
11.6.2.2	Differential Version of Orientation Equation	460
11.6.2.3	Correction for Reversing Flows	460
11.6.2.4	Second Normal Stress Difference and Other Corrections: the Extended Pompom Model	461
11.6.3	Empirical Multi-Mode Pom-Pom Equations for Commercial Melts .	461
11.7	Summary	464
12	State of the Art and Challenges for the Future	473
12.1	State of the Art	473
12.2	Progress and Remaining Challenges	476
Appendix		481
A	Structural and Rheological Parameters for Several Polymers	481
B	Some Tensors Useful in Rheology	483
Nomenclature		487
Author Index		493
Subject Index		505