

## CONTENTS

	Page
Preface	iii
1. Introduction to Elastomers	1
Causes of Failure	7
Selecting an Elastomer	10
Applications	11
2. Natural Rubber (NR)	13
Physical and Mechanical Properties	14
Resistance to Sun, Weather, and Ozone	16
Chemical Resistance	16
Applications	17
3. Isoprene Rubber (IR)	19
4. Neoprene (CR)	21
Physical and Mechanical Properties	22
Resistance to Sun, Weather, and Ozone	25
Chemical Resistance	26
Applications	27
5. Butadiene-Styrene Rubber (SRB, Buna-S, GR-S)	31
Physical and Mechanical Properties	31
Resistance to Sun, Weather, and Ozone	33
Chemical Resistance	33
Applications	33
6. Nitrile Rubber (NBR, Buna-N)	35
Physical and Mechanical Properties	35
Resistance to Sun, Weather, and Ozone	37
Chemical Resistance	37
Applications	37
7. Butyl Rubber (IIR) and Chlorobutyl Rubber (CIIR)	39
Physical and Mechanical Properties	40
Resistance to Sun, Weather, and Ozone	40
Chemical Resistance	40
Applications	41
8. Chlorosulfonated Polyethylene Rubber (Hypalon)	43
Physical and Mechanical Properties	43
Resistance to Sun, Weather, and Ozone	46
Chemical Resistance	46
Applications	47
9. Polybutadiene Rubber (BR)	49
Physical and Mechanical Properties	49
Resistance to Sun, Weather, and Ozone	51
Chemical Resistance	51
Applications	51

10. Ethylene-Acrylic (EA) Rubber	53
Physical and Mechanical Properties	53
Resistance to Sun, Weather, and Ozone	55
Chemical Resistance	55
Applications	55
11. Acrylate-Butadiene Rubber (ABR) and Acrylic Ester-Acrylic Halide (ACM) Rubbers	57
Physical and Mechanical Properties	57
Resistance to Sun, Weather, and Ozone	57
Chemical Resistance	58
Applications	58
12. Ethylene –Propylene Rubbers (EPDM and EPT)	59
Physical and Mechanical Properties	60
Resistance to Sun, Weather, and Ozone	62
Chemical Resistance	63
Applications	63
13. Styrene-Butadiene-Styrene (SBS) Rubber	65
Physical and Mechanical Properties	65
Resistance to Sun, Weather, and Ozone	66
Chemical Resistance	67
Applications	67
14. Styrene-Ethylene-Butylene-Styrene (SEBS) Rubber	69
Physical and Mechanical Properties	69
Resistance to Sun, Weather, and Ozone	71
Chemical Resistance	71
Applications	71
15. Polysulfide Rubbers (ST and FA)	73
Physical and Mechanical Properties	73
Resistance to Sun, Weather, and Ozone	77
Chemical Resistance	78
Applications	78
16. Urethane (AU) Rubbers	79
Physical and Mechanical Properties	80
Resistance to Sun, Weather, and Ozone	83
Chemical Resistance	83
Applications	84
17. Polyamides	85
Physical and Mechanical Properties	85
Resistance to Sun, Weather, and Ozone	87
Chemical Resistance	87
Applications	88
18. Polyester (PE) Elastomer	89
Physical and Mechanical Properties	89
Resistance to Sun, Weather, and Ozone	92
Chemical Resistance	92
Applications	93
19. Thermoplastic Elastomers (TPE), Olefinic Type	95
Physical and Mechanical Properties	95
Resistance to Sun, Weather, and Ozone	97
Chemical Resistance	97
Applications	97

20. Silicone (SI) and Fluorosilicone (FSI) Rubbers	99
Physical and Mechanical Properties	100
Resistance to Sun, Weather, and Ozone	100
Chemical Resistance	100
Applications	102
21. Vinylidene Fluoride (HFP, PVDF)	105
Physical and Mechanical Properties	106
Resistance to Sun, Weather, and Ozone	108
Chemical Resistance	108
Applications	109
22. Fluoroelastomers (FKM)	111
Physical and Mechanical Properties	112
Resistance to Sun, Weather, and Ozone	116
Chemical Resistance	117
Applications	117
23. Ethylene-Tetrafluoroethylene (ETFE) Elastomer	119
Physical and Mechanical Properties	119
Resistance to Sun, Weather, and Ozone	120
Chemical Resistance	120
Applications	121
24. Ethylene-Chlorotrifluoroethylene (ECTFE) Elastomer	123
Physical and Mechanical Properties	123
Resistance to Sun, Weather, and Ozone	126
Chemical Resistance	126
Applications	127
25. Prefluoroelastomers (FPM)	129
Physical and Mechanical Properties	129
Resistance to Sun, Weather, and Ozone	132
Chemical Resistance	132
Applications	133
26. Corrosion Resistance Chart	135
Index	179