

CONTENTS

Chapter 1. The Steam Plant	1
Chapter 2. Heat and Steam	7
Chapter 3. Boilers	16
Chapter 4. Air for Combustion	32
Chapter 5. Fuels and Combustion Principles	45
Chapter 6. Fuel Oil Systems	52
Chapter 7. Fuel Gas Systems	59
Chapter 8. Water for the Boiler	66
Chapter 9. Water-Treatment Methods	71
Chapter 10. Internal Boiler Water Treatment	79
Chapter 11. Combustion Controls	89
Chapter 12. Boiler Water Level Control	108
Chapter 13. Boiler Trim	120
Chapter 14. The Boiler Attendant	130
Chapter 15. Getting the Boiler on the Line	136
Chapter 16. Regular Operating Procedures	146
Chapter 17. Boiler Shut-Down Procedure	151
Chapter 18. Records, Reports, and Documentation	156
Chapter 19. Boiler Plant Safety	168
Chapter 20. Boiler Troubles: Causes and Cures	187
Chapter 21. Shut-Down for Inspection	197
Chapter 22. Maintenance Policies	202
Chapter 23. Back in Service	210
Chapter 24. Energy Conservation Basics	213
Chapter 25. Fine-Tuning the Boiler	236
Chapter 26. Miscellaneous Energy Savers	252
Chapter 27. Load Sharing	259
Chapter 28. Cogeneration	266
Chapter 29. High-Altitude Operation	276
Chapter 30. Some Final Advice	280
Appendices	
Section A. Hot Water Boilers	290
Section B. Steam Boiler Specifications	300
Section C. Fuels	307
Section D. Piping Systems	317

Section E. Boiler Trim and Controls	331
Section F. Operation and Maintenance	339
Section G. Boiler Lay-up	363
Section H. Pollution and Inspection	371
Section I. Energy Conservation	380
Section J. Miscellaneous Data	387
Bibliography	405
Index	407