

CONTENTS

	Page
1. BASIC THEORY OF OPERATION	
1.1 SCR Construction	1
1.2 Two Transistor Analogy to SCR Operation	2
1.3 V-I Characteristics	4
1.4 Turn-Off Mechanism	5
1.5 Comparison with Other Semiconductors	6
2. DEFINITION OF TERMS USED IN SCR SPECIFICATIONS	
2.1 SCR Ratings	7
2.2 SCR Characteristics	9
3. RATINGS AND CHARACTERISTICS OF SILICON CONTROLLED RECTIFIERS	
3.1 Junction Temperature	11
3.2 Power Losses	11
3.3 Thermal Resistance	12
3.4 Transient Thermal Resistance	13
3.5 Basic Load Current Rating Equations	15
3.6 Recurrent and Non – Recurrent Current Ratings	20
3.7 Voltage Ratings	24
3.8 Rate Circuit Ratings	28
3.9 Holding Current	28
3.10 Reliability, Stability, and Failure Mechanisms	28
4. FIRING CHARACTERISTICS AND CIRCUITS	
4.1 Gate V-I Characteristics	31
4.2 Load Lines	31
4.3 Minimum Firing Level	33
4.4 Negative Gate Voltage and Current	33
4.5 Negative Gate Biasing	33
4.6 Positive Gate Voltage When Anode Is Negative	34
4.7 Firing Circuit Considerations for Series and Parallel Operation	36
4.8 Pulse Firing	36
4.9 DC Firing	39
4.10 AC Firing	39
4.11 AC Phase Shift Firing Circuits (Continuous Control)	40
4.12 Saturable Reactor Firing circuits	41
4.13 Basic Unijunction Transistor Firing Circuits	44
4.14 Inverter Firing Circuit	51
4.15 Phase Control Firing Circuits	53
4.16 Differential Amplifiers	55
4.17 R-C-Diode Firing Circuits (Continuous Control)	60
4.18 SCR's as Gate Signal Amplifiers	63
5. TURN – OFF CHARACTERISTICS AND METHODS	
5.1 General Considerations	66
5.2 Inverter Type SCR's with Specified Turn-off Time Limits	67
5.3 Recovery Current and Reverse Recovery Time	69
5.4 Current Interruption and A-C Current Turn-off Circuits	72
5.5 Capacitor Turn-off Circuits	73
5.6 Capacitors for Inverter Type Circuits	75

6. SERIES AND PARALLEL OPERATION OF SCR'S	
6.1 Series Operation	77
6.2 Gate Isolation of Series SCR's	79
6.3 Slave Firing of Series SCR's	79
6.4 Use of Parallel Matched SCR's	80
6.5 Use of Unmatched SCR's	84
6.6 Gate Connections for Parallel SCR's	85
6.7 Summary on Parallel Operation	86
7. STATIC SWITCHING CIRCUITS	
7.1 General	89
7.2 AC Static Switch	89
7.3 AC Static Contactor and Latching Relay	90
7.4 Battery Charging Regulator	92
7.5 Overvoltage Protection on AC Circuits	94
7.6 DC Static Switch	96
7.7 Flip-Flop and DC Latching Relay	96
7.8 SCR Current – Limiting Circuit Breakers	96
7.9 High Speed Switch or “Electronic Growbar”	103
7.10 Flasher Circuit	104
7.11 Time Delay Circuits	106
7.12 Ring Counter	109
8. AC PHASE CONTROLLED CIRCUITS	
8.1 Principle of Phase Control	111
8.2 Basic Phase Controlled AC Switch Using Single SCR	112
8.3 Full Wave Phase Controlled AC Switch Using Single SCR	115
8.4 Typical Phase Controlled Circuits for AC Loads	117
8.5 Typical Phase Controlled Circuits for DC Loads	120
8.6 Polyphase SCR Circuits	127
9. INVERTERS	
9.1 Resonant Load Capacitor Commutated Inverters	135
9.2 DC Chopper Circuits	142
9.3 Parallel Inverters	152
10. DC REGULATED POWER SUPPLIES	
10.1 Phase – Controlled Regulated Power Supply	171
10.2 Chopper – Controlled Regulated Power Supply	173
10.3 High Voltage Regulated Power Supply	176
10.4 Chopper (Morgan Circuit) Transformer Design	178
11. PROTECTING THE SCR AGAINST OVERLOADS AND FAULTS	
11.1 Why Protection?	185
11.2 Overcurrent Protective Elements	186
11.3 Co-ordination of Protective Elements	187
11.4 Protecting Circuits Operating on Stiff Power Systems	188
11.5 Interrupted Service Type of Protection	192
11.6 Example of Fault Protection (No Current-Limiting Impedance)	192
11.7 Non-Interrupted Service Upon Failure of SCR	195
11.8 Overcurrent Protection Using Gate Blocking	198
11.9 SCR Switches and Current – Limiting Circuit Breakers	199
12. VOLTAGE TRANSIENTS IN SCR CIRCUITS	
12.1 Where to Expect Voltage Transients	201
12.2 How to Find Voltage Transients	204
12.3 What to Do About Voltage Transients	207
13. SUPPRESSING RFI AND OTHER INTERFERENCE IN SCR CIRCUITS	

13.1	Introduction	213
13.2	Nature of Radio Frequency Interference (RFI)	213
13.3	Interaction	215
13.4	Decoupling the UJT Circuit Against Supply Transients	217
13.5	Decoupling UJT Circuit Against SCR Gate Transients	218
13.6	Good Design Practices to Minimize Sources of SCR Interaction	218
14.	HEATSINKS FOR STUD MOUNTED SCRS	
14.1	Mounting the Stud Type SCR	222
14.2	Cooling Fin Design	224
14.3	Radiation	225
14.4	Free of Natural Convection	227
14.5	Forced Convection	229
14.6	Fin Effectiveness	230
14.7	Measurement of Stud Temperature	233
15.	TEST CIRCUITS FOR SCRS	
15.1	Test Circuits for V_{BO} , PRV and Gate Characteristics	235
15.2	DC Forward and Reverse Leakage	238
15.3	Measurement of Holding Current	239
15.4	Forward Voltage Drop Test Circuit	240
15.5	Turn-off Time Test Circuit	241
16.	SELECTING THE RIGHT SCR	245
17.	SPECIFICATIONS	248
18.	APPLICATION AND SPECIFICATION LITERATURE	339
	APPLICATION INDEX	341
	INDEX	343