

<b>Preface</b>	<b>xliii</b>
<b>Acknowledgments</b>	<b>xv</b>
<b>1 PATTERN DESIGN AND DATA PRODUCTION</b>	<b>1</b>
<b>Introduction, 1</b>	
<b>Historical Overview, 2</b>	
<b>Computer-Aided Design Approaches, 6</b>	
<b>Design Rules, 7</b>	
<i>Impact of Lithography on Design, 9</i>	
<i>Pattern Elements and Their Electrical Result, 9</i>	
<i>Diffused Regions, 10</i>	
<i>Ion-Implant Regions, 10</i>	
<i>Polysilicon Regions, 10</i>	
<i>Contacts, 11</i>	
<i>Metal Layers, 11</i>	
<i>Design-Rule Limitations, 12</i>	
<b>Pattern Layout, 13</b>	
<i>Hand-Drafting, 13</i>	
<i>Array Technique, 17</i>	
<i>Silicon Compilers, 18</i>	
<i>Automatic Placement and Routing, 20</i>	
<i>The Routing Step, 20</i>	
<i>Hierarchical Design, 20</i>	
<i>Symbolic Logic, 23</i>	
<i>Fixed-Grid Layout, 24</i>	
<i>Building-Block Design and Layout, 26</i>	
<b>Device Modeling, 28</b>	
<b>References, 31</b>	

**2 MASK-QUALITY GLASS**

**33**

**Introduction, 33**

**Glass Melting and Forming, 34**

*Suitable Optical Transmission, 37*

*Low Thermal Expansion, 38*

*Stabilization Time, 40*

*Material Costs, 40*

*Low Defect Levels, 42*

*Cleaning and Handling Resistance, 44*

**Glass Composition, 45**

**General Properties of Soda-Lime, Crown Borosilicate,  
Barium-Aluminum Silicate, and Quartz Glasses, 46**

*Soda-Lime Glasses, 46*

*Green Soda-Lime Glass, 46*

*White Soda-Lime Glass, 47*

*Borosilicate Glass, 48*

*Quartz Glass, 49*

**Optical Transmission of Glass, 50**

**Glass Cleaning, 50**

*Ultrasonics versus Pinholes, 54*

*Blank Protection prior to Metallization, 55*

**Blank Hardness, 58**

**Mask Inspection, 59**

**Glass Flatness, 59**

*Warping, 63*

*Plastic Flow, 63*

*Vacuum-Chuck Distortion, 64*

*Gravitational Sag, 64*

**Plate Size versus Thickness, 67**

**Edge Beveling, 67**

**3 COATING FOR MASK BLANKS**

**69**

**Introduction, 69**

**Mask-Blank Coating Types, 70**

*Emulsion Mask Characteristics, 70*

*Advantages of Emulsion Masks, 70*

*Low Cost, 70*

*High Photosensitivity, 70*

*Good Image Resolution and Contrast, 71*

*Reversal Processing, 71*

*Enhanced Image-Edge Effects, 73*

*Weak Points of Emulsions, 74*

*Diazo Resin Coatings, 75*

*Resists-as Mask Coatings, 76*

*Iron Oxide Coatings, 77*

*Chromium, 81*

*Low-Reflectivity Chromium, 81*

**Glass-Blank Cleaning prior to Deposition of the Masking Layer, 83****Glass-Blank Deposition Techniques, 83***Chemical-Vapor Deposition, 84**Vacuum Deposition, 87**Evaporation, 89**Crucible Evaporation, 89**Filament Evaporation, 89**Flash Evaporation, 90**Induction Evaporation, 90**General Vacuum Deposition Criteria, 91***References, 91****4 SUBSTRATE IMAGING**

93

**Introduction, 93****Imaging, 95****Electron-Beam Imaging, 98***Rapid Turnaround, 100**Optical versus Electron-Beam Processes, 100**Raster versus Vector Scan, 102***Electron-Beam System Capabilities, 104***Throughput, 105**Electron Optics versus Light Optics, 106**Electron Sources, 107**Facilities Requirements, 107***Writing Strategies, 109****Reticles, 114****MEBES, 116***Data Format, 116***Vector-Scan Writing in Production, 117****Variable-Shaped-Beam Writing, 122****Contact Printing, 123***Exposure Parameters, 125**Hard- and Soft-Contact Printing, 127***Processing Photoresists and Electron Resists, 128***Exposure Control, 129**Resist Developing, 131**Imaging Sequence for a Positive Optical Resist, 133**Developer Control, 134**COP Negative Electron Resist, 138**PBS Positive Electron Resist, 138**Other Electron Resists, 139**Backscatter in Resist Films, 139**Multilayer Resist Process, 140**AZ-2400 as an Electron Resist, 142**Electron-Beam Resist Troubleshooting, 142**Electron-Beam Resist Selection, 143*

**Pattern Generation, 146**

- Pattern-Generator Capabilities, 147*
- Plate Stability, 149*
- Staging, 149*
- Control System, 150*
- Plate Handling, 150*
- Exposure Energy versus Line Width, 152*
- Modulation Transfer Function, 153*
- Depth of Focus, 155*
- Reflectance versus Resolution, 157*
- MTF versus Resist and Developer Parameters, 59*
- Parametric MTF Improvement, 161*

**Photorepeaters, 161**

**Reticle Production, 164**

**Spectral Reflectance, 167**

**References, 167**

**5 ETCHING**

**Introduction, 169**

**Surfaces to be Etched, 170**

**Resist Images as Masks, 171**

**Image Hardening, 173**

**Post-Bake Parameters, 174**

**Thermal Flow, 174**

**Resist Shrinkage, 174**

**Etch-Resistance Testing, 176**

**Postexposure Baking, 176**

**Postdevelopment Exposure, 177**

**Wet Etching, 178**

- Chrome Etching, 179*
- Etch Profiles, 180*
- Wet Etchants for Chrome, 181*
- Iron Oxide Etching, 186*
- Equipment for Wet Etching, 186*
- Wet versus Dry Etching, 187*

**Dry Etching, 188**

- Advantages of Dry Etching, 188*
- Overview, 190*
- Etch Duration versus Temperature, 191*
- Etch Rate versus Pressure, 192*
- Etch Rate versus rf Power, 192*
- Etch Rate versus Oxygen Gas Concentration, 193*
- RF Power versus Etch Rate for Mixture of CCl<sub>4</sub> and Ar, 193*
- Pattern Width of Master Mask versus Copy Mask, 195*
- Etch Time versus Line-Width Change, 195*
- Undercut Profiles, 197*

**Overetching, 200**  
**Reverse Etching, 201**  
**Resist Removal, 202**  
*Resist-Removal Criteria, 203*  
*Wet-Chemical Resist Removal, 203*  
*Dry-Chemical Resist Removal, 204*  
**References, 207**

## **6 PATTERN MEASUREMENT**

209

**Introduction, 209**  
**Optical Microscopy, 212**  
*Image-Shearing Microscopes, 216*  
*Photosensing Devices, 217*  
*TV Scanning Microscopes, 218*  
*Laser Measurement, 219*  
**Scanning-Microscope Measurement, 222**  
**Thickness Measurement, 231**  
*Interferometry, 231*  
*Stylus Profilometry, 233*  
*Prism-Coupler Measurement, 236*  
*Ellipsometric Measurement, 237*  
*Channel Spectra, 238*  
**Applications for Pattern Measurement, 239**  
**References. 241**

## **7 MASKS IN PRODUCTION**

243

**Introduction, 243**  
**Inspection, 243**  
*Defects, 244*  
*Registration Errors, 245*  
*Critical-Dimension (CD) Checking, 245*  
*Mask-Quality Checks, 246*  
*Overall Inspection Criteria, 246*  
**Definitions and Sources of Defects, 247**  
**Mask Quality and Yield, 251**  
**Examples of Mask Defects, 252**  
**Inspection Technique, 255**  
*Optical Comparator Method, 256*  
*Image Enhancement, 257*  
*Adjacent-Die Comparison Method, 258*  
**Pellicles for IC Mask Protection, 259**  
*Transmission Properties of Pellicles, 262*  
*Midultraviolet Technology and Pellicle Use, 264*  
*Pellicle Particle Protection. 265*

**Mask Defects and Repair, 268**

*Defect Removal by Laser, 269*

*Repair of Transparent Defects, 270*

*Repair Equipment, 272*

*Patching Clear Defects, 274*

*Ink-Dot Repair of Defects, 275*

*Washing Procedure for Repaired Reticles, 275*

**Mask Cleaning in Production, 276**

*Forces Affecting Particle Contamination, 276*

*Cleaning after Deposition, 277*

*Dry Cleaning of Masks and Reticles, 277*

*Chemical Cleaning, 278*

*Cleaning Low-Expansion Glass, 281*

**References, 281**

**INDEX**