Contents

	Preface		ix
	Acknow	ledgements	xii
	Introdu	ction	
	D. R. Bl	ackmore	
	Refe	rences	13
2	Principles Governing Fuel Economy in a Gasoline Engine		14
	D. R. Bl	ackmore	
	2.1	Introduction	14
	2.2	Definitions	14
	2.3	Fuel heating value	15
	2.4	Engine efficiency	17
	2.5	Vehicle efficiency	35
	2.6	What is the potential for fuel economy gain?	41
	Refe	rences	42
3	Motor (Gasoline and the Effect of Compression Ratio on Octane	
	Require	ment and Fuel Economy	44
	A. G. B.	ell	
	3.1	Introduction	44
	3.2	Motor gasoline and its effects on performance	44
	/ 3.3	Octane number, compression ratio and economy	55
	3.4	The car and the refinery as a single economic unit	61
	3.5	Summary	66
	Refe	rences	66
4	The Effect of the Physical Properties of Gasoline on Fuel Economy		68
•	B. D. Caddock		
	4.1	Introduction	68
	4.2	Specific gravity and net volumetric heating value	68
	4.3	Fuel volatility	71
	4.4	Fuel viscosity	74
	4.5	Discussion	75
	References		76

v

Cont	ents
------	------

5	The Effe	ect of Gasoline Additives on Fuel Economy		
-	I C H Rohinson			
	5.1	Introduction	77	
	5.2	Anti-knock additives	79	
	5.3	Anti-oxidants	80	
	5.4	Anti-icing additives	80	
	5.5	Ignition control additives	81	
	5.6	Carburetter and inlet system cleanliness additives	83	
	5.7	Other additives	87	
	Refei	rences	88	
6	The Effe	ect of Mixture Preparation on Fuel Economy	89	
	G. A. Ha	irr ow		
	6.1	Introduction	89	
	6.2	Mixture quality in current carburetted engines	90	
	6.3	Mixture maldistribution between cylinders	93	
	6.4	Cold starting and the use of the choke	98	
	6.5	Engine power and its impact on fuel economy during		
		road service	99	
	6.6	Mixture quality and fuel consumption at part load	103	
	6.7	Mixture quality and fuel consumption at full throttle	105	
	6.8	Engine operation with weak mixtures	108	
	6.9	Practical systems for improved mixture preparation	109	
	6.10	Fuel injection systems	112	
	6.11	Concluding remarks	115	
	Refe	rences	115	
	The Eff	ect of Vehicle Maintenance on Fuel Economy	119	
	J. Atkin	son and O. Postle		
	7.1	Introduction	119	
	7.2	Thornton Research Centre tests	120	
	7.3	Other similar test work	126	
	7.4	Concluding remarks	131	
	Refe	rences	132	
8	The Effect of Emission Controls on Fuel Economy		133	
	D. R. Blackmore			
	8.1	Introduction	133	
	8.2	Historical surveys of vehicle fuel economy	135	
	8.3	The effect on fuel economy of individual exhaust		
		emission control measures	143	
	8.4	Discussion	152	
	8.5	Conclusions	154	
	References			

vi

Contents		vii	
9	The Measurement of Fuel Economy		157
	R. Burt	• · · •	167
	9.1	Introduction	15/
	9.2	Measurement in uncontrolled road tests	158
	9.3	Measurement in controlled road tests	160
	9.4	Measurement in cycle tests with cars driven on the road	103
	9.5	Measurement in cycle tests with cars driven on a	170
	0.6	chassis dynamometer	100
	9.6	Measurement of fuel economy in bench engine tests	190
	9.7	Concluding remarks	192
	Ketei	rences	192
10	The Eff	ect of Crankcase Lubricants on Fuel Economy	194
	B. Bull a	and A. J. Humphrys	
	10.1	Introduction	194
	10.2	Literature survey	196
	10.3	Discussion	200
	10.4	Conclusions	201
	Refe	rences	201
11	The Effect of Transmission Lubricants on Fuel Economy		203
	E. L. Pa	amore	202
	11.1	Introduction	203
	11.2	Fuel economy related to axle lubrication (venicle track tests)	203
	11.3	Axle efficiency related to lubricant viscosity and	
		performance additive selection (rig tests)	209
	11.4	Fuel economy related to automatic transmission	
		lubrication (vehicle track tests)	214
	11.5	Work on axle-lubricant-related fuel economy carried out	
		by vehicle manufacturers	219
	11.6	Conclusions	219
	Refe	rences	220
12	Mileage	Marathons	221
	W. S. A.	ffleck and G. B. Toft	
	12.1	Introduction	221
	12,2	History	221
	12.3	Some theory	223
	12.4	Minimizing power requirement	224
	12.5	Providing the power	227
	12.6	Theory and practice	233
	12.7	The tale of a successful 'special'	233
	Refe	rences	237

Cont	ents
------	------

Appendix A	Glossarv of Terms	238
Appendix B	Some Statistical Terms Commonly Used in Connection with the Measurement of Fuel Economy	241
Appendix C	A Guide to Mechanical Devices for the Improvement of Fuel Economy	743
Appendix D	A Guide to Fuel-additive Inventions for the Improvement of Fuel Economy	244
Appendix E	Why the Diesel Engine and the Lean-burn Gasoline Engine give Improved Fuel Economy Compared with the Conventional Gasoline Engine D. R. Blackmore and R. Burt References	246 251
Appendix F	 Abbreviations, Units and Conversions F.1 Abbreviations F.2 Units and conversions F.3 Conversions between commonly used units of fuel economy and consumption 	252 252 255

Index

259