Contents

Preface ix

Acknowledgements xi

1 Valves and Camshafts 1

Engine valve timing diagrams. Valve operating conditions. Mechanism of valve head corrosion. Identification of the causes of valve failure. Hydraulic operated tappets. Cams and camshafts. Cam design. Valve actuating mechanism considerations.

2 Camshaft Chain Belt and Gear Train Drives 41

Camshaft timed drives. Camshaft pulley, sprocket and gear wheel attachments. Camshaft chain drive arrangements. Chain tensioners and vibration damper strips. Camshaft toothed belt drive arrangements. Belt tensioners. Camshaft gear train drive arrangement. Valve and camshaft timing.

3 Engine Balance and Vibration 79

The concept of balance and vibration. Multicylinder crankshaft balancing of rotating masses. Primary and secondary piston movement. Balancing of the reciprocating parts of a single cylinder engine. Primary and secondary piston movement. Offset vee six and vee eight crankshaft big-end journals. Torsional vibration, critical speeds and their damping.

4 Combustion Chamber Design and Engine Performance 152

Introduction to combustion chamber design. Spark ignition combustion process. Detonation. Lean or fast burn combustion chamber technology. A comparison of the breathing

ability of various valve arrangements. General relationships between valve configurations and breathing capacity. Fundamentals of the combustion process in diesel engines. Compression ignition combustion process. Diesel knock. Open, semi-open and divided combustion chambers for diesel engines. Comparison of spark-ignition and compression ignition engine load outputs, fuel consumption and exhaust compositions.

5 Induction and Exhaust Systems 229

Induction manifold requirements. Cylinder pressure under different operating conditions. Manifold branch flow paths. Induction valve overlap between cylinders. Flow variation and mixture distribution in manifold passages. Induction ram cylinder charging. In-line four-cylinder engine induction manifolds. In-line six-cylinder engine induction manifolds. Vee four-cylinder engine induction manifolds with single and twin-barrel carburettors. Vee six-cylinder engine induction manifolds. Vee eight-cylinder engine induction manifolds. Other approaches to cylinder charging. Tuned induction manifold systems. Exhaust gas extraction. Exhaust manifold configurations.

6 Supercharging Systems 287

The fundamentals of supercharging. Sliding vane supercharger. Semi-articulating sliding vane supercharger (Shorrock). Roots rotating-lobe supercharger. Sprintex screw supercharger (compressor). G-lader oscillating spiral displacer supercharger. Turbochargers. Boost pressure control. Turbocharged engine systems. Turbocharger fault diagno-

sis. Intercooling. Intercooling systems. Turbocompound engine (Scania). Comprex pressure wave supercharger.

7 Carburetted Fuel Systems 364

Pollution derived from products of combustion. Carburation. Constant choke and constant vacuum carburettors. Multiventuri choke tubes, idle systems and shut off valves, air bleed and capacity well mixture correction, air bleed economy device and power jet, natural economy stage and accelerator pumps. Compound twin barrel carburettors, cold starting semi automatic and fully automatic chokes.

8 Petrol Injection Systems 396

An introduction to fuel injection. K-jetronic fuel injection system (Bosch). L-jetronic fuel injection system (Bosch). Mono-jetronic fuel injection system (Bosch). KE-jetronic fuel injection system (Bosch). LH-jetronic fuel injection system (Bosch).

9 Ignition Systems 433

Electronic ignition. Semiconductor junction diodes. N-P-N junction transistor. Inductive semiconductor ignition with induction-type pulse generator (Bosch). Inductive semiconductor ignition with Hall-type generator (Bosch). Inductive semiconductor ignition with optical trigger circuit (Lumenition). Capacitor discharge ignition system (Bosch). Electronic spark advance. Comparison of ignition systems. Ballast resistor ignition system. Ignition system circuit: tests and inspection. Spark-plugs.

10 Engine Testing Equipment 473

Fault finding equipment. Vacuum gauge test. Mechanical fuel pump testing. Cylinder power balance. Cylinder compression test. Cylinder leakage test. Ignition timing. Exhaust gas Co and HC analyser. Oscilloscope engine and analyser. Distributor dwell-angle.

11 Diesel In-line Fuel Injection Systems 503

Introduction to in-line fuel injection pur Delivery valve characteristics. Fuel injection pump testing jection pump governing. Manifold pre compensator (boost control). Fuel injection

]

12 Diesel Rotary and Unit Injector Fuel Inje

Distributor fuel injection rotary processing (Bosch Type-VE). Governing. Distributed injection rotary pump (CAV Tope). Injection timing. Governing. On mins diesel engine fuel injection system troit diesel combined injection pump injector unit. Unit injector electronically trolled fuel injection system (Lucas C. Unit injector electronically controlled injection system (Cummins Celect). Dengine cold starting.

13 Emission Control 658

Crankcase emission. Fuel evaporation trol. Air intake temperature control. haust gas recycling. Air injected exhaus tems. Combustion of air-fuel mixt Three-way catalyst converter exhaust tment. Air-fuel ratio control. Diesel en particulate traps.

- 14 Cooling and Lubrication Systems 717
 Heat transference via the liquid cooling cess. Liquid cooling systems. Fundame of radiator design. Thermostats. Fan drive and shutter control. Heater and tilation system. Lubricating oil exchanger (oil-cooler). Centrifugal oil file.
- 15 Alternative Power Sources 757
 Wankel rotary engine. The Stirling engine gas turbine engine.

Index 783