

CONTENTS OF VOLUME 1

| | |
|---|-----|
| Principles Underlying All Metal-Cutting Operations | 1 |
| Lathes and Their Principal Mechanical Features | 17 |
| Turning Cylindrical Parts in Lathe | 42 |
| Taper Turning in Lathe and Taper Attachments | 76 |
| Chucks and Faceplates; Drilling and Boring in Lathe | 93 |
| Single-Point Tool Forms and Tool Grinding | 117 |
| Principles Governing Speeds and Feeds for Metal Cutting | 146 |
| Cooling and Lubricating Fluids for Metal-Cutting Tools | 157 |
| Screw Thread Standards and Their Application | 167 |
| Cutting Screw Threads in the Lathe | 186 |
| How to Calculate Change Gears for Thread Cutting | 224 |
| Measuring Pitch Diameters of Screw Threads | 233 |
| Turret Lathes and Machines of Automatic Type | 252 |
| Vertical Boring and Turning Machines | 278 |
| General Practice in Drilling and Reaming Holes | 290 |
| Precision Methods of Spacing or Locating Holes | 329 |
| Cylinder Boring and Precision Jig Boring | 345 |
| Controlling Accuracy in Interchangeable Manufacture | 359 |
| Different Classes of Fits for Assembled Machine Parts | 371 |
| Calipers, Micrometers and Other Measuring Instruments | 384 |
| Fixed Gages for Checking the Sizes of Duplicate Parts | 403 |
| Gaging Tapering Parts and Measuring Angles | 415 |
| Precision Gage Blocks and Their Application | 439 |
| Generating Surfaces and Angles by Precision Methods | 451 |
| Engineering Standards Applied in Machine Building | 464 |
| How to Read Blueprints or Mechanical Drawings | 471 |
| Miscellaneous Rules and Formulas | 528 |
| Shop Safety | 560 |
| Index | 565 |