CONTENTS

Preface xiii About the Author xiv	
Chapter 1 General Information	1.1
Introduction / 1.1 History of Plastic Pipe Materials / 1.2 Common Applications / 1.2 Definitions and Abbreviations / 1.3 Acronyms and Abbreviations / 1.5 Plastic Piping Codes and Standards / 1.6 Codes / 1.6 Standards / 1.6	
Chapter 2 Plastic Piping Characteristics	2.1
Advantages and Limitations of Plastic Piping / 2.1 Advantages / 2.1 Limitations / 2.2 Thermoplastic Piping Materials / 2.3 Principal Materials / 2.3 Available Products / 2.4 Plastic Piping Components / 2.15	
Chapter 3 Fluid Flow	3.1
General / 3.1 Liquid Flow / 3.1 The Energy Principle / 3.2 The Energy Equation / 3.4 Hydraulic and Energy Grades / 3.4 Pipe Sizing / 3.4 Energy Losses in Pipes / 3.5 Pressure Flow of Liquids / 3.6	

Water Hammer/Pressure Surge / 3.10

Compressible Gas Flow / 3.12 Gas Laws / 3.13 Gas Pipeline Hydraulics / 3.17

Chapter 4 General Design Procedures

4.1

Introduction / 4.1 Design Methodology / 4.1 The Design Analyses / 4.1 Drawings / 4.3 Process Flow Diagram (PFD) / 4.3 Piping and Instrumentation Diagram (P&ID) / 4.3 Design Bases / 4.4 Service Conditions / 4.4 Loading Conditions / 4.7 Sustained Loads / 4.7 Occasional Loads / 4.8 Piping Layout / 4.10 Computer Aided Drafting and Design / 4.10 Piping Layout Design / 4.10 Preliminary Design Data / 4.11 Pipeline Life Requirements / 4.11 Flow Requirements / 4.12 Compatibility / 4.12 Installation Considerations / 4.13 Design Considerations For Plastic Piping Systems / 4.14 Corrosion / 4.15 Operating Pressures and Temperatures / 4.16 Sizing / 4.16 Joining / 4.17 Thermal Expansion / 4.17 Piping Support and Burial / 4.19 General Design Considerations / 4.23 System Flow Requirements / 4.24 Pressurized Full Flow / 4.24 Pressure Loss in Fittings / 4.25 Gravity Flow / 4.26 Sliplining Flow Capacity / 4.28 Slurry Critical Flow / 4.28 Gas Flow / 4.30 Life Expectancy / 4.30 System Pressure / 4.30 Positive Pressure Pipelines / 4.31 Cyclic Overpressure / 4.33 Longitudinal Stress from Internal Pressure / 4.33 Thermal Expansion and Contraction / 4.34 Supported Pipelines / 4.34 Overland Pipes / 4.34

Buried Pipelines / 4.35 Transition Connections / 4.35 Design of Collar / 4.37 Design Considerations for Various Thermoplastic Pipe Materials / 4.37 Polyvinyl Chloride (PVC) / 4.37 Acrylonitrile-Butadiene-Styrene (ABS) / 4.38 Chlorinated Polyvinyl Chloride (CPVC) / 4.39 Polyethylene (PE) / 4.39 Chapter 5 Above Ground Pipe Design 5.1 Receiving Materials / 5.3 General Above-Ground Recommendations / 5.6 Support Spacing / 5.6 Hangers / 5.7 Polyethylene Pipe / 5.11 Expansion / 5.12 Ultraviolet Effects / 5.15 Durability / 5.15 External Damage / 5.15 Installing PE Pipe On Grade / 5.15 Anchored Pipe Runs / 5.16 Installing PE Pipe Above Grade / 5.17 Following Instructions / 5.17 Chapter 6 Buried Pipe Design 6.1 Preliminary Work / 6.2 Digging / 6.2 The Bed / 6.3 Placing Pipe / 6.4 Thermal Contraction / 6.4 Avoiding Bending and Stress / 6.5 Thrust Blocks / 6.5 Vertical Pipe Sections / 6.7 Plowing / 6.7 Backfilling / 6.7 General Design Procedure / 6.8 Dead Load / 6.8 Prism Load / 6.8 Arching / 6.9 Marston Load / 6.9 Soil Creep / 6.10 Surcharge Loads / 6.10 Wall Compressive Strength / 6.10 Shallow Cover / 6.13

Groundwater / 6.13

viii

Manholes / 6.14
Designing for a Water Environment / 6.14
Unconstrained Buckling / 6.14
Different Types of Pipe / 6.18

Chapter 7 Pipe Handling and Construction

7.1

PVC Pipe / 7.1
Solvent-Welded Joints / 7.6
Gasket Joints / 7.9
Trench Installation / 7.9
Polyethylene Pipe / 7.10
Pipe-Joining Procedures / 7.11
Electrofusion / 7.13
CPVC Plastic Pipe / 7.13
Other Types / 7.15

Chapter 8 Horizontal Directional Drilling

8.1

Advantages of HDD / 8.1 Applications / 8.2 HDD Process / 8.2 Bore Installation / 8.3 Drilling and Steering / 8.4 Tracking / 8.5 Drilling Fluids / 8.6 HDD Considerations / 8.7 Feasibility / 8.7 Subsurface Soil Material / 8.8 Design Factors / 8.8 General Guidelines / 8.9 HDD Site Characterization / 8.10 Site Survey / 8.10 Geotechnical Factors / 8.10 Soil Type Classification / 8.13 Surface Working Space / 8.15 Drilled Path Design / 8.16 Construction Monitoring / 8.16 Drilled Path / 8.18 Pilot Hole / 8.18 HDD Performance / 8.20 **Downhole Survey Calculations / 8.20** Average Angle Method / 8.22 Balanced Tangential Method / 8.22 Minimum Curvature Method / 8.23 Radius of Curvature Calculations / 8.23 Pipe Installation / 8.24

9.1
8.29

Preparation / 10.2

Blockages / 10.2 Installation / 10.3 Grouting / 10.4 Connections / 10.4 Backfilling / 10.4 Cost Effectiveness / 10.5

Chapter 11 Testing

11.1

Low-Pressure Test / 11.3 High-Pressure Test / 11.4 Underground Piping / 11.4 Test Caps / 11.5 Above Ground Tests / 11.5

Chapter 12 Protecting Public Safety Through Excavation Damage Prevention

12.1

Introduction / 12.1 Overview of Subsurface Infrastructure and Regulatory and Legislative Initiatives / 12.4 Subsurface Infrastructure / 12.4 Regulatory and Legislative Initiatives / 12.5 Damage Prevention Practices / 12.8 Mandatory Participation / 12.8 One-Call Notification System / 12.14 Function and Structure of the Centers / 12.14 Methods of Operation / 12.16 Excavation Notification Tickets / 12.17 Effective Sanctions / 12.17 Excavation Marking / 12.20 Employee Qualifications and Training / 12.21 Discussion / 12.26 Accuracy of Information Regarding Buried Facilities / 12.27 Underground Detection Technologies / 12.27 Vertical/Depth Location / 12,28 Directional Boring/Trenchless Technology / 12,30 Mapping / 12.32 Subsurface Utility Engineering / 12.34 System Performance Measures / 12.36 Risk Exposure / 12.37 Accident Reporting Requirements of RSPA / 12.38 Accident Causes / 12.40 Conclusions / 12.44 Recommendations / 12.46

Chapter 13 Brittle-Like Cracking in Plastic Pipe for Gas Service 13.1

Introduction / 13.1
Investigation / 13.4
Accident History / 13.4
Strength Ratings, Ductility, and Material Standards for Plastic Piping / 13.7
Century Pipe Evaluation and History / 13.13
Installation Standards and Practices / 13.18
Gas System Performance Monitoring / 13.23
Conclusions / 13.25
Recommendations / 13.26

• •	Specifications for Materials and Construction I Gas System	A .1
	- duo o yoto	
Appendix B	Transportation of Natural or Other Gas by	
Pipeline: Mir	nimum Federal Safety Standards	B.1
Appendix C	Plastic Piping Systems Components	C.1
Appendix D	Plastic Pipe Fittings	D.1
Appendix E	Glossary	E.1

Index I.1