

CONTENTS

1	Introduction	1
1.1	History	1
1.2	Definition	2
1.3	Physiological Importance	2
1.4	Natural, Nature-Identical, and Artificial Products	3
1.5	Odor and Structure	3
1.6	Volatility	4
1.7	Odor Threshold Concentration	4
1.8	Odor Description	5
2	Single Fragrance and Flavor Compounds	7
2.1	Aliphatic Compounds	8
2.1.1	Hydrocarbons	8
2.1.2	Alcohols	8
2.1.3	Aldehydes and Acetals	10
2.1.4	Ketones	14
2.1.5	Acids and Esters	14
2.1.6	Miscellaneous Compounds	18
2.2	Acyclic Terpenes	19
2.2.1	Hydrocarbons	19
2.2.2	Alcohols	19
2.2.3	Aldehydes and Acetals	29
2.2.4	Ketones	35
2.2.5	Acids and Esters	35
2.2.5.1	Geranyl and Nerol Esters	36
2.2.5.2	Linalyl and Lavandulyl Esters	37
2.2.5.3	Citronellyl Esters	38
2.2.6	Miscellaneous Compounds	39
2.3	Cyclic Terpenes	40
2.3.1	Hydrocarbons	40
2.3.2	Alcohols and Ethers	43
2.3.3	Aldehydes and Ketones	50
2.3.4	Esters	58
2.3.5	Miscellaneous Compounds	61

2.4	Other Cycloaliphatic Compounds	62
2.4.1	Alcohols	63
2.4.2	Aldehydes	64
2.4.3	Ketones	66
2.4.4	Esters	69
2.5	Aromatic Compounds	72
2.5.1	Hydrocarbons	72
2.5.2	Alcohols and Ethers	73
2.5.3	Aldehydes and Acetals	77
2.5.4	Ketones	83
2.5.5	Esters of Araliphatic Alcohols and Aliphatic Acids	87
2.5.6	Aromatic Acids	90
2.5.7	Esters Derived from Aromatic and Araliphatic Acid	91
2.5.7.1	Benzoates	91
2.5.7.2	Phenylacetates	92
2.5.7.3	Cinnamates	92
2.5.8	Miscellaneous Compounds	93
2.6	Phenols and Phenol Derivatives	96
2.6.1	Phenols, Phenyl Esters, and Phenyl Ethers	96
2.6.2	Phenol Alcohols and their Esters	103
2.6.3	Phenol Aldehydes	103
2.6.4	Phenol Ketones	107
2.6.5	Phenolcarboxylates	108
2.6.6	Miscellaneous Compounds	110
2.7	O- and O,S-Heterocycles	111
2.7.1	Cyclic Ethers	111
2.7.2	Lactones	117
2.7.3	Glycidates	124
2.7.4	Miscellaneous Compounds	125
2.8	N-and N,S-Heterocycles	125
3	Natural Raw materials in the Flavor and Fragrance Industry	129
3.1	Introduction	129
3.2	Isolation of Natural Fragrance and Flavor Concentrates	130
3.2.1	Essential Oils	131
3.2.2	Extracts	133
3.3	Survey of Natural Raw Materials	133

4	Quality Control	183
5	Safety Evaluation and Legal Aspects	185
5.1	Flavoring Substances	185
5.2	Fragrance Compounds	186
6	References	189
	Formula index; CAS registry number index	197
	Subject index	211