

CONTENT

	Page
PREFACE	ix
1. ENERGY AND THE ENVIRONMENT	1
1.1 Introduction	1
1.2 World Fossil Fuel Reserves	1
1.3 World Energy Consumption	2
1.4 Historical Lives of the Fossil Fuels	10
1.5 The Greenhouse Effect	12
1.6 Seeds of Doubt	17
1.7 Simple Model for Global Warming	18
1.8 Global Energy and Environment Management	25
1.9 Conclusions	27
References	28
Further Reading	28
2. ENERGY MANAGEMENT AND CONSERVATION	30
2.1 Energy Management	30
2.2 Energy Surveying and Auditing	31
2.3 Passive Energy Cascading – Sundry Heat Gains and Losses	31
2.4 The aim and the Determination	32
2.5 Flow Chart for the Construction of an Energy Audit	32
2.6 Preliminary Questionnaire	33
2.7 The Preliminary Request	33
2.8 Fuels and Materials Supplied	33
2.9 Energy Indices	44
2.10 Correlations	47
2.11 The Base Temperature	54
2.12 Heating Energy Characteristic – the “Energy Signature”	57
2.13 Energy Output – Rejection to the External Environment	61
2.14 Preliminary Energy Audit	62
2.15 Effects of Energy Conservation on the Energy Characteristic	63
2.16 Secondary Questionnaire – The Client Interview	66
2.17 The Secondary Request	72
2.18 Internal Energy Audit Checklist	73
2.19 Energy Throughputs – Energy Flow Charts – Energy Audit	74
2.20 Energy-saving Options	78
2.21 Investment Opportunities and Project Plan	80
Appendix 2A Power Factor Correction	81
References	92
Further Reading	92
3. ENERGY IN MANUFACTURE	93
3.1 Introduction	93
3.2 Energy and Environmental Analyses of Products	93
3.3 Energy Consumption in manufacturing	99
3.4 Energy Conservation	99
3.5 Transportation Systems	102
3.6 Water Conservation	103
3.7 Rules for the Efficient Conservation of Energy and Materials	103
3.8 Laws of Energy and Materials Flows	107
References	107

4.	FUNDAMENTAL CONCEPTS	108
4.1	Thermophysical Transport Properties	108
4.2	Thermodynamics and Exergy	110
4.3	Conductive Heat Transfer	119
4.4	Fluid Flow	122
4.5	Convective Heat Transfer	127
4.6	The U-value	137
4.7	Heat Transfer Across the Walls of Buildings	138
4.8	Heat Exchangers	144
4.9	Analogous Equilibrium Processes	151
4.10	Psychrometry	152
4.11	Vapour Migration and Condensation	160
4.12	Radiative Heat Transfer	165
	References	184
	Further Reading	184
5.	ENERGY TECHNOLOGIES	185
5.1	Fuels and Combustion	185
5.2	Boilers	196
5.3	Insulated Pipework Systems	199
5.4	Building Heat Balance	200
5.5	Reject Heat Recovery	235
5.6	Heat Pumps and Refrigerators	236
5.7	Thermal Rectification and Storage	245
	References	256
	Further Reading	256
6.	INSTRUMENTATION, MEASUREMENT AND CONTROL	257
6.1	Instrumentation and Measurement	257
6.2	Temperature	257
6.3	Measurement of Heat Flux	271
6.4	Measurement of Radiation	273
6.5	Measurement of Psychrometric Variables	275
6.6	Measurement of Fluid Velocities and Flow Rates	277
6.7	Measurement of Pressure in Fluids	282
6.8	Data Collection	283
6.9	Data Analysis and Presentations	284
6.10	Controls	292
	References	295
	Further Reading	295
7.	ECONOMICS AND FINANCE	296
7.1	Introduction	296
7.2	Economics	297
7.3	Discounted Cash Flow	298
7.4	Loans	304
7.5	Investments	309
7.6	Option Identification and Analysis	316
7.7	Optimization	319
7.8	Conflict Correction	320
7.9	Constructing the Optimal Target Investment Schedule	327
7.10	Project Management, Monitoring Against the Target Financial Schedule	330
	Reference	336
	Further Reading	336
8.	MINIAUDIT – USE OF COMPUTATIONAL AIDS	337
8.1	Energy Management Information Systems	337
8.2	The Thirty-nine Steps for Energy Management	337
8.3	Miniaudit	340
8.4	Townsville Town Hall Energy Audit	349

8.5	Further Software Routines	351
9.	THE PAST IS OUR FUTURE	367
9.1	Energy and Materials	367
9.2	Energy and Environmental Conversation	369
9.3	Best Investments	370
9.4	Sustained Reductions in Energy Use	375
	Further Reading	375
	Appendix 1 – Databank	376
	Appendix 2 – Energy Management Checklist	409
	Index	424