

CONTENTS

1. Introduction to process design	1
2. Site selection	23
3. The scope	57
4. Process design and safety	79
5. Equipment list	105
6. Layout	141
7. Process control and instrumentation	159
8. Energy and utility balances and manpower needs	181
9. Cost estimation	237
10. Economics	279
11. Depreciation, amortization, depletion and investment credit	339
12. Detailed engineering, construction, and startup	353
13. Planning tools – cpm and pert	369
14. Optimization techniques	391
15. Digital computers and process engineering	415
16. Pollution and its abatement	423
17. Appendices	459
18. Index	497