

CONTENTS

1. Characteristics of the Chemical and Allied Industries	1
2. Research and Development	17
3. Plant Location	42
4. Plant Design	61
5. Operative Investment	69
6. Process Equipment Costs	80
7. Economic Balance	123
8. Heat and Power	142
9. Plant Operation and Control	166
10. Cost Accounting	187
11. Market Development and Research	214
12. Marketing	248
13. Organization	270
14. Management	278
15. Patents	300
16. Index	317