

CONTENTS

<b>1. LAND AND LIQUID DISPOSAL BANS</b>	<b>1</b>
Introduction	1
Treatment Standards (Section 268.40)	2
Variances and Extensions	4
Treatment in Surface Impoundment Exemption (Section 268.4)	5
Prohibition on Dilution (Section 268.3)	6
Storage Prohibition (Section 268.50)	6
Permit Program	7
Testing and Recordkeeping (Section 268.7)	7
Treatment Standards for Solvents (Section 268.41)	8
Treatment Standards for Dioxins (Section 268.41)	10
Information Requirements	10
<b>2. TITLE III SARA – THE COMMUNITY’S RIGHT TO KNOW</b>	<b>12</b>
Introduction	12
An Overview of Title III	12
Emergency Notification – Section 304	12
Community Right-to-Know Reporting Requirements-Section 311-312	13
Toxic Chemical Release Reporting-Section 313	14
Conclusion	15
<b>3. SOLVENT WASTE BURNING REGULATIONS</b>	<b>16</b>
<b>4. WASTE MINIZATION LIABILITY ISSUES</b>	<b>18</b>
Introduction	18
HSWA-Water Treatment and Minimization Requirements	18
Complying with Waste Treatment and Minimization Requirements: Generation Options and the “Liability Hierarchy”	22
References	26
<b>5. MINIMIZATION OF PROCESS EQUIPMENT CLEANING WASTE</b>	<b>30</b>
Why Equipment Is Cleaned	30
Reduction of Cleaning Frequency	31
Inhibition of Fouling	31
Reduction of Quantity and Toxicity of Cleanup Waste	32
Cost of Cleaning	35
Summary	35
References	36

<b>6. SOURCE REDUCTION – PARTS CLEANING</b>	<b>37</b>
Introduction	37
Industry Response to Reduce Solvents Usage	37
Cleaning Concept	37
Resolution	38
Summary	43
<b>7. SOLVENT WASTE MINIMIZATION BY THE COATINGS INDUSTRY</b>	<b>44</b>
Functions of Coatings	44
Coating Formulation	45
Solvent Reduction	45
Recent Advances	46
<b>8. WHAT TO DO WITH HAZARDOUS WASTE: REGULATIONS, MANAGEMENT AND DISPOSAL</b>	<b>48</b>
Introduction	48
Priority Pollutants	49
Chemical Feedstock Procurement and Usage	51
Assessing Data for Objective Control Strategies	52
Summary	62
References	65
<b>9. WASTE REDUCTION FOR CHLORINATED SOLVENTS USERS</b>	<b>66</b>
Waste Reduction Background	66
Trends in Chlorinated Solvents Use	67
Recycling Through Contract Reclamation	67
Recycling Through In-House Assistance	70
Waste Reduction: Customer Assistance	70
Factors Influencing Solvent Consumption	71
Waste Disposal Issues	74
Conclusion: The Benefits of Waste Reduction	74
Appendix A	75
Appendix B	76
Appendix C	77
<b>10. ON-SITE REUSE AND RECYCLE OF SOLVENTS</b>	<b>78</b>
Introduction	78
Types of Solvent Used	78
Generation and Properties of Used Solvents	79
Options for Reuse and Recycling	80
Hazardous Waste Reduction Practices and Examples	83
Conclusions	87

<b>11. COMMERCIAL (OFF-SITE) SOLVENT RECLAMATION</b>	<b>90</b>
Introduction	90
Types of Recycling	91
Reclamation Technology	92
Quality Control	94
Recycling Capacity	94
Selecting a Recycling Facility	95
<b>12. MAKING THE MOST OF BOTTOMS AND RESIDUALS</b>	<b>97</b>
<b>13. TREATMENT: SOLVENT WASTESTREAMS</b>	<b>101</b>
Introduction	101
Description of Solvents Used by Various Industries	101
Commercially Available Treatment Technologies	102
Conclusions	104
<b>14. TREATMENT OF SPENT SOLVENT WASTEWATERS: FOCUS ON CHANGING ECONOMICS</b>	<b>105</b>
Introduction	105
Steam Stripping	105
Carbon Adsorption	106
Biological Treatment	107
Cost Optimization Example	107
Conclusions	108
<b>APPENDIX A: SEPARATION TECHNIQUES FOR SOLVENT RECOVERY</b>	<b>109</b>
Distillation	109
Evaporation	112
Sedimentation	115
Decantation	115
Centrifugation	115
Filtration	117
Membrane Separation	118
Solvent Extraction	118
References	120
<b>APPENDIX B: TREATMENT AND PRETREATMENT</b>	<b>122</b>
Overview of Treatment	122
Treatment Technology	123
Summary	136
References	137

<b>APPENDIX C: GOOD OPERATING PRACTICE</b>	<b>139</b>
Personnel Practices	140
Procedural Measures	142
Loss Prevention Practices	148
Wastestream Segregation	152
Material Handling and Storage	153
Summary	156
References	157