CONTENTS

Chapter 1	CL	ASSIFICATION OF REACTORS AND PHASES OF DESIGN	1	
	1.1	Classification of Reactors	1	
	1.2	Design Definitions	4	
	1.3	General Methods of Reactor Design	4	
	1.4	Phases of Reactor Design	5	
	1.5	Operating Considerations	9	
	1.6	Who Needs Reactor Design	10	
		References	10	
Chapter 2	METHODS OF NUMERICAL COMPUTATION			
	2.1	Types of Differential Equations	13	
	2.2	Principles of Algorithms	15	
	2.3	nth-Order Ordinary Differential Equations	22	
	2.4	Simultaneous Ordinary Differential Equations	23	
	2.5	Program for Solving Initial- Value ODEs	24	
	2.6	Program for Solving Boundary- Value ODEs	28	
	2.7	Algorithms for Solving Partial Differential Equations	37	
	2.8	Handling of Several Parallel Reactions	41	
		Nomenclature	44	
		References	46	
Chapter 3	CATA;YTIC KINETIC MODELS			
	3.1	Catalysis	47	
	3.2	Catalytic Reaction Rate Models	55	
	3.3	Determination of Reaction Rate	58	
	3.4	Effects of Pore Structure and Transport Phenomena on Reaction Kinetics	64	
		Nomenclature	72	
		References	74	
Chapter 4	TR.	ANSPORT PHENOMENA IN FIXED-BED GAS REACTORS	77	
	4.1	Definition	77	
	4.2	Classification of Fixed-Bed Gas Reactors	78	
	4.3	Interphase Transport in Fixed-Bed Gas Reactors	79	
	4.4	Intraphase Transport in Fixed-Bed Reactors	89	
		Nomenclature	94	
		References	97	

Chapter 5	PROCESS DESIGN OF FIXED-BED REACTORS				
	5.1	Isothermal Reactors	99		
	5.2	Adiabatic Gas Reactors	106		
	5.3	Nonisothermal, Nonadiabatic Fixed-Bed (NINAF) Gas Reactors	129		
		Nomenclature	151		
		References	152		
Chapter 6	GAS-LIQUID-PHASE FIXED-BED REACTORS—CLASSIFICATION AND				
	TRANSPORT PHENOMENS OF TRICKLE-BED REACTORS				
	6.1	Definition—Classification of Gas-Liquid-Phase Reactors	155		
	6.2	Transport Phenomena in Trickle-Bed Reactors	158		
Chapter 7	PROCESS DESIGN OF TRICKLE-BED REACTORS				
	7.1	General Procedure	189		
	7.2	Design Examples for Petroleum Hydrodesulfurization	200		
	7.3	Varieties of Trickle-Bed Reactors	231		
		Nomenclature	236		
		References	238		
Chapter 8	FIXED-BED BUBBLE REACTORS (FBBR)				
	8.1	Transport Phenomena in FBBRs	242		
	8.2	Process Design of FBBRs	245		
	8.3	Gas-Liquid-Phase Fixed-Bed Reactors Which Operate in the Pulsing or Spray			
		Regimes	245		
		Nomenclature	247		
		References	248		
Chapter 9	SUS	SPENDED-BED REACTORS	251		
	9.1	DEfinitions—Classification	251		
	9.2	Transport Phenomena in Gas-Liquid-Phase Suspended-Bed Reactors	259		
	9.3	Advantages and Drawbacks of Suspended-Bed Reactors	285		
	9.4	Process Design of Suspended-Bed Reactors	286		
		Nomenclature	304		
		References	309		
Chapter 10	DESIGN OF LABORATORY AND PILOT PLANT REACTORS				
	10.1	Definition and Generalities	315		
	10.2	Laboratory Reactors	317		
	10.3	Pilot Reactors	325		
		References	327		

Chapter 11	REACTOR SAFETY AND STABILITY	329	
	11.1 Various Causes of Reactor Mishaps	329	
	11.2 Parametric Sensitivity		
	11.3 Reactor Stability	332	
	11.4 Discussion and Conclusion	338	
	References	340	
Chapter 12	THE MECHANICAL DESIGN OF COMMERCIAL REACTORS	343	
	12.1 Designing for Pressure	343	
	12.2 Various Methods of Reactor Construction	353	
	Nomenclature	357	
	References	358	