## 660.2995 SAT

## CONTENTS

Chapter 1	Introduction and Basic Concepts	1
1.1	Introduction	1
1.2	Industrial Heterogeneous Catalysts	4
1.3	Definitions	7
1.4	Thermodynamics and Selection of Catalysts	14
1.5	Classification and Selection of Catalysts	18
1.6	Homogeneous Catalysts	22
Chapter 2	Adsorption	25
2.1	Characterization of Type of Sorption	26
2.2	Physical Adsorption Isotherms	31
2.3	Heat of Adsorption	32
2.4	Models for Adsorption Isotherms	35
Chapter 3	Rates and Kinetic Models of Catalytic Reactions	42
3.1	Introduction	42
3.2	Empirical Correlations	43
3.3	Formal Kinetic Models	45
3.4	Some Uses and Limitations of Kinetic Models	55
3.5	Mixtures of Reactants	61
3.6	Poisoning and Induction Periods	63
3.7	Compensation	64
Chapter 4	Catalyst Preparation and Manufacture	68
4.1	General Methods of Manufacture	70
4.2	Precipitation Method	72
4.3	Impregnation	82
4.4	Special Preparative Methods	84
4.5	Catalyst Supports	86
4.6	Promoters	94
Chapter 5	Physical Characterization and Examination	99
5.1	Measurement of Surface Area	100
5.2	Pore Volume	106
5.3	Pore-Size Distribution	108
5.4	Mechanical Properties	115
5.5	Selected Instrumental Methods	118

Chapter 6	Supported Metal Catalysts	129
6.1	Metal Activity	130
6.2	Metal Dispersion (Percentage Exposed)	131
6.3	Alloy Catalysts	132
6.4	Sintering and Mobility	136
6.5	Carbon Formation	141
6.6	Poisoning of Metal Catalysts	143
6.7	Hydrogenation Reactions	145
6.8	Sulfide Catalysts	148
Chapter 7	Acid and Zeolite Catalysts	151
7.1	Source of Acidity	151
7.2	Acid Strength	153
7.3	Acid Amount	155
7.4	Acid Properties of Representative Solids	156
7.5	Correlations between Acidity and Catalytic Activity	159
7.6	Mechanism of Catalytic Cracking	162
7.7	Zeolites	164
7.8	Other Solid Acids	177
Chapter 8	Catalytic Oxidation	180
8.1	Redox Mechanism	182
8.2	Oxidation and Ammoxidation of Propylene	187
8.3	Ethylene to Ethylene Oxide	192
8.4	Methanol to Formaldehyde	195
8.5	Butadiene by Oxidative Dehydrogenation	199
8.6	Phthalic Anhydride and Maleic Anhydride	200
8.7	Vinyl Acetate	204
8.8	Oxychlorination	206

208

214

221

224

228

231

8.9

8.10

8.11

8.12

8.13

8.14 Literature

Sulfuric Acid

Ammonia Oxidation

Catalytic Combustion

Synthesis of Hydrogen Cyanide

Control of Automobile-Engine Emissions

Chapter 9	Processing of Petroleum and Hydrocarbons	235
9.1	Composition of Petroleum	236
9.2	Fractionation	238
9.3	Gasoline	239
9.4	Catalytic Cracking	244
9.5	Catalytic Reforming	247
9.6	Isomerization	256
9.7	Hydrocracking	258
9.8	Hydrodesulfurization (HDS)	259
9.9	Hydrodenitrogenation (HDN)	265
9.10	Hydrotreating (Hydroprocessing)	267
9.11	Dehydrogenation	268
9.12	Hydrodealkylation	271
9.13	Regeneration of Coked Catalysts by Combustion	272
Chapter 10	) Synthesis Gas and Associated Processes	280
10.1		281
10.2	Fischer-Tropsch Synthesis	290
10.3	Water-Gas Shift Reaction	292
10.4	Methanol Synthesis	295
10.5	Ammonia Synthesis	301
10.6	Methanation	308
Chapter 11	Experimental Methods	312
11.1	-	313
11.2	Reaction Regimes	318
11.3		328
11.4	Effective Diffusivity	334
11.5	Thermal Conductivity of Porous Catalysts	344
11.6	Bulk-Mass Transfer	348
11.7	Examples of Use of Criteria	352
11.8	Experimental Laboratory Reactors	355
11.9	Reactor Modeling: An Example	362
Appendixe	s	370
A	The Literature	370
В	Problems	379
С	Symbols and Conversion Factors for Units	403
	-	

## Index