

# CONTENTS

**Preface, iii**

**Part 1 Properties and Selection of Organic Solvents, 1**

**Introduction and an Overview of Part 1, 1**

**Section 1: Industrial Organic Solvents, 3**

Alcohols, 3

Aldehydes, 22

Amines, 31

Esters, 34

Ethers, 38

Glycol Ethers, 46

Halogenated Hydrocarbons, 51

Hydrocarbon Solvents (Aliphatic and Aromatic), 74

Ketones, 83

Nitroparaffins, 88

Miscellaneous Solvents, 91

**Section 2: Environmental, Health and Safety Regulations, 95**

EPA and Environmental Legislation, 95

Occupational Safety and Health Administration, 122

**Section 3: Solvent Selection Criteria, 127**

A Quick Review of Safe Practices, 127

Overview of the Theory, 130

Application of the Theory, 132

Solvent Blends, 133

Internet Resources, 142

References and Recommended Resources, 145

**Part 2 Hazardous and Toxic Chemical Profiles, 147**

**Introduction and Overview of Part 2, 147**

Acetic Acid, 149

Acetic Anhydride, 149

Acetyl Bromide, 150

Acrylamide, 151

Acrylonitrile, 152

Allyl Alcohol, 154

Allyl Chloroformate, 154

Amyl Acetate, 155

Aniline, 156

Anisoyl Chloride, 157

Benzaldehyde, 158

Benzene, 158
Benzonitrile, 159
Benzophenone, 160
Benzoyl Chloride, 161
Benzyl Alcohol, 162
Benzylamine, 163
Benzyl Bromide, 164
Benzyl Chloride, 164
Benzyl Chloroformate, 166
Bromobenzene, 167
N-Butyl Acetate, 167
Sec-Butyl Acetate, 168
Iso-Butyl Acrylate, 169
N-Butyl Acrylate, 170
N-Butyl Alcohol, 171
Sec-Butyl Alcohol, 171
Tert-Butyl Alcohol, 172
N-Butylamine, 173
Sec-Butylamine, 174
Tert-Butylamine, 175
Butylene Oxide, 175
N-Butyl Mercaptan, 176
N-Butyl Methacrylate, 177
Iso-Butyraldehyde, 178
N-Butyraldehyde, 179
Carbolic Oil, 179
Carbon Tetrachloride, 180
Chloroform, 181
Copper Naphthenate, 182
Creosote, Coal Tar, 183
Cresols, 184
Cumene, 184
P-Cumene, 185
Cyclohexane, 186
Cyclohexanol, 187
Cyclohexanone, 188
Cyclopentane, 188
Decahydronaphthalene, 189
Decaldehyde, 190
1-Decene, 191
N-Decyl Alcohol, 191
N-Decylbenzene, 192

Diacetone Alcohol, 194  
Di-N-Phthalate, 194  
Di-N-Butylamine, 195  
Di-N-Butyl Ether, 196  
Di-N-Butyl Ketone, 197  
O-Dichlorobenzene, 197  
P-Dichlorobenzene, 198  
Dichlorobutene, 199  
1,2-Dichloroethylene, 200  
Dichloroethyl Ether, 201  
Dichloromethane, 202  
Dichloropropane, 203  
Dichloropropene, 203  
Dicyclopentadiene, 204  
Diethanolamine, 205  
Diethylamine, 206  
Diethylbenzene, 207  
Diethyl Carbonate, 207  
Diethylene Glycol, 208  
Diethylene Glycol Dimethyl Ether, 209  
Diethyleneglycol Monobutyl Ether, 209  
Diethyleneglycol Monobutyl Ether Acetate, 210  
Diethylene Glycol Monoethyl Ether, 211  
Diethylenetriamine, 212  
Diheptyl Phthalate, 212  
Diisobutylcarbinol, 213  
Diisobutylene, 214  
Diisobutyl Ketone, 214  
Diisodecyl Phthalate, 215  
Diisopropanolamine, 216  
Diisopropylamine, 217  
Dimethyl Ether, 218  
Dimethyl Sulfate, 218  
Dimethyl Sulfide, 219  
Dimethyl Sulfoxide, 220  
Dioctyl Adipate, 221  
Dioctyl Phthalate, 222  
Dipentene, 222  
Diphenyl Ether, 223  
Dipropylene Glycol, 224  
Distillates, Flashed Feed Stocks, 225  
Dodecanol, 225  
Dodecene, 226

2,4-D Esters, 193
1-Dodecene, 227
Dodecyltrichlorosilane, 228
Epichlorohydrin, 229
Ethyl Acetate, 229
Ethyl Acetoacetate, 230
Ethyl Acrylate, 231
Ethyl Alcohol, 232
Ethylamine, 233
Ethylbenzene, 233
Ethyl Butanol, 234
Ethyl Butyrate, 235
Ethyl Chloride, 236
Ethyl Chloroacetate, 237
Ethyl Chloroformate, 237
Ethyldichlorosilane, 239
Ethylene Chlorohydrin, 239
Ethylenediamine, 240
Ethyl Ether, 241
2-Ethyl Hexanol, 242
Ethyl Formate, 243
Ethyl Hexyl Tallate, 243
Ethyl Lactate, 244
Ethyl Mercaptan, 245
Ethyl Methacrylate, 246
Ethyl Nitrate, 246
Ethylene Glycol Monobutyl Ether, 247
Ethylene Glycol Monoethyl Ether, 248
Ethylene Glycol Monomethyl Ether, 249
Ethyleneimine, 250
Formaldehyde Solution, 250
Furfuryl Alcohol, 251
Gas Oil, Cracked, 252
Gasolines, Automotive, 253
Gasoline Blending Stocks: Alkylates, 254
Glycerine, 255
Heptane, 255
Heptanol, 256
1-Heptene, 257
N-Hexaldehyde, 258
Hexamethyleneimine, 258
Hexane, 259

- Hexanol, 260
- 1-Hexene, 261
- Hexylene Glycol, 261
- Isoamyl Alcohol, 262
- Isobutyl Acetate, 263
- Isobutyl Alcohol, 264
- Isobutylamine, 265
- Isodecyl Alcohol, 265
- Isohexane, 266
- Isooctyl Alcohol, 267
- Isophorone, 268
- Isopropyl Acetate, 268
- Isopropyl Alcohol, 269
- Isopropylamine, 270
- Isopropyl Ether, 271
- Isopropyl Mercaptan, 272
- Isopropyl Percarbonate, 273
- Kerosene, 274
- Linear Alcohols, 274
- Mesityl Oxide, 275
- Methyl Acetate, 276
- Methyl Alcohol, 277
- Methyl Amyl Acetate, 278
- Methyl Amyl Alcohol, 278
- N-Methylaniline, 279
- Methyl N-Butyl Ketone, 280
- Methyl Chloroformate, 281
- Methyl Cyclopentane, 282
- Methyldichlorosilane, 283
- Methyl Ethyl Ketone, 283
- Methyl Formal, 284
- Methyl Formate, 285
- Methyl Isobutyl Carbinol, 286
- Methyl Isobutyl Ketone, 287
- Methyl Isopropenyl Ketone, Inhibited, 288
- Mineral Spirits, 288
- Nonanol, 289
- Nonene, 290
- 1-Nonene, 291
- Nonylphenol, 291
- Octane, 292
- Oils, Miscellaneous: Resin, 295

Octanol, 293
Oils: Clarified, 294
Oils, Miscellaneous: Mineral, 294
Pentane, 296
1-Pentene, 296
Polybutene, 297
Polypropylene Glycol, 298
N-Propyl Acetate, 298
N-Propyl Alcohol, 299
Propylene Oxide, 300
Quinoline, 301
Sodium Alkyl Sulfates, 302
Sorbitol, 302
Toluene, 303
Toluene 2,4-Diisocyanate, 304
O-Toluidine, 305
Trichloroethylene, 306
Trichlorofluoromethane, 307
Trichlorosilane, 307
Tridecanol, 308
1-Tridecene, 309
Triethanolamine, 310
Triethylbenzene, 310
Triethylene Glycol, 311
Trippropylene Glycol, 312
Turpentine, 312
Undecanol, 313
1-Undecene, 314
N-Undecylbenzene, 315
Vinyltoluene, 315
M-Xylene, 316
O-Xylene, 317
P-Xylene, 318
Xylenol, 319
<b>Glossary of Relevant Solvent Terminology, 321</b>
<b>Index, 337</b>