

CONTENTS

OVERVIEW	1
The Synthesis of Methanol	1
Methanol as a Fuel	39
Methanol Economics	82
The Hazards of Methanol	101
The Alaskan Methanol Concepts	106
The Mobil Process-Gasoline from Methanol	106
METHANOL FROM COAL	107
General Discussion	107
DuPont Feasibility Study	112
Sasol Type Process Study	127
Badger Conceptual Design	130
References	165
Addendum	165
METHANOL FROM SOLID WASTE	166
Conversion of Municipal Solid Waste-Seattle	166
Conversion of Wood Waste	181
References	186
ALASKAN METHANOL CONCEPT	188
Introduction	188
Methanol Facilities and Operations	191
Pipeline (Alyeska)	196
Tankers and Storage	202
Separations (Los Angeles)	205
Gas Costs	208
Slug Flow	210
Summary of Cost Estimates	213
Financial and Price Analyses	220
Summary	236
References	238

METHANOL/GASOLINE BLENDS	241
Missouri University Study-10% Blend	241
Bartlesville Energy Research Center Study-5,10 and 15% Blends	285
University of California Study-20% Blend	317
100%METHANOL AS A VEHICLE FUEL	326
Introduction	326
Summary of Observations	327
Discussion of Experimental Results	333
References	373
GASOLINE FROM METHANOL-THE MOBIL PROCESS	375
Introduction	375
Experimental Equipment and Procedures	377
Process Development in Fixed Bed Pilot Plant	383
Process Development in Fluid Bed Pilot Plant	402
Characterization of Gasoline Produced from Methanol	414
Vehicle Studies with Simulated Gasoline Containing Durene	417
Summary	418
References	420
GASOLINE FROM METHANOL-PATENT TECHNOLOGY	421
Mobil Oil Corporation	421
Ethyl Corporation	460
Inventor Index	464
U.S. Patent Number Index	464
GLOSSARY	465
BIBLIOGRAPHY	467