CONTENTS

INTRODUCTION	1
HYDROCARBON SYNTHESIS	2 2
Fischer-Tropsch Process .	2
Olefin Methylation	14
Ethylene Synthesis	16
ALDEHYDE MANUFACTURE	19
Butyraldehyde from Propylene	19
, C ₅ Aldehydes from Butenes	34
√ C ₆ Aldehydes from Isoprene.	38
C8 Aldehydes from Heptenes	42
Hexahydrobenzaldehyde from Cyclohexene	56
Ç9 Aldehydes from Butene Dimers	58
√C13 and C14 Aldehydres from Cyclododecatriene	61
ALDEHYDE DIMERIZATION - ALDOX PROCESS	64
	64
C ₁₆ Aldehydes from C7 Olefin Feeds	66
ALCOHOL MANUFACTURE	74
Direct Formation of Butanol from Propylene	74
Cg Plasticizer Alcohols from Cg Aldehydes	80
GLYCOL MANUFACTURE	89
From Diolefins by Oxonation	89
KETONE PRODUCTION	95
Diethyl Ketone from Ethylene	95
OXO PRODUCTS FROM UNSATURATED ESTERS	99
Unsaturated Dicarboxy lic Acid Diesters	99
Ester-Aldehydes	101
CARBOXYLIC ACID PRODUCTION	105
Propionic Acid from Ethylene	105
Pivalic Acid from Isobutylene	107
C9 to C11 Acids from C8 to C10 Olefins	109
FUTURE TRENDS	114