

# Contents

Preface	iii
Chapter 1 Properties	1
General Description	1
Benzene Reactions	1
Benzene Physical Properties and Data Base	4
Chapter 2 Methods of Manufacture	9
Petroleum-Derived Benzene	9
Coal-Derived Benzene	11
Production Capacity	12
Production Plants	12
Chapter 3 Uses	20
Rubber-Tire Manufacturing	27
Rubber Products	27
Adhesives, Gravure Printing Inks, Printing and Publishing, Paints, and Miscellaneous Chemicals Industry	30
Paint Removers	30
Gasoline	30
Laboratories	32
Production of Major Benzene Derivatives	32
Chapter 4 Safe Use, Handling, and Storage	46
Fire Safety and Storage	46
Spills	47
Waste Disposal	48
Protective Clothing and Equipment	48
Respirators	48
Good Handling Practices	49

Emergency and First Aid	49
Employee Training and Information Training	51
Hazardous Materials and Shipping Document Requirements	62
Typical Hazardous Materials Shipment Violations	66
Chapter 5 Monitoring	70
Monitoring Requirements	70
Medical Monitoring	71
Biological Monitoring	71
Biological Monitoring in Practice	77
Air Sampling and Analysis Methods	82
Chapter 6 Health Effects	94
Entrance to the Body	94
Acute Exposure Effects	94
Chronic Exposure Effects	95
Benzene Toxicity Data	98
Benzene Substitutes' Toxicity	112
Chapter 7 Benzene in the Environment	117
Benzene Fate	117
Sources Emitting Benzene into the Environment	117
Benzene Exposures	119
Chapter 8 Controlling Benzene Emissions by Yen-Hsiung Kiang	129
Characteristics of Benzene Emissions	129
Carbon Adsorption	130
Wash Oil Absorption	139
Thermal Oxidation	143
Catalytic Oxidation	151
Combination Systems	154
References	155
Appendix A: Exposure to Benzene; Liquid Mixtures: Occupational Safety and Health Standards	161
Appendix B: Occupational Exposure to Benzene: Occupational Safety and Health Standards	173
Appendix C: Benzene: Regulation as an Intentional Ingredient or as a Contaminant; Products Requiring Special Labeling; and Substances Requiring Special Packaging	227
Index	245