

## TABLE OF CONTENTS

1.	BIOMASS—A SOURCE OF ENERGY.....	1
	Introduction.....	1
	Historical Developments.....	2
	Sources of Biomass Feedstocks .....	3
2.	THE CHEMISTRY OF ALCOHOLS.....	7
	General Description.....	7
	Biomass-Based Alcohols and Their Properties .....	8
	Methanol.....	11
	Ethanol.....	11
	Butyl Alcohols.....	12
	Propyl Alcohols .....	13
3.	METHANOL SYNTHESIS .....	15
	Early Developments.....	15
	Methanol Production from Synthesis Gas.....	16
	Methanol Production from Hydrocarbon Oxidation.....	16
	Thermodynamic and Chemical Considerations for Methanol Synthesis.....	18
	Inorganic Sources of Synthesis Gas Feedstocks.....	22
	Organic Sources of Synthesis Gas Feedstocks .....	24
4.	METHANOL SYNTHESIS FROM WOOD WASTES.....	29
	Application of Gasifiers .....	29
	Purification of the Synthesis Gas .....	32
	Economic Factors and Plant Capacities .....	34
5.	AUTOMOTIVE USES OF METHANOL .....	39
	Properties of Methanol-Gasoline Blends.....	39
	Experimental Investigations .....	39
	Problems Associated with Methanol-Gasoline Blends .....	43
	Pure Methanol as a Fuel .....	45

6.	ETHANOL SYNTHESIS. . . . .	49
	Early Developments and Present Worldwide Activities . . . . .	49
	Large-Scale Usage in Brazil . . . . .	53
	U.S. Interests in Ethanol Energy Use. . . . .	54
	Ethanol as an Automotive Fuel . . . . .	54
	Legal Implications in the Use of Ethanol as a Fuel (Federal) . . . . .	57
	Legal Implications at the State Level. . . . .	60
7.	DEVELOPMENT OF A NATIONWIDE BIOMASS-BASED ALCOHOL-GASOLINE FUEL SYSTEM. . . . .	63
	Development of a Nationwide Methanol-Gasoline Blend. . . . .	63
	Biomass Resources for a Nationwide Methanol-Gasoline Program. . . . .	64
	Development of a Nationwide Ethanol-Gasoline Program . . . . .	67
	The Economics of Alcohol Production . . . . .	69
	Government Participation in Establishing a Nationwide Gasohol Fuel System. . . . .	71
8.	SPECIAL USES AND PROBLEMS WITH ALCOHOL FUELS . . . . .	75
	Fuel Uses of Propyl and Butyl Alcohols. . . . .	75
	Alcohols for Electric Power Generation. . . . .	76
	The Use of Methanol in the Natural Gas Industry . . . . .	78
	Miscellaneous Uses of Alcohol Fuels. . . . .	79
	A Summary of Environmental Problems . . . . .	80
	Problems Related to the Transportation and Storage of Alcohol Fuels. . . . .	81
9.	MASS PRODUCTION OF BIOMASS FOR SYNTHETIC FUELS . . . . .	83
	Overview of Biomass Species and Productivity . . . . .	83
	Land Suitability, Availability and Site Characteristics. . . . .	87
	The Energy Farm Concept . . . . .	95
	The Economics of Biomass-Energy Production. . . . .	99
	Systematic Utilization of Forestry Residues . . . . .	99
	Closure . . . . .	102
	REFERENCES. . . . .	107
	SELECTED BIBLIOGRAPHY. . . . .	115
	GLOSSARY. . . . .	129
	INDEX . . . . .	137