

# Contents

Preface	v
Acknowledgements	vii
Note to the Reader	viii
Chapter 1. The Origin of Fuels in Nature	1
Introduction	1
The origins of fuels	2
Structures of fuel precursors	7
Proteins	8
Carbohydrates	9
Glycosides and tannins	14
Lipids	16
Resins	22
Lignin	23
Summary	24
Further reading	26
Chapter 2. Diagenesis	27
The end of accumulation of organic matter	27
Rotting	28
Mouldering	29
Proteins	29
Carbohydrates and glycosides	29
Formation of humic acids	30
Putrefaction	30
Proteins	31
Carbohydrates	31
Lipids	33
Lignin	33
The formation of kerogen	33
The van Krevelen diagram	35
Further reading	37
Chapter 3. Catagenesis	38
Hydrogen redistribution	38
Catagenesis of humic kerogen	40
Reactions during early catagenesis	42
Coalification - the later stages of catagenesis	49
The concept of coal rank	54
<b>Time-temperature relationships in coalification</b>	54
Catagenesis of algal and <b>liptinitic</b> kerogen	55
Introduction to free radical reactions	58

The effects of temperature	64
<b>Other</b> sapropelic fuels	68
Oil shales	68
Sapropelic coals	69
Summary	70
Further reading	74
Chapter 4. Natural gas	75
Wet and dry gas	76
Sour gas	78
<b>Other</b> components of natural gas	79
Introduction to volatility relationships	80
Natural gas as a premium fuel	82
Further reading	84
Chapter 5. <b>Petroleum</b>	85
The components of petroleum	85
Paraffins	86
Naphthenes	89
Aromatics	93
<b>NSO's</b>	94
Some additional properties of <b>petroleum</b>	95
API gravity	95
Viscosity	98
Classification of crude oils	100
Age-depth relationships	100
Composition relationships	104
Asphalts and tar sands	109
Further reading	112
Chapter 6. Coal	113
Coal compared with gas and oil	113
The heterogeneity of coal	114
The classification of coal by rank	117
The variation of coal composition with rank	120
The variation of calorific value with rank	121
The macromolecular <b>structures</b> of coal	128
Low-rank coals	129
Bituminous coals	133
Anthracites	134
Implications of structural variation in coals	135
Solvent swelling	135
Porosity and surface area	135
Density	141
Summary	144
The caking behavior of bituminous coals	144
The inorganic components of coal	151
The origin of inorganic components in coal	153
The minerals in coal	153
The special case of low-rank coals	155
Variations of ash content and composition with rank	155
Further reading	155
Chapter 7. Processing and <b>use</b> of natural gas	157
Natural gas processing	157

Combustion of natural gas	160
Carbon blacks	165
Other non-fuel uses of natural gas	168
Synthesis gas and methanol	168
Acetylene	170
Further reading	171
<b>Chapter 8. Petroleum Products</b>	<b>172</b>
Desalting	173
Distillation	173
Principles of distillation	175
Single stage distillation	179
Two-stage distillation	182
Two-stage distillation with vacuum tower	183
Petroleum products	184
Gasoline	184
Leaded gasoline	191
Naphtha	195
Kerosene	195
Diesel fuel	197
Fuel oils	202
Lubricating oils	203
Waxes	205
Asphalt	207
Petroleum cokes	208
Further reading	209
<b>Chapter 9. Processing of petroleum fractions</b>	<b>211</b>
Thermal cracking	211
Mixed-phase cracking	213
<b>Visbreaking</b>	214
<b>Alkene</b> formation in thermal cracking	215
Delayed coking	217
Polymerization and <b>alkylation</b>	218
Polymerization	218
Alkylation	220
Catalytic cracking	221
Carbocation rearrangements	222
Cracking catalysts	224
Catalytic cracking mechanisms	232
Practical aspects of catalytic cracking	235
Summary	236
Catalytic reforming	237
Reforming catalysts	238
The mechanism of catalytic <b>reforming</b>	240
Catalytic reforming in practice	246
Applications of hydrogen in refining	249
<b>Hydrodesulfurization</b>	249
Hydrodenitrogenation	249
Hydrofining	252
Further reading	254
<b>Chapter 10. Coal combustion</b>	<b>255</b>
Coal preparation	255
Hardness and grindability	256

Coal cleaning	256
Combustion processes	263
Chemical aspects of combustion	263
Practical aspects of coal combustion	265
Further reading	270
Chapter 11. Production and use of synthesis gas	271
The production of synthesis gas	271
Steam <b>reforming</b> of natural gas	271
Coal gasification	273
The water-gas shift reaction	279
The uses of synthesis gas	280
Methanation	280
Methanol synthesis	280
The Fischer-Tropsch synthesis	283
The <b>Oxo</b> process	289
Further reading	290
Chapter 12. Alternate fuels from coal	291
Coal carbonization	291
Coke production	292
Chemistry of coke formation	292
Industrial production of coke	299
Coal gasification	302
Coal liquefaction	305
Indirect liquefaction	305
Direct liquefaction	306
Further reading	312
Chapter 13. Oxygenated fuels	313
<b>t-Butyl</b> alcohol and ether	314
Ethanol	316
Methanol	317
Methanol to gasoline	320
<b>Further</b> reading	322
Chapter 14. Chemicals from fuels	324
Coal tar chemicals	324
Petrochemicals	326
Methanol	326
Ethylene	327
<b>Propylene</b>	330
Benzene, toluene, and xylenes	333
Chemicals from coal and biomass	335
Further reading	339
Index	340