Contents

Ac	Series Preface Acknowledgements List of Contributors			xiii xv xvii	
1	Introduction to Thermochemical Processing of Biomass into Fuels, Chemicals, and Power Robert C. Brown			1	
	1.1		luction	1	
	1.2		t Combustion	5	
	1.3	Gasifi		6	
	1.4		Pyrolysis	7	
	1.5	•	othermal Processing	8	
	1.6	-	blysis to Sugars	9	
	1.7		noeconomic Analysis	10	
	Reit	erences		10	
2	Biomass Combustion			13	
	Bryan M. Jenkins, Larry L. Baxter and Jaap Koppejan				
		Nome	enclature	13	
	2.1		luction	14	
			oustion Systems	15	
			Fuels	15	
		2.2.2	Types of Combustor	18	
	2.3 Fundamentals of Biomass Combustion		amentals of Biomass Combustion	23	
		2.3.1	Combustion Properties of Biomass	23	
		2.3.2	Combustion Stoichiometry	29	
		2.3.3	Equilibrium	32	
		2.3.4	Rates of Reaction	33	
	2.4	Pollut	ant Emissions and Environmental Impacts	35	
		2.4.1	Oxides of Nitrogen and Sulfur	36	
		2.4.2	Products of Incomplete Combustion	38	
		2.4.3	Particulate Matter	38	
		2.4.4	Dioxin-like Compounds	38	
		2.4.5	·	40	
			Radioactive Species	40	
		2.4.7	Greenhouse Gas Emissions	40 41	
	References				

3	Gasification Richard L. Bain and Karl Broer			47	
	3.1	Introd	luction	47	
	3.2		amentals of Gasification	48	
		3.2.1	Heating and Drying	48	
		3.2.2	2 , 2	49	
			Gas–Solid Reactions	50	
			Gas-phase Reactions	50	
	3.3		Properties	51	
	3.4		ifying Gasifiers According to Method of Heating	54	
		3.4.1		54	
		3.4.2	Steam/Oxygen-blown Gasifiers	56	
			Indirectly Heated Gasifiers	56	
	3.5		ifying Gasifiers According to Transport Processes	58	
			Fixed Bed	58	
		3.5.2	Bubbling Fluidized Bed	60	
			Circulating Fluidized Bed (CFB)	61	
		3.5.4	-	62	
	3.6	Pressu	urized Gasification	63	
	3.7	Produ	ict Composition	64	
		3.7.1	Char and Tar	67	
	3.8	System Applications		68	
		3.8.1	Process Heat	68	
		3.8.2	Combined Heat and Power (CHP)	68	
		3.8.3		74	
	References			74	
4	-	-	eanup, Conditioning, and Utilization Dayton, Brian Turk and Raghubir Gupta	78	
				70	
	4.1		luction	78	
	4.2		as Cleanup and Conditioning Particulates	79 81	
		4.2.1		81	
				83 84	
			Ammonia Decomposition and HCN Removal Alkalis and Heavy Metals	84 85	
		4.2.4		85 85	
		4.2.5	Tars	85	
	4.3			89	
	4.3	3yng2 4.3.1	as Utilization	89 90	
			,	90 98	
	11		Syngas to Liquid Fuels	98	
		4.4 Summary and Conclusions			
	non	References 11			

References

5		Fast Pyrolysis Robbie H. Venderbosch and Wolter Prins		
	5.1	Introduction	124	
		5.1.1 Fundamentals of Pyrolysis	125	
		5.1.2 Effect of Ash	128	
	5.2	Bio-oil Properties	128	
		5.2.1 Composition and Stability	131	
	5.3	Fast Pyrolysis Process Technologies	134	
		5.3.1 Entrained Downflow	135	
		5.3.2 Ablative Reactor	135	
		5.3.3 Bubbling Fluidized Bed	138	
		5.3.4 Circulating Fluidized Bed (CFB)	141	
		5.3.5 Moving-grate Vacuum Pyrolysis	142	
		5.3.6 Rotating-cone Pyrolyzer	142	
	5.4	Bio-oil Fuel Applications	143	
		5.4.1 Gas Turbines	148	
		5.4.2 Gasification	149	
		5.4.3 Transportation Fuels	149	
	5.5	Chemicals from Bio-oil	150	
		5.5.1 Whole Bio-oil	150	
		5.5.2 Fractions of Bio-oil	151	
	5.6	Concluding Remarks	152	
	Ack	153		
	Refe	erences	153	
6		g Fast Pyrolysis Liquids 157 V. Bridgwater		
		, ,	157	
	6.1	Introduction to Fast Pyrolysis and Bio-oil 6.1.1 Introduction	157	
		6.1.2 Bio-oil General Characteristics	157	
	60		157	
	6.2	Liquid Characteristics and Quality	159	
	6.3	Significant Factors Affecting Characteristics	159	
		6.3.1 Feed Material 6.3.2 Reactors	159 164	
	<i>с</i> ,			
			165	
	6.5	Bio-oil Upgrading	165	
		6.5.1 Acidity or Low pH	165	
		6.5.2 Aging	165	
		6.5.3 Alkali Metals	166	
		6.5.4 Char	166	
		6.5.5 Chlorine	167	
		6.5.6 Color	167	
		6.5.7 Contamination of Feed	168	
		6.5.8 Distillability	168	
		6.5.9 High Viscosity	168	

7

	6.5.10 Inhomogeneity	169
	6.5.11 Low H:C Ratio	169
	6.5.12 Low pH	169
	6.5.13 Materials Incompatibility	169
	6.5.14 Miscibility with Hydrocarbons	169
	6.5.15 Nitrogen	170
	6.5.16 Other Solid Particulates, Excluding Char	170
	6.5.17 Oxygen Content	170
	6.5.18 Phase Separation or Inhomogeneity	170
	6.5.19 Smell	170
	6.5.20 Structure of Bio-oil	171
	6.5.21 Sulfur	171
	6.5.22 Temperature Sensitivity	171
	6.5.23 Toxicity	172
	6.5.24 Viscosity	172
	6.5.25 Water Content	172
6.6	Chemical and Catalytic Upgrading of Bio-oil	172
	6.6.1 Physical Upgrading of Bio-oil	172
	6.6.2 Catalytic Upgrading of Bio-oil	174
	6.6.3 Other Methods for Chemical Upgrading of Bio-oil	180
	6.6.4 Hydrogen	182
	6.6.5 Chemicals	182
6.7	Conclusions	187
Refe	erences	188
Hyd	rothermal Processing	200
Dou	glas C. Elliott	
7.1	Introduction	200
7.2	Background	202
	7.2.1 Why Hydrothermal Processing?	202
	7.2.2 History of Hydrothermal Liquefaction Process Development	202
	7.2.3 History of Hydrothermal Gasification Process Development	203
7.3	Fundamentals	203
	7.3.1 Subcritical Processing in the Liquid Phase	204
	7.3.2 Supercritical Processing in the Vapor Phase	204
7.4	Hydrothermal Liquefaction	205
	7.4.1 State of Technology	205
	7.4.2 Process Descriptions	205
	7.4.3 Product Evaluation	207
	7.4.4 Product Utilization	212
	7.4.5 Process Mechanism Evaluations	213
	7.4.6 Recent Fundamental Evaluations	216
	7.4.7 Conclusions Relative to Hydrothermal Liquefaction	216
7.5	Hydrothermal Gasification	217
	7.5.1 State of Technology	217
	7.5.1 State of Teenhology	

ts	X
ts	X

		7.5.2 Process Description	217		
		7.5.3 Catalytic Hydrothermal Gasification	218		
		7.5.4 Hydrothermal Gasification in Supercritical Water	221		
		7.5.5 Conclusions Relative to Hydrothermal Gasification	223		
	7.6	Pumping Biomass into Hydrothermal Processing Systems	223		
	7.7	Conclusions of Hydrothermal Processing	226		
	References				
8	Cata	alytic Conversion of Sugars to Fuels	232		
	Geoffrey A. Tompsett, Ning Li and George W. Huber				
	8.1	Introduction	232		
		8.1.1 Overview	232		
		8.1.2 Desired Targets and Overall Reactions	233		
		8.1.3 Thermodynamics of Chemistry Conversion	235		
	8.2		238		
	8.3	Hydrogen from Sugars	242		
		8.3.1 Overall Reaction and Thermodynamics	242		
		8.3.2 Reaction Mechanism	244		
		8.3.3 Aqueous-Phase Reforming	244		
	.	8.3.4 Supercritical Reactions – Reforming of Sugars	246		
	8.4	Sugar to Light Alkanes	249		
		8.4.1 Overall Reaction and Thermodynamics	249		
		8.4.2 Dehydration of Sugars	251		
		8.4.3 Hydrogenation Reactions of Sugars	252		
	05	8.4.4 Combined Dehydration/Hydrogenation	254		
	8.5	Sugars to Oxygenates	254		
		8.5.1 Targeted Products and Thermodynamics	254		
		8.5.2 Biphasic Dehydration Reactions (HMF and Furfural Production)	255		
		8.5.3 Hydrogenation	256		
	06	8.5.4 Other Oxygenate Fuels from Sugars	258 261		
	8.6	Sugars to Larger Alkanes 8.6.1 Overall Reaction and Chemistry	261		
		8.6.2 C–C Bond Formation	266		
		8.6.3 Hydrogenation/Dehydration	268		
	8.7	Sugar Conversion to Aromatics	269		
	0.7	8.7.1 Overall Reaction and Thermodynamics	269		
		8.7.2 Catalytic Fast Pyrolysis	270		
		8.7.3 Aromatics from Sugar Fragments in the Aqueous Phase	271		
	8.8	Conclusions and Summary	271		
		nowledgements	272		
	References				
9	Hvh	rid Processing	280		
-	DongWon Choi, Alan A. DiSpirito, David C. Chipman and Robert C. Brown				
	9.1	Introduction	280		

		9.1.1	Biorefineries	280		
		9.1.2	Hybrid Thermochemical/Biochemical Processing	281		
	9.2	Synga	s Fermentation	282		
		9.2.1	Catalytic Conversions of Syngas: Chemical Versus Biological	282		
		9.2.2	Fermentation of Syngas	282		
		9.2.3	Microbial CO Metabolism	283		
		9.2.4	Microbial H ₂ Metabolism	288		
		9.2.5	Microbial CH ₄ Metabolism	289		
		9.2.6	Photosynthetic CO ₂ Metabolism	290		
			Current Industrial Progress of Syngas Fermentation	291		
			Problems and Future Perspectives	292		
	9.3	Bio-oi	I Fermentation	295		
			Levoglucosan Utilizers	296		
			Current Status of Levoglucosan Fermentation	297		
		9.3.3	Future Perspectives	298		
	Refe	rences		299		
10	Cost	e of Th	armachamical Conversion of Riamacs to Power			
10		sts of Thermochemical Conversion of Biomass to Power d Liquid Fuels 3				
	and Liquid Fuels <i>Mark M. Wright and Robert C. Brown</i>					
	10.1	Introd	luction	307		
	10.2		ric Power Generation	308		
			Direct Combustion to Power	308		
		10.2.2	2 Gasification to Power	308		
		10.2.3	B Fast Pyrolysis to Power	309		
	10.3		d Fuels via Gasification	309		
		-	Gasification to Hydrogen	309		
		10.3.2	2 Gasification to Methanol	311		
		10.3.3	3 Gasification to Mixed Alcohols	312		
		10.3.4	Gasification to Fischer–Tropsch Liquids	313		
		10.3.5	5 Gasification and Syngas Fermentation to PHA and			
			Co-Product Hydrogen	315		
	10.4	Liqui	d Fuels via Fast Pyrolysis	316		
		10.4.1	Bio-oil Fermentation to Ethanol	316		
		10.4.2	2 Bio-oil Upgrading to Gasoline and Diesel	316		
		10.4.3		318		
	10.5	Sumn	nary and Conclusions	319		
	Refe	rences		321		

Index

323