Contents

Pr	eface		xv		
	Acknowledgments				
Ι	Intro	duction to the Scope of the Text	1		
•	LI	Activated Carbon	1		
		1.1.1 Talking About Porosity			
	1.2	Activated Carbon (Origins): Chapter 2	2 3		
	1.3	Porosity in Carbons (Modeling): Chapter 3	4		
	1.4	Characterization of Porosity: Chapter 4	7		
	1.5	Activation Processes (Thermal or Physical): Chapter 5			
	1.6	Activation Processes (Chemical): Chapter 6	8 9		
	1.7	SEM and TEM Images of Structures in Activated Carbon: Chapter 7	9		
	1.8	Applications of Activated Carbon: Chapter 8	9		
		1.8.1 Introduction	9		
		1.8.2 Adsorptions from Aqueous Solutions	11		
	1.9	Production of Activated Carbon and Reference Material: Chapter 9	12		
2	Acti	vated Carbon (Origins)	13		
2	2.1	Carbon Materials	13		
	2.1		16		
		Carbon Nomenclature	17		
		The Element Carbon	22		
	2.5		25		
	2.6	Preparation of Carbons in Solid Phase	27		
		2.6.1 Introduction	27		
		2.6.2 Solid-phase Carbonizations	28		
	2.7	Preparation of Carbons in Liquid Phase: Liquid Crystals	42		
		2.7.1 Introduction	42		
		2.7.2 Nematic Liquid Crystals	43		
	2.8	Preparation of Carbons in Gas Phase	46		
		2.8.1 Introduction	46		
		2.8.2 Carbon Black	47		
		2.8.3 Fullerenes, Nanotubes and Necklaces	49		

	2.9	Structu	res Within Carbons	52	
		2.9.1	Bonding and Structure	52	
	2.10	2.10 The Non-validity of the "Crystallite" (Graphitic Microcrystallite)			
		Concep	ot	54	
		2.10.1	Introduction	54	
		2.10.2		57	
		2.10.3	Causes of Line-broadening in XRD	59	
		2.10.4	1 5 5	62	
	2.11	Raman	Microspectroscopy in Structural Analyses: An Assessment	62	
		2.11.1		62	
			Incorrect Interpretations of RMS Data	63	
			Definitive Studies Using Pitch (Durnont et al., 2002)	65	
			Interpretations of RMS Data	66	
			tative Reflectance Microscopy and Carbon Structure	69	
	2.13		s Carbon Structure? Concluding Comments	71	
	2.14		ations Related to Porous and Chemical Structure	76	
		2.14.1	The uses of Porous Carbons	76	
		2.14.2	Take-up of Lithium into Carbons for Batteries	77	
3	Poros	sity in Ca	arbons: Modeling	87	
	3.1	Introdu		87	
	3.2	Model	Requirements	89	
	3.3		lodeling?	89	
	3.4	Models	s to be Considered	91	
		3.4.1		91	
		3.4.2	The Branched-tree Model	91	
		3.4.3		91	
		3.4.4	Carbon from Benzene Hexachloride, Gibson <i>et al.</i> (1946)	93	
		3.4.5	and Riley (1947) Botata abin Modela	95	
			Potato-chip Models Models of Karalya et al. (1992a h)	96	
		3.4.6	Models of Kaneko <i>et al.</i> (1992a, b) Model of Ruike <i>et al.</i> (1994)	90	
		3.4.7		100	
		3.4.8	Falling Card Model of Dahn <i>et al.</i> (1997)	100	
		3.4.9 3.4.10	Glassy Carbon Model of Yoshida <i>et al.</i> (1991) Model of Porous Microtexture of a Carbonaceous Particle	101	
		5.4.10	of Oberlin <i>et al.</i> (1980, 1999) and Oberlin (1989)	102	
		3.4.11	The Model of Virtual Porous Solids of Biggs and Agarwal	102	
		5.4.11	(1992, 1994) and Biggs <i>et al.</i> $(2004a, b)$	103	
		3.4.12	Model of Porous Carbon of Segarra and Glandt (1994)	105	
		3.4.13	Tight-binding Model of Wang et al. (1996)	107	
		3.4.14	Computer-generated Models of Acharya et al. (1999)	108	
		3.4.15	Model of Glassy Carbon of O'Malley et al. (1998)	110	
		3.4.16	Model of Glassy Carbon of Pikunic et al. (2001,2002)	111	
		3.4.17	Model of Porous Carbon of Petersen et al. (2003)	113	
		3.4.18	Carbon Aerogels of Gavalda et al. (2001, 2002) and		
			Job et al. (2004)	114	
		3.4.19	Structure of Montrnorillinite as shown by Scanning		
			Electron Microscopy		

3.4.20	Images Using Scanning Electron Microscopy, Rodríguez-	
	Reinoso (unpublished)	117
3.4.21	Images Using High-resolution, Fringe-imaging Transmission	
	Electron Microscopy, Marsh et al. (1982)	118
3.4.22	Models of Porosity in Activated Carbons as Suggested by	
	Byrne and Marsh (1995)	118
3.4.23	Computer Simulation of Pore-filling Model of Bojan and	
	Steele (1998)	121
3.4.24	Pore-shape Distributions by Davies and Seaton (1998)	121
3.4.25	Nearly Space-filling Fractal Networks of Carbon Nanopores	
	(Micropores) of Pfeifer et al. (2002)	123
3.4.26	Evaluation of Slit-like Porosity by Gun'ko and	
	Mikhalovsky (2004) and Yang et al. (2002)	127
3.4.27	Star-like Porosity by Py et al. (2004)	131
3.4.28	Is a Definitive Model of Microporosity Possible?	133
Model A	Assessments and Criteria for Acceptance	137

3.5

4	Chara	acterizat	ion of Activated Carbon	143
	4.1	Basic (Concepts	143
		4.1.1	The Adsorption Isotherm	146
		4.1.2	Open and Closed Porosity	148
		4.1.3	Surface Area: Fact or Fiction?	148
		4.1.4	Kinetics and Dynamics	151
	4.2	Charac	terization of Porosity: Gas Adsorption	153
		4.2.1	Measurement of the Isotherm	153
		4.2.2	Qualitative Interpretation of Isotherms	155
		4.2.3	Quantitative Interpretation of Isotherms	155
		4.2.4	Quantitative Interpretation of Isotherms Using the t- and	
			α_{s} - Methods	165
		4.2.5	Adsorption of Nitrogen and Carbon Dioxide: A Comparison	166
	4.3	Charac	terization of Porosity: Surface Functional Groups	182
		4.3.1	Introduction	182
		4.3.2	Formation and Properties of Oxygen Complexes	183
		4.3.3	Analyses of Surface Functional Groups	185
		4.3.4	Surface Acidity and Basicity	188
		4.3.5	Surface Oxygen Complexes: Effects on Adsorption	
			Isotherms	192
	4.4	Charac	terization of Porosity: SAXS and SANS	195
	4.5	Charac	terization of Porosity: Breakthrough Curves	197
		4.5.1	Introduction	197
		4.5.2	Breakthrough Curves and Times	198
		4.5.3	Applications of Breakthrough Curves and Times	200
	4.6	Charac	cterization of Porosity: Enthalpies of Adsorption	204
		4.6.1	Physical Adsorption and Chemisorption	204
		4.6.2	London Dispersion Forces	205
		4.6.3	Enthalpies of Adsorption	206
		4.6.4	Flow-type Microcalorimetry	207

Contents

	4.7		terization of Porosity: Immersion Calorimetry	209
		4.7.1	Introduction	209
		4.7.2	Immersion Calorimetry: Activated Carbons	214
		4.7.3	Immersion Calorimetry: The Activation Process	216
		4.7.4	Immersion Calorimetry: Influence of Surface Chemistry	220
	4.8	Mesop	•	224
		4.8.1	Definition of Mesoporosity	224
		4.8.2	Origins of Mesoporosity	224
		4.8.3	Quantitative Assessments of Mesoporosity	228
	4.9		terization of Mesoporosity: Mercury Porosimetry	234
		4.9.1	Principles	234
		4.9.2	Mercury Porosimetry: Experimental Results	234
	4.4.0	4.9.3	Mercury Porosimetry: Limitations	234
	4.10	The La	st Word	236
5	Activ	ation Pro	ocesses (Thermal or Physical)	243
	5.1	Therm	al Activation: Fundamentals Considerations	243
		5.1.1	Carbonaceous Surfaces	245
		5.1.2	Thermo-chemistry of Gasification Reactions	248
	5.2	Mecha	nisms of the Carbon-Molecular Oxygen Reaction	249
		5.2.1	Intermediate Stages	249
		5.2.2	Mobile Surface Oxygen Complexes	251
		5.2.3	Use of Isotopic Oxygen: ${}^{16}O_2$ and ${}^{18}O_2$	252
		5.2.4	Variation of the CO/CO ₂ Partial Pressure Ratio in	
			Product Gases	253
		5.2.5	Gasification Reactions in Nano-sized Spaces	254
		5.2.6	The Energy Profile	256
		5.2.7	Temperature Coefficients of Reaction Rates	257
	5.3	Rates of	of Gasification Reactions	258
		5.3.1	Diffusion Control of Reaction Rates of Gasification	258
		5.3.2	Reactivity of Surfaces During Gasification Reactions	259
		5.3.3	Rate Equation for the Carbon-molecular Oxygen Reaction	260
		5.3.4	Rate Equations for the Carbon-Carbon dioxide and Steam	
			Reactions	261
	5.4	Carbon	Structure and Gasification	262
		5.4.1	Carbon Structure and Activation Energies of Gasification	262
		5.4.2	Catalysis of Gasification Reactions	265
		5.4.3	Factors Influencing Rates of Gasification Reactions	267
		5.4.4	Topographical Changes During Gasification of Pure	
			Carbons	267
		5.4.5	Topographical Changes During Gasification of Impure	070
		A	Carbons	273
	5.5		tion by CO_2 and H_2O : Inhibition by $C(O)$ and $C(H)$	274
		5.5.1	Introduction	274
		5.5.2	Direct Addition of Hydrogen: Study of Walker (1996)	275
		5.5.3	Modern Approaches to Mechanisms of Activation by	
			CO_2 and H_2O	278
		5.5.4	Reactions with Hydrogen and Water (Liquid)	285

	5.6	Surface	Phenomena During Thermal Activations	285		
		5.6.1	Introduction	285		
		5.6.2	Transient States	286		
		5.6.3	Mechanisms of Desorption of Surface Oxygen Complexes			
			as CO	287		
	5.7	The Co	ncept of Reactivity	289		
	5.8		e Carbon Atom Migration	292		
	5.9	Thermal Activation Processes: (Contributions of Rodríguez-				
			o et <i>al.</i> , 1984)	293		
		5.9.1	Introduction	293		
		5.9.2	The Year 1984: Use of Air and CO ₂	294		
		5.9.3	The Year 1987: Interdependence of N_2 and CO_2 Isotherms	294		
		5.9.4	The Year 1989: Methodologies	296		
		5.9.5	The Year 1989: Major Review – Adsorption			
			Methodologies	296		
		5.9.6	The Year 1991: Major Review – Thermal Activation	296		
		5.9.7	The Year 1995: Use of Different Precursors	298		
		5.9.8	The Year 1997: Use of Different Experimental Conditions			
			of Activation	299		
		5.9.9	The Year 2000: Carbon Molecular Sieves	301		
		5.9.10	The Year 2000: Activation of Carbon Cloths	305		
		5.9.11	The Year 2001: Carbonization Under Pressure	308		
		5.9.12	The Year 2001: Review of Immersion Calorimetry	308		
		5.9.13		310		
		5.9.14	The Year 2001: Carbon-sepiolite Pellets	310		
	5.10		ion Processes (Thermal): Summary of Effects	312		
		5.10.1		312		
		5.10.2	1 2	313		
		5.10.3	1 1	316		
		5.10.4	Activation with Supercritical Water	317		
6	Activ	Activation Processes (Chemical)				
	6.1		cal Activations	322		
		6.1.1	Introduction	322		
		6.1.2		324		
		6.1.3				
			Activation	332		
		6.1.4	Density of Adsorbed Methane	335		
			Summary of Discussions	338		
	6.2		stry of Activation by H_3PO_4	339		
		6.2.1	Methodology	339		
		6.2.2	Porosity Development	340		
		6.2.3	Analytical Data	341		
		6.2.4	Morphological and Dimensional Changes	342		
		6.2.5	Chemistry of Activation by H_3PO_4	344		
	<i>c</i> 2	6.2.6	Summary of Discussions	349		
	6.3		cal Activation: Use of Alkali Metal Salts – K and Na	350		
		6.3.1	Historical Introduction	350		

Contents

xi

ľ

9	Prod	uction an	d Reference Material	454
	9.1	Produc		454
		9.1.1	Introduction	454
		9.1.2	Manufacturing Methods	454
		9.1.3	-	454
		9.1.4	Furnaces	458
		9.1.5	Quality Control: Testing	459
		9.1.6	Washed Carbons	462
		9.1.7	Regeneration	463
		9.1.8	Industrial Production	464
		9.1.9	Market Consumption	465
		9.1.10	•	467
		9.1.11	Conclusions	468
	9.2	Reference Information		468
		9.2.1	Introduction	468
		9.2.2	Keywords from the Journal carbon	469
		9.2.3	IUPAC Definitions (Fitzer etal., 1995)	471
	9.3			501
		9.3.1	Irving Langmuir (1881–1957)	501
		9.3.2	Brunauer, Emmett and Teller	503
		9.3.3	Stephen Brunauer (1903–1986)	503
		9.3.4	Paul Emmett (1900–1985)	505
		9.3.5	Edward Teller (1908–2003)	505
		9.3.6	Mikhail M. Dubinin (1901–2001)	506
۸.	the and			500

Author Index	509
Subject Index	525