

CONTENTS

1	GROWTH HISTORY OF BEVERAGES	1
2	PRODUCTION HISTORY OF FRUIT AND VEGETABLE BEVERAGES	51
3	SWEETENERS FOR BEVERAGES	85
4	WATER IN BEVERAGES	119
5	BEVERAGE ACIDS, FLAVORS, COLORS AND EMULSIFIERS	152
6	CARBONATING AND COOLING BEVERAGES	208
7	CARBONATED BEVERAGE PACKGING	232
8	BEVERAGE PRODUCTION, EQUIPMENT AND PLANT LAYOUT	285
9	QUALITY CONTROL OF BEVERAGES	314
10	BEVERAGE PRODUCT DEVELOPMENT	354
11	MARKETING AND SHELF-LIFE OF BEVERAGES	374
12	TYPES OF CARBONATED BEVERAGES	399
13	TYPES OF NONCARBONATED BEVERAGES	418
14	MODIFIED FRUIT JUICE BEVERAGES	463
15	DISPOSAL OF WASTE	482
16	SUMMARY AND FUTURE OUTLOOK	519
	APPENDIX	537
	INDEX	585