

TABLE OF CONTENTS

FOREWORD	VIII
MEMBERS OF THE WORKING PARTY AND PEOPLE WHO ASSISTED IN THE WORK OF THIS GROUP	VIII

CHAPTER 1

1. THE COLD STORE — DESIGN AND CONSTRUCTION	2
1.1 Description and types of cold stores	2
1.11 Status of cold stores	2
1.12 Types of activity	3
1.13 Economic rôle	3
1.2 General conception of a cold store	6
1.21 Operational programme	6
1.22 Economic factors and technical solutions	6
1.23 Optimum dimensions and future extensions	8
1.24 Storage	8
1.25 Freezing	10
1.26 Reception and delivery capacity of goods	12
1.27 Subsidiary operations	12
1.28 Check list	14
1.3 General planning of the cold store	14
1.31 Location	14
1.32 General arrangements	14
1.33 Arrangements within the cold store	16
1.34 Dimensions and characteristics of cold rooms	20
1.4 Constructional methods	22
1.41 Civil engineering	24
1.42 Insulation	30
1.5 Refrigeration equipment	36
1.51 Refrigerating systems	38
1.52 Distribution of refrigerating capacity	40
1.53 Lay-out of refrigerating circuit	42
1.54 Ancillary equipment	52
1.55 Automation	54
1.6 Liaison between operators and builders	58

CHAPTER 2

2. HANDLING OF MERCHANDISE	76
2.1 Introduction	76
2.2 Methods and equipment for handling in a cold store	80

2.21	Handling of unit loads	80
2.22	Racking	80
2.23	Special equipment and methods	80
2.24	Trucks in cold stores	82
2.25	Mechanized and automatic handling	84
2.3	Design aspects	86
2.31	General	86
2.32	Lay-out and dimensions	86
2.33	Traffic areas and access lanes	88
2.34	Loading banks (or docks)	90
2.35	Cold store doors	92
2.4	Administration of handling	92
2.5	Economical aspects	94

CHAPTER 3

3.	THE MERCHANDISE IN THE REFRIGERATED WAREHOUSE	100
3.1	Introduction	100
3.2	Essential conditions for good refrigerated storage	100
3.21	General	100
3.22	Factors affecting good storage	102
3.23	Particular conditions for good storage of chilled foodstuffs (stored above the freezing point)	112
3.24	Special conditions for good storage of frozen foodstuffs	120
3.3	The application of refrigeration in certain special cases	122
3.31	Precooling as a function of the cold store	122
3.32	Storage in a controlled atmosphere (C.A.)	122
3.33	Combination of refrigeration with other storage processes	124
3.4	Some possible storage difficulties in cold stores	124
3.41	Storage disorders and troubles	124
3.42	Freezer burn	126
3.5	Thawing of frozen product	126

CHAPTER 4

4.	THE COLD STORE AND ITS CUSTOMER	130
4.1	Introduction	130
4.2	Legal aspect: the refrigeration contract	130
4.21	Legal analysis of the refrigeration contract	130
4.22	Standard contract	132
4.23	Internal rules	134

4.3 Commercial aspect	134
4.31 Carrying out a refrigeration contract	134
4.32 Stock accounting	140
4.33 Setting rates	142
4.4 Insurance of the goods	148
4.41 Against what risks is it necessary to be covered?	150
4.42 The various concepts of goods insurance	152
4.43 Insurance technique	154
4.5 Securing goods by warrant	158

CHAPTER 5

5. SAFETY PRECAUTIONS	160
5.1 Introduction	160
5.2 Fire precautions	160
5.3 Safety precautions against gas	166
5.4 Safety precautions against the risk of being locked in a low temperature room	168
5.5 Safety precautions against water	168
5.6 Instruction and training	168
5.7 Accident prevention	168

CHAPTER 6

6. PERSONNEL WORKING IN COLD STORES	174
6.1 General	174
6.2 Effects of low temperature on the human body	174
6.3 Protective clothing	176
6.4 Working in cold rooms	178
6.5 Welfare facilities	180
FIGURES	182