

CONTENTS AND SUBJECT INDEX

INTRODUCTORY OVERVIEW	1
OIL SHALE RESOURCES	4
Genesis of Oil Shale.....	4
Worldwide Deposits.....	5
Scotland.....	5
Sweden.....	5
France.....	6
Spain.....	6
Germany.....	6
Soviet Union.....	6
Morocco.....	7
South Africa.....	7
Australia.....	7
People's Republic of China.....	8
Brazil.....	8
Deposits in the United States.....	9
Resource Endowment.....	9
Ownership of the Resources.....	13
References.....	13
OIL SHALE, SHALE OIL, SHALE GAS COMPOSITION AND PROPERTIES	15
Oil Shale.....	15
Shale Oil and Shale Gas.....	19
Retorted Shale.....	24
References.....	29
MINING, CRUSHING, AND ORE TRANSPORTATION	30
General Discussion.....	30
Surface Mining.....	32
Room-and-Pillar Mining.....	37
Mining by Caving.....	43

Longwall Mining	49
Sublevel Stopping	53
Vertical Modified In Situ Mining	59
Explosive Breakage	65
Mechanical Breakage	66
Hydraulic Breakage	67
Access to Mine	68
Ore Haulage Methods	69
Primary Crushing	70
Secondary Crushing	72
Beneficiation	74
Heavy Media Density Separation	74
Other Methods	76
References	78
RETORTING AND OTHER RECOVERY METHODS	80
General Discussion	80
✓ Surface Retorting	81
NTU Retorting Process	83
Paraho Retorting Process	88
Union Oil B Retorting Process	97
Union Oil SGR-3 Retorting Process	102
Circular Grate Retorting Process (Superior Oil Shale Process)	106
TOSCO II Retorting Process	115
Lurgi-Ruhrgas Retorting Process	122
HYTORT Retorting Process (IGT Oil Shale Process)	128
Petrosix Retorting Process	135
SPHER Retorting Process	136
In Situ Retorting	139
Flow Orientation	139
Retort Reactions	140
Mathematical Simulations	143
Operational Considerations	143
RISE (Rubble In Situ Extraction) Process	144
Oxy Modified In Situ Process	149
Horizontal Modified In Situ Retorting Process	153
Multi Mineral MIS Retorting Process	157
True In Situ Retorting Process	161
Geokinetics In Situ Retorting Processes	165
BX In Situ Oil Shale Project	169
Talley Energy In Situ Process	172
Radio Frequency Retorting Process	174
Other Recovery Methods	179
Bioleaching of Oil Shale	179
Solvent Extraction of Oil Shale	180
References	182
SHALE OIL UPGRADING	187
General	187
Shale Oil Treating	189
Deasphalting	189
Arsenic Removal	190
Desulfurization	191

Dewaxing	192
Denitrogenation	192
Thermal Processes for Upgrading	193
Catalytic Processing	199
Solids Reduction	235
Dust Removal from Shale Oil	236
Gulftronic Separator System	240
Petreco Deashing Process	241
Emulsion Resolution	241
Oil Shale Retort Gas Clean-Up	242
References	248
WATER IN OIL SHALE PROCESSING	249
Water Quality	249
Water Requirements for Oil Shale Facilities	252
Introduction	252
Process and Facility Models Analyzed	252
Water Requirements	253
Evaluation of Assumptions in the Estimates	256
Range of Water Requirements	260
Oil Shale Water Pollutants	261
Types and Origins of Pollutants	261
Amounts of Pollutants Produced	263
Wastewater Treatment	271
Introduction	271
Excess Mine Drainage Water	272
Gas Condensate	272
Retort Condensate	274
Other Wastewater Streams	277
Water Management Plans for Oil Shale Facilities	278
References	281
RETORTED SHALE DISPOSAL	284
Surface Disposal	284
Subsurface Disposal	289
References	294
PIPELINE TRANSPORTATION	295
General	295
Use of Pour Point Depressants	296
Other Considerations	297
Costs	297
References	298
MARKETS FOR SHALE OIL	300
Introduction	300
Shale Oil as a Boiler Fuel	300
Shale Oil as a Refinery Feedstock	301
Shale Oil as a Petrochemical Feedstock	305
References	306
ABBREVIATIONS	307
SOURCES UTILIZED	309