

CONTENTS

	Page
Preface	v
1. Introduction	1
1.1 Composition and Characterization of Crude Oils	1
1.2 Processing of Crude Oils	4
1.3 Role of Hydrocracking in Refining	7
References	8
2. Historical Aspects	9
References	11
3. Hydrocracking Catalysts	13
3.1 Zeolite Component	15
3.2 Nonzeolitic Components	25
3.3 Metal Component	32
References	36
4. Catalyst Preparation and Manufacturing	41
4.1 General Methods and concepts	41
4.2 Preparation of Hydrocracking Catalysts	47
4.3 Manufacturing Processes of Hydrocracking Catalysts	52
References	61
5. Catalyst Activation	63
5.1 General concepts	63
5.2 Activation of Noble Metal-Zeolite Catalysts	64
5.3 Activation of Nonnoble Metal Catalysts	66
5.4 Composition and Structure of Sulfided Catalysts	69
References	71
6. Reactions and Reaction Pathways	73
6.1 Reactions	73
6.2 Reaction Mechanism and Reaction Pathways	75
6.3 Comparison between Catalytic Cracking and Hydrocracking	91
References	93
7. Correlations Between Catalyst Composition and Catalyst Performance	96
7.1 Amorphous vs. Zeolite Catalysts	96
7.2 Gasoline Catalysts	98
7.3 Middle-distillate Catalysts	99
7.4 Relation Between Hydrogenation and Cracking Function	103
7.5 Relation Between Zeolite Framework Composition and Catalyst Performance	105
7.6 Shape Selectivity Effect	107
7.7 Effect of Nonzeolitic Component in zeolite-Containing Supports	108
References	110
8. Catalyst Deactivation and Reactivation	112
8.1 Basic Concepts	112
8.2 Coke Formation and Composition	114
8.3 Coke Deactivation of Bifunctional Catalysts	117
8.4 Coke Distribution in Porous Catalysts	119
8.5 Catalyst Poisoning	120

8.6	Catalyst Regeneration	123
8.7	Regeneration of Commercial Hydrocracking Catalysts	125
8.8	Sintering and Redispersion of Metals	126
	References	130
9.	Catalyst Characterization and Testing	135
9.1	Characterization of Catalyst Acidity	141
9.2	Measurement Methods of Metal dispersion	147
9.3	Selected Instrumental methods	151
9.4	Catalytic Evaluation	163
	References	169
10.	Hydrocracking Processes	174
10.1	Single-Stage Recycle Hydrocracking	175
10.2	Once-Through Hydrocracking	179
10.3	Two-Stage Recycle Hydrocracking	179
10.4	Separate hydrotreat Hydrocracking	181
10.5	Hydrocracking Reactions : Design and Operation	183
10.6	Kinetic Aspects	188
	References	198
11.	Factors Affecting Product Yields and Quality	200
11.1	Effect of Feedstock	200
11.2	Effect of Process Configuration	203
11.3	Effect of Operating Variables	204
11.4	Effect of Polynuclear Aromatics	208
11.5	Effect of Catalyst Design	212
11.6	Process Flexibility	213
	References	214
12.	Mild Hydrocracking	215
12.1	Conversion of VGO	215
12.2	Conversion of Residue	221
	References	221
13.	Catalytic Dewaxing	223
13.1	Reactions	224
13.2	Distillate Dewaxing	226
13.3	Integration with Other Processes	229
13.4	Lube Oil Dewaxing	232
13.5	Other Applications	235
	References	236
14.	Other Applications of Hydrocracking	237
14.1	Hydrocracking/ Catalytic Cracking Integration	237
14.2	Production of Ethylene Cracker Feedstocks	238
14.3	Production of Petrochemical Feedstocks	242
14.4	Production of Lube Oil Base Stock	244
14.5	Petroleum Residue Upgrading	246
	References	254
15.	Reclamation of Spent Catalysts	256
15.1	Composition of Spent Catalysts	256
15.2	Reclamation Technologies	257
	References	264
16.	Conclusion	266
	Glossary	268
	Index	293