

CONTENTS

	Page
Introduction	xv
1. Base oils from petroleum	1
1.1 Introduction	1
1.2 Base oil Composition	2
1.3 Products and specifications	6
1.4 Conventional base oil manufacturing methods	13
1.5 Modern catalytic processes	25
1.6 Future developments	30
References	31
2. Synthetic base fluids	32
2.1 Introduction	32
2.2 Polyalphaolefins	33
2.3 Alkylated aromatics	37
2.4 Polybutenes	39
2.5 Synthetic esters	40
2.6 Polyalkylene glycols	51
2.7 Phosphate esters	58
References	60
3. Detergents/ dispersants	62
3.1 Introduction	62
3.2 Detergents	63
3.3 Dispersants	72
3.4 Other lubricants	77
3.5 Performance evaluation	78
References	80
Further reading	80
4. Oxidative degradation and stabilisation of mineral oil based lubricants	83
4.1 Introduction	83
4.2 Autoxidation of hydrocarbons	83
4.3 Oxidation stability of base oils	93
4.4 Inhibition of oxidative degradation of lubricants	94
4.5 Application of antioxidants	109
4.6 Future antioxidant technology	120
Acknowledgements	121
References	122
5. Viscosity index improvers and thickeners	124
5.1 Introduction	124
5.2 Overview of VI improver Chemistry	125
5.3 Chemistry and manufacture of commercial VI improvers	126
5.4 Function and properties	135
5.5 Performance	149
5.6 prognosis for future developments	155
References	156
6. Miscellaneous additives	160
6.1 Friction modifiers	160

6.2	Pour point depressants	165
6.3	Demulsifiers and antifoams	168
6.4	Corrosion inhibitors	170
	References	173
7.	The formulation of automotive lubricants	174
7.1	Introduction	174
7.2	What type of lubricant is wanted?	174
7.3	Why there are so many types of lubricant	175
7.4	Multifunctional lubricants	176
7.5	Definition of lubricant performance	178
7.6	Lubricant formulation – the physical phase	186
8.	Industrial lubricants	196
8.1	Introduction	196
8.2	Bearing lubricants	198
8.3	Compressor lubricants	205
8.4	Hydraulic lubricants (fluids)	208
8.5	Industrial gear lubricants	211
8.6	Turbine lubricants	212
8.7	Metalworking lubricants	213
8.8	Specialities	220
	References	221
9.	Aviation lubricants	223
9.1	Introduction	223
9.2	Lubrication of rotary engines	224
9.3	Lubrication of conventional aircraft piston engines	225
9.4	Lubrication of aircraft turbine engines	227
9.5	Aircraft hydraulic fluids	231
9.6	Helicopter gearboxes	232
9.7	Undercarriage lubrication	233
9.8	Airframe lubrication	233
9.9	Safety aspects of aircraft lubrication	234
9.10	Space lubrications	235
	References	236
10.	Marine lubricants	237
10.1	Introduction	237
10.2	Marine diesel engines	237
10.3	Fuel oil	240
10.4	Base oils	243
10.5	Additives	243
10.6	Properties and formulation of marine lubricants	245
10.7	System oils	246
10.8	Cylinder oils	247
10.9	Trunk piston engine oils	251
10.10	Used oil analysis	251
	References	253
11.	Lubricating grease	255
11.1	Introduction	255
11.2	Structure and Properties	256
11.3	chemistry	259
11.4	Applications	265
11.5	Future developments	266
11.6	Conclusions	267
	References	267

12.	Extreme-pressure and anti-wear additives	269
12.1	Introduction	269
12.2	Anti-wear additives	272
12.3	Extreme –pressure additives	274
12.4	Mechanisms of action of anti-wear and EP additives	277
12.5	Application of different classes of additive	279
12.6	Future developments	280
	References	281
13.	Lubricants and their environmental impact	282
13.1	Introduction	282
13.2	Collection of waste lubricant	283
13.3	Treatment of collected lubricant	284
13.4	Re-refined base oil quality	286
13.5	Health and safety aspects of re-refined base oils	287
13.6	Environmental considerations of waste lubricant	289
13.7	Environmental impact of ‘consumed’ lubricant	291
13.8	Biodegradation tests for oils	292
13.9	Future trends	297
	References	298
	Further reading	298
	Index	299