

CONTENTS

	Page
INTRODUCTION THE PRINCIPLE OF THERMODYNAMIC EQUILIBRIUM	ix
I Gases and Their Uses	1
II The Equilibrium of Gaseous and Liquid Mixtures	14
1. The equilibrium of binary mixtures	14
2. Ternary mixtures	22
3. Thermodynamic relations	27
4. The determination of equilibrium curves	37
5. Survey of experimental results	45
III The Methods of Gas Separation	64
1. Condensation and evaporation	64
2. Dephlegmation	70
3. Rectification	74
4. Heat-exchangers	79
5. Regenerators	83
IV Heat, Work, and Entropy	89
1. The concept of balance	89
2. The (h,x) diagram	92
3. Heats of evaporation of binary mixtures	96
4. Calculations on the (h, x) diagram	101
5. The (h, s) diagram	106
6. Net work and irreversible entropy	110
V Refrigeration	112
1. Refrigeration, liquefaction, and separation	112
2. Thermodynamic diagrams	114
3. Refrigerating cycles	119
4. The air-liquefiers of Linde, Claude, and Heylandt	123
5. The cascade principle and the analysis of losses	135
VI The Principles of Air Separation	141
1. The simple column	141
2. The double column	152
VII Commercial Air Separation	163
1. Linde plants with process and refrigerating cycles	163
2. The use of expansion engines and turbines	169
3. Large-scale oxygen production	174
VIII Effect and Efficiency of Plate Columns	186
1. The effect of plates with mixed liquid	186
2. Plates with inhomogeneous liquid	193
3. Equilibration of liquid and vapour	200
IX Air as a Ternary Mixture	210
1. The influence of argon on the production of oxygen and nitrogen	210
2. The production of argon	217
3. Neon and helium	226
4. Krypton and xenon	228

X	The Production of Hydrogen from Coke-Oven Gas	237
	1. Separation by partial condensation	237
	2. The Linde – Bronn Process	243
	3. the scrubbing of ternary mixtures	249
	4. The ‘Air Liquide’ process	254
XI	Hydrocarbon Gases	258
	1. Products and raw materials	258
	2. The production of ethylene from the Linde – Bronn Fraction	266
	3. The production of ethylene from coke-oven gas without complete separation	272
	4. The production of helium from natural gases	277
XII	The Separation of Olefines from Cracker Gas	284
	1. The principles of separation	284
	2. Separating plants for cracker gas	292
	3. Other methods of cracker-gas separation	301
	Index	304