666.2 ILZRO

CONTENTS

INTRODUCTORY	1
SUMMARY OF EXPERIMENTAL RESULTS	3
EXPERIMENTAL	8
Tests On Cone 3-5 Clear Production Glazes	8
Cone 5 Clear Glass For Institutional Dinnerware	11
Effect Of Coloring Oxide Mill Additions On Lead Release Of Fritted Lead Glazes	13
Effect Of Commercial Glaze Stain Additions On Lead Release From various Base Glazes	21
Effect Of Opacifying Oxide Mill Additions On Lead Release Of Fritted Lead Glazes	31
Effect Of Variations Of Alkali, Alkaline Earth, Boric And Zinc Oxide and Beryl In A Cone 4 Glaze	35
Variations In Lead Silicate (Pbo 1.3Sio ₂) Base Glaze	43
Modifications Of Lead Silicate (Pbo 1.5Sio ₂) Base Glaze Repeated Extractions On Same Glaze Surface	53 62
EFFECT OF PRODUCTION PARAMETERS	68
Effect Of Glaze Thickness	71
Variation In Lead Release of Same Glazes Applied On Different Bisques	74
Variations Of Lead Release With Glaze Thickness, Firing Time and Temperature	84
APPENDIX A - Discussion Of Earlier Work And Literature References	92
Discussion Of Solubility Tests On Frit Powders	105
Lead Extraction From Glaze Surfaces	111
Relation Of Glaze Structure To Durability	115
References	127
APPENDIX B - Tests For Lead Extracted From Glazed Surface	143
ASTM C555-64 "Determination Of Lead Extracted From Glazed Ceramic Surfaces"	144
The Kettering Laboratory "Rapid Screening Method For Lead Release By Ceramic Glazes"	152
References	156
ASTM c-738-72 "Lead and cadmium Extracted from Glazed ceramic Surfaces"	157
APPENDIX C - Materials Handling	163
APPENDIX D - Temperature Equivalents Of Pyrometric Cones	169
APPENDIX E - Cone Position Diagram	171