

CONTENTS

Part 1 INTRODUCTION

1. Scope of the Refractories Industry in the United States	3
2. Literature on Refractories	10
3. History of Refractory Development	14

Part 2 PRODUCT

4. Heavy Refractory Brick	27
5. Insulating Materials	32
6. Standard and Special Shapes	36
7. Refractory Mortars, Plastics, Concretes, and Coatings	44

Part 3 MANUFACTURE

8. Raw Materials for Refractories	61
9. The Mining and Preliminary Treatment of Refractory Raw Materials	90
10. Molding Methods	108
11. Drying	154
12. Firing of Clay and Other Refractory Materials	166
13. Kilns for Burning Refractories	192
14. Fusion Point	225
15. Load-bearing Capacity	231
16. Spalling	244
17. Resistance to Slags and Glasses	268
18. Expansion and Shrinkage	280
19. Heat Transmission by Refractories	293
20. Miscellaneous Properties of Refractories	315
21. Refractories in the Iron and Steel Industry	331
22. Refractories in the Nonferrous Industry	357
23. Refractories in Miscellaneous Industries	375
24. Brickwork Construction	393