

# Contents

<b>Preface</b>	<b>xi</b>
<b>1. Introduction</b>	<b>1</b>
1.1 The Evolution and Development of Porous Materials	2
1.1.1 From Natural Zeolites to Synthesized Zeolites	2
1.1.2 From Low-silica to High-silica Zeolites	3
1.1.3 From Zeolites to Aluminophosphate Molecular Sieves and Other Microporous Phosphates	4
1.1.4 From 12-Membered-ring Micropores to Extra-large Micropores	5
1.1.5 From Extra-large Micropores to Mesopores	6
1.1.6 Emergence of Macroporous Materials	7
1.1.7 From Inorganic Porous Frameworks to Porous Metal-organic Frameworks (MOFs)	8
1.2 Main Applications and Prospects	9
1.2.1 The Traditional Fields of Application and Prospects of Microporous Molecular Sieves	9
1.2.2 Prospects in the Application Fields of Novel, High-tech, and Advanced Materials	10
1.2.3 The Main Application Fields and Prospects for Mesoporous Materials	11
1.3 The Development of Chemistry for Molecular Sieves and Porous Materials	13
1.3.1 The Development from Synthesis Chemistry to Molecular Engineering of Porous Materials	13
1.3.2 Developments in the Catalysis Study of Porous Materials	14
<b>2. Structural Chemistry of Microporous Materials</b>	<b>19</b>
2.1 Introduction	19
2.2 Structural Building Units of Zeolites	23
2.2.1 Primary Building Units	23
2.2.2 Secondary Building Units (SBUs)	24
2.2.3 Characteristic Cage-building Units	25

2.2.4	Characteristic Chain- and Layer-building Units	29
2.2.5	Periodic Building Units (PBUs)	32
2.3	Composition of Zeolites	33
2.3.1	Framework Composition	33
2.3.2	Distribution and Position of Cations in the Structure	34
2.3.3	Organic Templates	39
2.4	Framework Structures of Zeolites	41
2.4.1	Loop Configuration and Coordination Sequences	41
2.4.2	Ring Number of Pore Opening and Channel Dimension in Zeolites	43
2.4.3	Framework Densities (FDs)	47
2.4.4	Selected Zeolite Framework Structures	47
2.5	Zeolitic Open-framework Structures	72
2.5.1	Anionic Framework Aluminophosphates with $Al/P \leq 1$	72
2.5.2	Open-framework Gallophosphates with Extra-large Pores	88
2.5.3	Indium Phosphates with Extra-large Pores and Chiral Open Frameworks	92
2.5.4	Zinc Phosphates with Extra-large Pores and Chiral Open Frameworks	93
2.5.5	Iron and Nickel Phosphates with Extra-large Pores	95
2.5.6	Vanadium Phosphates with Extra-large Pores and Chiral Open Frameworks	97
2.5.7	Germanates with Extra-large Pores	100
2.5.8	Indium Sulfides with Extra-large-pore Open Frameworks	101
2.6	Summary	104
<b>3.</b>	<b>Synthetic Chemistry of Microporous Compounds (I) – Fundamentals and Synthetic Routes</b>	<b>117</b>
3.1	Introduction to Hydro(solvo)thermal Synthesis	117
3.1.1	Features of Hydro(solvo)thermal Synthetic Reactions	117
3.1.2	Basic Types of Hydro(solvo)thermal Reactions	119
3.1.3	Properties of Reaction Media	120
3.1.4	Hydro(solvo)thermal Synthesis Techniques	122
3.1.5	Survey of the Applications of Hydro(solvo)thermal Synthetic Routes in the Synthesis of Microporous Crystals and the Preparation of Porous Materials	123
3.2	Synthetic Approaches and Basic Synthetic Laws for Microporous Compounds	123
3.2.1	Hydrothermal Synthesis Approach to Zeolites	124
3.2.2	Solvothermal Synthesis Approach to Aluminophosphates	144
3.2.3	Crystallization of Zeolites under Microwave Irradiation	157
3.2.4	Hydrothermal Synthesis Approach in the Presence of Fluoride Source	161
3.2.5	Special Synthesis Approaches and Recent Progress	164
3.2.6	Application of Combinatorial Synthesis Approach and Technology in the Preparation of Microporous Compounds	168

3.3	Typical Synthetic Procedures for some Important Molecular Sieves	172
3.3.1	Linde Type A (LTA)	172
3.3.2	Faujasite (FAU)	173
3.3.3	Mordenite (MOR)	175
3.3.4	ZSM-5 (MFI)	176
3.3.5	Zeolite Beta (BEA)	177
3.3.6	Linde Type L (LTL)	178
3.3.7	AlPO <sub>4</sub> -5 (AFI)	178
3.3.8	AlPO <sub>4</sub> -11 (AEL)	179
3.3.9	SAPO-31	180
3.3.10	SAPO-34 (CHA)	181
3.3.11	TS-1 (Ti-ZSM-5)	181
<b>4.</b>	<b>Synthetic Chemistry of Microporous Compounds (II) – Special Compositions, Structures, and Morphologies</b>	<b>191</b>
4.1	Synthetic Chemistry of Microporous Compounds with Special Compositions and Structures	192
4.1.1	M(III)X(V)O <sub>4</sub> -type Microporous Compounds	192
4.1.2	Microporous Transition Metal Phosphates	194
4.1.3	Microporous Aluminoborates	197
4.1.4	Microporous Sulfides, Chlorides, and Nitrides	199
4.1.5	Extra-large Microporous Compounds	201
4.1.6	Zeolite-like Molecular Sieves with Intersecting (or Interconnected) Channels	212
4.1.7	Pillared Layered Microporous Materials	215
4.1.8	Microporous Chiral Catalytic Materials	218
4.2	Synthetic Chemistry of Microporous Compounds with Special Morphologies	226
4.2.1	Single Crystals and Perfect Crystals	226
4.2.2	Nanocrystals and Ultrafine Particles	235
4.2.3	The Preparation of Zeolite Membranes and Coatings	241
4.2.4	Synthesis of Microporous Material with Special Aggregation Morphology in the Presence of Templates	248
4.2.5	Applications of Zeolite Membranes and Films	251
<b>5.</b>	<b>Crystallization of Microporous Compounds</b>	<b>267</b>
5.1	Starting Materials of Zeolite Crystallization	268
5.1.1	Structures and Preparation Methods for Commonly Used Silicon Sources	268
5.1.2	Structure of Commonly Used Aluminum Sources	284
5.2	Crystallization Process and Formation Mechanism of Zeolites	285
5.2.1	Solid Hydrogel Transformation Mechanism	287
5.2.2	Solution-mediated Transport Mechanism	289
5.2.3	Important Issues Related to the Solution-mediated Transport Mechanism	294
5.2.4	Dual-phase Transition Mechanism	305

5.3	Structure-directing Effect (SDE) and Templating in the Crystallization Process of Microporous Compounds	307
5.3.1	Roles of Guest Molecules (Ions) in the Creation of Pores	307
5.3.2	Studies on the Interaction between Inorganic Host and Guest Molecules via Molecular Simulation	324
5.3.3	Conclusions and Prospects	325
5.4	Crystallization Kinetics of Zeolites	326
<b>6.</b>	<b>Preparation, Secondary Synthesis, and Modification of Zeolites</b>	<b>345</b>
6.1	Preparation of Zeolites – Detemplating of Microporous Compounds	345
6.1.1	High-temperature Calcination	345
6.1.2	Chemical Detemplating	347
6.1.3	Solvent-extraction Method	348
6.2	Outline of Secondary Synthesis	350
6.3	Cation-exchange and Modification of Zeolites	351
6.3.1	Ion-exchange Modification of Zeolite LTA	351
6.3.2	Modification of FAU Zeolite through Ion-exchange	357
6.4	Modification of Zeolites through Dealumination	361
6.4.1	Dealumination Routes and Methods for Zeolites	361
6.4.2	High-temperature Dealumination and Ultra-stabilization	362
6.4.3	Chemical Dealumination and Silicon Enrichment of Zeolites	364
6.5	Isomorphous Substitution of Heteroatoms in Zeolite Frameworks	373
6.5.1	Galliation of Zeolites – Liquid–Solid Isomorphous Substitution	374
6.5.2	Secondary Synthesis of Titanium-containing Zeolites – Gas–Solid Isomorphous Substitution Technique	377
6.5.3	Demetallation of Heteroatom Zeolites through High-temperature Vapor-phase Treatment	378
6.6	Channel and Surface Modification of Zeolites	379
6.6.1	Cation-exchange Method	380
6.6.2	Channel-modification Method	381
6.6.3	External Surface-modification Method	383
<b>7.</b>	<b>Towards Rational Design and Synthesis of Inorganic Microporous Materials</b>	<b>397</b>
7.1	Introduction	397
7.2	Structure-prediction Methods for Inorganic Microporous Crystals	398
7.2.1	Determination of 4-Connected Framework Crystal Structures by Simulated Annealing Method	399
7.2.2	Generation of 3-D Frameworks by Assembly of 2-D Nets	401
7.2.3	Automated Assembly of Secondary Building Units (AASBU Method)	406
7.2.4	Prediction of Open-framework Aluminophosphate Structures by using the AASBU Method with Lowenstein’s Constraints	412
7.2.5	Design of Zeolite Frameworks with Defined Pore Geometry through Constrained Assembly of Atoms	415

7.2.6	Design of 2-D 3.4-Connected Layered Aluminophosphates with $\text{Al}_3\text{P}_4\text{O}_{16}^{3-}$ Stoichiometry	426
7.2.7	Hypothetical Zeolite Databases	429
7.3	Towards Rational Synthesis of Inorganic Microporous Materials	430
7.3.1	Data Mining-aided Synthetic Approach	430
7.3.2	Template-directed Synthetic Approach	433
7.3.3	Rational Synthesis through Combinatorial Synthetic Route	454
7.3.4	Building-block Built-up Synthetic Route	455
7.4	Prospects	459
<b>8.</b>	<b>Synthesis, Structure, and Characterization of Mesoporous Materials</b>	<b>467</b>
8.1	Introduction	468
8.2	Synthesis Characteristics and Formation Mechanism of Ordered Mesoporous Materials	472
8.2.1	Mesostructure Assembly System: Interaction Mechanisms between Organics and Inorganics	472
8.2.2	Formation Mechanism of Mesostructure: Liquid-crystal Template and Cooperative Self-assembly	478
8.2.3	Surfactant Effective Packing Parameter: $g$ and Physical Chemistry of Assembly and Interface Considerations	489
8.3	Mesoporous Silica: Structure and Synthesis	494
8.3.1	Structural Characteristics and Characterization Techniques for Mesoporous Silica	494
8.3.2	2-D Hexagonal Structure: MCM-41, SBA-15, and SBA-3	497
8.3.3	Cubic Channel Mesostructures: MCM-48, FDU-5, and $\text{Im}\bar{3}m$ Materials	505
8.3.4	Caged Mesostructures	508
8.3.5	Deformed Mesophases, Low-order Mesostructures, and Other Possible Mesophases	520
8.3.6	Phase Transformation and Control	525
8.4	Pore Control	526
8.4.1	Pore-size and Window-size Control	526
8.4.2	Macroporous Material Templating Synthesis	529
8.4.3	The Synthesis of Hierarchical Porous Silica Materials	531
8.5	Synthesis Strategies	533
8.5.1	Synthesis Methods	533
8.5.2	Surfactant, its Effect on Product Structure and Removal from Solid Product, and Nonsurfactants template	535
8.5.3	Stabilization of Silica Mesophases and Post-synthesis Hydrothermal Treatment	541
8.5.4	Zeolite Seed as Precursor and Nanocasting with Mesoporous Inorganic Solids	547
8.5.5	Synthesis Parameters and Extreme Synthesis Conditions	550
8.6	Composition Extension of Mesoporous Materials	558
8.6.1	Chemical Modification	558
8.6.2	Synthesis Challenges for Nonsilica Mesoporous Materials	561

8.6.3	Metal-containing Mesoporous Silica-based Materials	562
8.6.4	Inorganic–Organic Hybrid Materials	563
8.6.5	Metal Oxides, Phosphates, Semiconductors, Carbons, and Metallic Mesoporous Materials	565
8.7	Morphology and Macroscopic Form of Mesoporous Material	572
8.7.1	‘Single Crystal’ and Morphologies of Mesoporous Silicas	573
8.7.2	Macroscopic Forms	575
8.8	Possible Applications, Challenges, and Outlook	583
8.8.1	Possible Applications	583
8.8.2	Challenges and Outlook	584
<b>9.</b>	<b>Porous Host–Guest Advanced Materials</b>	<b>603</b>
9.1	Metal Clusters in Zeolites	604
9.1.1	Definition of Metal Clusters	604
9.1.2	Preparation Approaches to Metal Clusters	605
9.1.3	Alkali Metal Clusters	607
9.1.4	Metal Clusters of Silver	612
9.1.5	Noble Metal (Platinum, Palladium, Rhodium, Ruthenium, Iridium, Osmium) Clusters	613
9.1.6	Other Metal Clusters	614
9.1.7	Clusters of Metal Oxides or Oxyhydroxide	615
9.2	Dyes in Zeolites	616
9.3	Polymers and Carbon Materials in Zeolites	621
9.3.1	Polymers in Zeolites	621
9.3.2	Preparation of Porous Carbon using Zeolites	623
9.3.3	Fullerenes Assembled in Zeolites	624
9.3.4	Carbon Nanotube Growth in Zeolites	625
9.4	Semiconductor Nanoparticles in Zeolites	631
9.5	Metal Complexes in Molecular Sieves	636
9.5.1	Incorporation of Metal–Pyridine Ligand Complexes	636
9.5.2	Incorporation of Metal–Schiff Base Complexes	640
9.5.3	Incorporation of Porphyrin and Phthalocyanine Complexes	642
9.5.4	Incorporation of Other Metal Complexes	644
9.6	Metal–Organic Porous Coordination Polymers	647
9.6.1	Transition Metal–Multicarboxylate Coordination Polymers	647
9.6.2	Coordination Polymers with N-containing Multidentate Aromatic Ligands	648
9.6.3	Coordination Polymers with N- and O-containing Multidentate Ligands	650
9.6.4	Zinc-containing Porous Coordination Polymers	651
9.6.5	Adsorption Properties and H <sub>2</sub> Storage of MOFs	652
	<b>Further Reading</b>	<b>667</b>
	<b>Index</b>	<b>673</b>