

CONTENTS

	Page
1. INTRODUCTION	1
2. SUMMARY	2
3. DATA LIMITATIONS	4
4. RECOMMENDATIONS	5
5. CONCLUSIONS	7
6. DYE CLASS CATEGORIZATION	8
6.1 Overview	8
6.2 Acid Dyes	17
6.3 Direct (Substantive) Dyes	27
6.4 Azoic Dyes	37
6.5 Disperse Dyes	55
6.6 Sulfur Dyes	72
6.7 Fiber Reactive Dyes	85
6.8 Basic Dyes	106
6.9 Oxidation Bases	115
6.10 Mordant (Chrome) Dyes	117
6.11 Developed Dyes	123
6.12 Vat Dyes	129
6.13 Pigments	141
6.14 Optical Brighteners/Fluorescent Brighteners	147
6.15 Solvent Dyes	156
7. DYEING EQUIPMENT CATEGORIZATION	168
7.1 Overview	168
7.2 Beck Dyeing	175
7.3 Pad/Batch Dyeing	204
7.4 Transfer Printing	215
7.5 Direct Textile Printing	227
7.6 Package Dyeing	241
7.7 Beam Dyeing	249
7.8 Jet Dyeing Machines	258
7.9 Jig Dyeing	271
7.10 Paddle Dyeing	275
7.11 Leather Dyeing	282
7.12 Non-Woven Dyeing	283
8. WASTEWATERS AND WASTEWATER TREATMENT	284
8.1 Introduction	284
8.2 Textile Mill Wastewater from Dye Operations	284
8.3 Treatment Technology	287
8.4 Characterization of Textile Dyeing Operations	288
9. AIR EMISSIONS FROM TEXTILE DYEING AND PRINTING PROCESS	292
9.1 Introduction	292
9.2 Air Emissions	292

REFERENCES	305
APPENDIX A: GLOSSARY	312
APPENDIX B: DYEING PROCEDURES	318
APPENDIX C: PLANT VISIT REPORT/ALAMANCE KNIT	348
APPENDIX D: PLANT VISIT REPORT/CARLISLE FINISHING	358
APPENDIX E: RESULTS OF NIOSH MONITORING STUDIES	371