## CONTENTS

| 1. | Introdu  | ction   | 1  |
|----|--|---|--|
|    | 1.1  | Scope   | 1  |
|    | 1.2  | Basic objectives and arrangement of information   | 1  |
|    | 1.3  | Structure and use of the index  | 2  |
|    | 1.4  | Historical Background   | 3  |
| 2. | Types 0<br>2.1<br>2.2<br>2.3<br>2.4<br>2.5   | of coatings<br>General description and basis for classification<br>Clear coatings<br>Pigmented coatings<br>Primers<br>Bituminous coatings   | 5<br>5<br>9<br>26<br>29  |
| 3. | Propert<br>3.1<br>3.2<br>3.3<br>3.4<br>3.5<br>3.6<br>3.7<br>3.8<br>3.9<br>3.10<br>3.11<br>3.12<br>3.13<br>3.14<br>3.15<br>3.16<br>3.17 | ies of synthetic resins for coatings<br>General nature of synthetic resins<br>Cellulose derivatives<br>Phenolic resins<br>Alkyd resins<br>Amino resins<br>Vinyl resins<br>Acrylic resins<br>Polystyrene and its copolymers<br>Silicone resins<br>Epoxy resins<br>Polyamide resins<br>Polyamide resins<br>Polyurethanes<br>Polyethylelne<br>Fluorocarbon resins<br>Synthetic rubbers<br>Water-soluble resins<br>Miscellaneous resins | 33<br>33<br>38<br>41<br>43<br>46<br>47<br>52<br>53<br>54<br>55<br>57<br>58<br>60<br>62<br>64<br>67<br>68 |
| 4. | 4.1  | on of coating systems   | 71   |
|    | 4.2  | Basis for selection   | 71   |
|    | 4.3  | Coating systems for wood  | 77   |
|    | 4.4  | Coating systems for metals  | 79   |
|    | 4.5  | Coating for concrete and masonry  | 84   |
|    | 4.6  | Coatings for plaster and wallboard  | 85   |
|    | 4.7  | Functional coatings   | 86   |
|    | Storage  | Summary   | 90   |
|    | 5.1  | Storage of coating materials  | 91   |
|    | 5.2  | Safety precautions  | 91   |
|    | 5.3  | Mixing, thinning, and activation  | 93   |
|    | 5.4  | Application methods and equipment   | 96   |
| 6. | Surface  | preparation and pretreatment  | 105  |
|    | 6.1  | Importance of surface preparation and pretreatment  | 105  |
|    | 6.2  | Preparation of wood surfaces  | 106  |

|     | 6.3  | Preparation and pretreatment of metal surface                            | 108 |
|-----|--|--|-----|
|     | 6.4  | Preparation of concrete and masonry surfaces                             | 125 |
|     | 6.5  | Preparation of plaster and wallboard surfaces                            | 128 |
|     | 6.6  | Preparation of previously painted surfaces                               | 129 |
|     | 6.7  | Summary  | 132 |
| 7.  | Consolidation of coatings information                  |  |     |
|     | 7.1  | A glance backward and forward  | 135 |
|     | 7.2  | Supplementary information  | 135 |
|     | 7.3  | Use of the text to solve specific coating problems                       | 143 |
|     | 7.4  | Summary and conclusion   | 145 |
| 8.  | Summary of federal specifications for organic coatings |  | 149 |
|     | 8.1  | Quick guide to federal specifications for organic coating materials      | 149 |
|     | 8.2  | Tabular summary of important federal specifications for organic coatings | 150 |
| 9.  | Selected bibliography                                  |  |     |
|     | 9.1  | Specific references  | 169 |
|     | 9.2  | General references   | 172 |
| 10. | Index  |  | 175 |