CONTENTS AND SUBJECT INDEX

INTRODUCTION	1
PART I. COATING COMPOSITIONS	3
EPOXY Compositions and Blends Polyepoxide Carbocyclic Diarnine Compositions CondensationProducts of a Terminal Di-vic-Epoxide and a Dihydric Phenol Cycloaliphatic Acetal Polyepoxide-Dicarboxylic Acid Reaction Product Chlorine-Containing Polyester for Flame Resistant Resin Phenolic Modified Thermoplastic Resin Blends Polyvinyl Acetal and Polyacrylate Compositions Polyvinyl Acetal, Silica and BF ₃ -Amine Complex Low Temperature Film Former Filled Epoxy Resin Coal Tar Pitch Addition of Silica to Prevent Sagging Thickened Resin Bonding Agents Curing Agents Curing Agents Hydroxypyridines Rapid Curing Flexible System Using Stannous Octoate Metal Salt-Carboxylic Compounds & Cocatalysts Polyol-Trimellitic Anhydride Adducts and Triphenylphosphine Fatty Guanamines Aminoary I Phosphates Amine Curing Agents Dicyclohexyl Tertiary Arnines Extra-Coordinate Silicon Complex Powdering Techniques High Density Grinding Media Rubber Mill Blending Rubber Mill Blending Rubber Mill Blending and Dicyandiamide Curing Agent	4 4 4 4 4 4 4 6 6 8 8 10 13 14 16 16 18 19 21 22 23 27 27 28 29 30 31 34 40 41 43 45
Primers and Surface Treatment Heated Substrate with Vacuum Treatment	45

High Density Polyethylene Primer Carboxylated Polyethylene Resin and Vinyl Butyral Primer Polyvinyl Acetal Primer Coated by Flame Spraying Chlorinated Polyethylene on Epoxy Primer Chromium Trioxide Surface Treatment Copolymers Ethylene-Maleic Anhydride Copolymers Graft Copolymers of Polypropylene and Acrylic Acid Graft Copolymers of Polyethylene and Acrylic Acid General Processes Polyethylene and Peroxide Blends Polyethylene Powder Technique Addition of Lecithin Pretreatment of Powder with Aminophenol Amine Modified Clays	45 46 47 48 50 51 51 53 56 57 57 57 58 59 60
VINYLS, ACRYLICS AND FLUOROCARBON RESINS Vinyl Chloride Resins Blends of Homopolymers Mixtures of Vinyl Resins Plasticized Vinyl Compounds Blends with Ethylene-Ethyl Acrylate Copolymers Vinyl Resin-Epoxy Fatty Acid Composition Solvent Vapor Technique Primers and Control of Film Thickness Acrylic-Epoxy Based Primer Polyvinyl Chloride Plasticized with Tricresyl Phosphate to Improve Conductivity Epoxy Primer Metal Salts & Bonding Agents Reduction of Sandiness Acrylics Spray Drying Techniques for Powders Vapor Coalescence Fluorocarbon Resins Mixtures of Vinylidene Fluoride and Tetrafluoroethylene Resins Polyesters & Fusion Aids for Polyvinylidene Fluoride Arsenic Compounds for Metal Pretreatment Chromic Acid Treatment Electroplate Pretreatment Thermosetting Coatings for Fluorocarbon Resins Laminates	62 62 66 67 68 70 71 73 75 77 78 81 83 86 88 89 90 91 93 94
POLYESTERS, POLYURETHANES AND POLYAMIDES Polyesters Polyester Resin and an Alkoxylated Polyamine-Aldehyde Resin Reaction Product with Cross-Linking Resins Heat Treatment of Amorphous Polyester Coating Compositions Filled Polyester Cured with Pyromellitic Acid and Anhydride Blends of Amorphous Polyesters Diallyl Phthalate Prepolymer and Unsaturated Polyester Composition for Glass Fiber Mats Oxybenzoyl Polyesters Polyurethanes Caprolactam-Blocked Polyisocyanates Extended Pot-Life Polyamides Styrene-Butadiene Primer Aromatic Polyamides Polyimide Prepolymers	97 97 97 99 101 102 103 104 106 107 108 113 114 115

OTHER COATINGS AND ADHESIVE PROCESSES	119
Cellulose Acetate Butyrate	119
Solvent Vapor Fusion	119
Metallic Flake Finish	120
Cellulose Acetate	121
Oxymethylene Resins	122
Treatment of Aluminum Substrate	122
Polyvinyl Acetal Primer	122
Thermally Decomposable Primer	124 126
Other Coatings Arylene Sulfide Polymers	126
Poly(Biphenylene Sulfide) Coating for Polyimides	127
Shellac	128
Polyelectrolyte Complex Resins	128
Silanes as Binders for Zinc Dust	131
Polylactones	132
Multiple Layer Coatings	132
Glass Fiber Thermoplastic Sheets	134
Adhesives	135
Application of Powdered Adhesives	135
Honeycomb Cores	137
Adhesive Coated Encapsulated Particle	140
Patterned Adhesives	142
Adhesive Coated Ferrite Magnets	144
PART II. INDUSTRIAL APPLICATIONS AND COATING TECHNIQUES	145
ELECTRICAL COMPONENTS	146
Stator and Armature Units	146
Plurality of Separated Material Streams	146
Coating Narrow Slots Using Two-Step Process	152
Distribution of Coating in Two-Step Process	152
Automatic Processing	156 156
Spray Device Employing Direction Regulator Rotational Technique	161
High Speed Process	162
Rotation of Stator	167
Shutter Type Mask	169
Unaerated Bed	170
Holding and Masking Fixture	170
Masking Post to Fit Base of Stator	175
Hermetically Sealed Core Boxes	175
Mica-Filled Epoxy	176
Iron Oxide Filled Resin	177
Glass Fiber Filled Epoxy	177
Epoxy Resin with Polyester Topcoat	179
Thixotropic Impregnants Applied Prior to Coating	180
Viteous Beads	181
Preformed Electric Coil	181
Electrical Conduit Fittings Masking Technique	182 182
Severing Device	186
Wire Coating	189
Continuous Process	189
Induction Heating	193
Oxybenzoyl Polyester Coating	194
High Dielectric Enamel	196
Lamps and Television Tubes	198
Coated Electric Lamps	198

Powder Dispensing Apparatus for Light Bulb Coating	203
Lamp Bases	204
Phosphor Coatings for Television Picture Tubes	204
Color Picture Tube	208
Flash Cube Assembly System	210
Sealed Beam Lamps Other Fleetrieel Applications	217
Other Electrical Applications	218
Conformal Coating Printed Circuit Board-Magnetic Memories	218
Arc Interrupting Apparatus	220
Distribution Transformers	223
Ceramic Capacitors	226
Battery Separator	226
Resistor Coatings	226
Nonblocking Electrical Tape	228 232
,	232
PIPE COATING	233
Spray and Pouring Techniques	233
Initial Wet Barrier Coating for Large Diameter Pipe	233
Rotational Coating	236
Centrifugal Rotation	237
Tilted Position	237
Study of Spray Pattern Efficiency	238
Coating of Welding Seam	243
Continuous Coating Process for Tubing	243
Controlled Cooling	244
Spray Nozzle for Continuous Coating of Interior and Exterior Surfaces	245
Spray Nozzle for Interior Coating	245
Hollow Beads and Asphalt	246
Asphalt Composition	247
Mastic Coating	247
Masking Technique	247
Electrostatic Spray	248
Air Seal Structure	250
Fluidized Bed	250
Differential Pressure Using Air Pervious Liner	250
Polyethylene	252
Polyethylene and Nylon	253
Continuous Process	257
Coating Plant	257
Agitation Device and Spacer Unit	265
Coating Apparatus with Rotational Agitation	267
Internal Cooling	268
Low Temperature Process	268
Induction Heating	268
Electrostatic Fluidized Bed	269
GLASS, METALS AND OTHER APPLICATIONS	274
Glass Containers and Articles	274
Esters of Hydrolyzed Ethylene-Vinyl Acetate Copolymers	274
Ethylene-Acrylic Acid Copolymer	
Cellular Expanded Polystyrene Beads	277 278
Ion Exchange Technique for Strengthening Glass	279
Internal Coatings for Aerosol Containers	282
Vacuum Bottle	285
Capillary Tube for Blood Sedimentation Tests	287
High Energy Radiation	288
Metal Container and Strip Coating	289
Pigmented Side Striping of Can Bodies	289
- · · · · ·	200

Preconditioning of Container		292
Rotational Process for Drum Coating		295
Steel Shipping Containers		298
Water Storage Tanks		301
Dishwasher Tubs		302
Strip Coating		302
Brush Roll Assembly for Metal Strip Coating		303
Heated Mandrel for Foil Coating		306
Feed and Bed Control in Metal Coating	1	306
Metal Fasteners		307
Fluidizing Chamber with Controlled Air Pulsations		307
Nylon Locking Patch		311
Binding Screw with Insulated Head		318
Elastomeric Sealing Compounds		318
Other Applications		319
Bowling Pin		319
Epoxy Coated Seawater Valve Balls		322
File Hanger Rods		322
Pressure Differential Apparatus		323
Foamable Liner for Crown Caps		323
Powder Asphalt		324
Interior Coating for Polyolefin Bottles		326
Oxidized Polyethylene Coated Plywood		327
Hot Gas Spray Unit for Building Products		328
lon Exchange Membrane		328
Reflectorized Coating of Glass Beads		329
Porous Cellular Structures		329
GENERAL POWDER COATING PROCESSES		225
Fluidized Bed		335
Basic Fluidized Bed Processes		335 335
Fluidized Bed Apparatus		336
Self-Supporting Bed		340
Rotation of Article in Bed		341
Differential Heating of Panel		342
Application to External Surface		345
Circulating Unit		346
Auxiliary Agitation		347
Fluidizing Column		347
Continuous Flow of Particles		350
Two-Zone Bed with Inclined Grid		354
Coating and Oven Installation		354
Subambient Temperature Coating		355
Air Masking Device		355
Holding Devices		359
Vacuum Activated Supporting Device		359
General Techniques		362
Foam Preparation		364
Spray Techniques and Powder		366
Heated Flat Cloud-Like Spray Pattern		366
Laminar Flow Powder Gun		369
Jet Pulverizer Unit		372
Dust Cloud Generator		373
Spray Coating		374
Dispenser Unit		376
Low Temperature Substrate		377
Vacuum Coating Technique		379
Powder Preparation		383
Solid Solvents for Thermoplastics		383

Double Shelled Foamable Powders	388
Controlled Cyclic Movement of Particles for Particle Coating	391
Coated Solid Pellets	395
Spray Drying	395
Electrostatic-Spray Techniques	396
Spray Gun	396
Nozzle Design	399
Rotary Discharge Device	402
Multilayer Process	404
Heated Article	405
Electrostatic Powder Fixing Device	406
Multilayer Coatings	407
Electrostatic-Fluidized Bed	411
Stationary Fluidized Bed	411
Electrode Design	413
Addition of Barium Titanate to Increase Efficiency	414
Powder Hopper	414
COMPANY INDEX	418
INVENTOR INDEX	420
U.S. PATENT NUMBER INDEX	424